

# All about the oil sands

# Background of an important global resource

Canada has the third-largest oil reserves in the world, after Saudi Arabia and Venezuela. Of Canada's 173 billion barrels of oil reserves, 170 billion barrels are located in Alberta, and about 168 billion barrels are recoverable from bitumen. This is a resource that has been developed for decades but is now gaining increased global attention as conventional supplies—so-called "easy" oil—continue to be

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# Oil sands production data

Production by extraction method, aggregate synthetic crude oil and bitumen production

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depleted. The figure of 168 billion barrels of bitumen represents what is considered economically recoverable with today's technology, but with new technologies, this reserve estimate could be significantly increased. In fact, total oil sands reserves in place are estimated at 1.8 trillion barrels.

There are three major bitumen (or oil sands) deposits in Alberta. The largest is the Athabasca deposit, which is located in the province's northeast in the Regional Municipality of Wood Buffalo. The main population centre of the Athabasca deposit is Fort McMurray. The second-largest oil sands deposit is referred to as Cold Lake, just south of Athabasca, with the main population centre the City of Cold Lake. The smallest oil sands deposit is known as Peace River, which is located in northwest-central Alberta. A fourth deposit called Wabasca links to the Athabasca and is generally lumped in with that area.

The existence of bitumen in Alberta has been known for a long time. The first mention of it in Canadian history was in 1719, when a Cree named Wapasu brought a sample of the "gum" to a Hudson's Bay trading post. First Nations in what is now the Wood Buffalo area had traditionally used the bitumen, which seeps from outcrops along the Athabasca River, to waterproof their canoes.

For the first time in 2012, in situ oil sands production exceeded mined oil sands production in Alberta. In 2014, 58 per cent of the province's oil sands volumes were produced using in situ methods. Alberta will continue to rely to a greater extent on in situ production in the future, as 80 per cent of the province's proven bitumen reserves are too deep under-ground to recover using mining methods.

There are essentially two commercial methods of in situ (Latin for "in place," essentially meaning wells are used rather than trucks and shovels). In cyclic steam stimulation (CSS), high-pressure steam is injected into directional wells drilled from pads for a period of time, then the steam is left to soak in the reservoir for a period, melting the bitumen, and then the same wells are switched into production mode, bringing the bitumen to the surface.

In steam assisted gravity drainage (SAGD), parallel horizontal well pairs are drilled from well pads at the surface. One is drilled near the top of the target reservoir, while the other is drilled near its bottom. Steam is injected into the top well, a steam chamber forms, and the melted bitumen flows into the lower well via gravity and is pumped to the surface using artificial lift.

Both SAGD and CSS are used in the Cold Lake and Peace River deposits, while SAGD is the in situ technology of choice in the Athabasca deposit. The selection is based on a number of factors, including geology. The technologies combined currently produce just over one million barrels per day.

Research is underway on a number of other production technologies designed to optimize production, including variations on solvent-assisted SAGD and CSS, recovery using electricity and in situ combustion.

Bitumen that has not been processed, or "upgraded," can be used directly as asphalt. It must be diluted to travel by pipeline. Adding value, some producers upgrade their product into synthetic crude oil, which is a refinery feedstock. That can be transformed into transportation fuels and other products.

# **Mapping** the oil sands

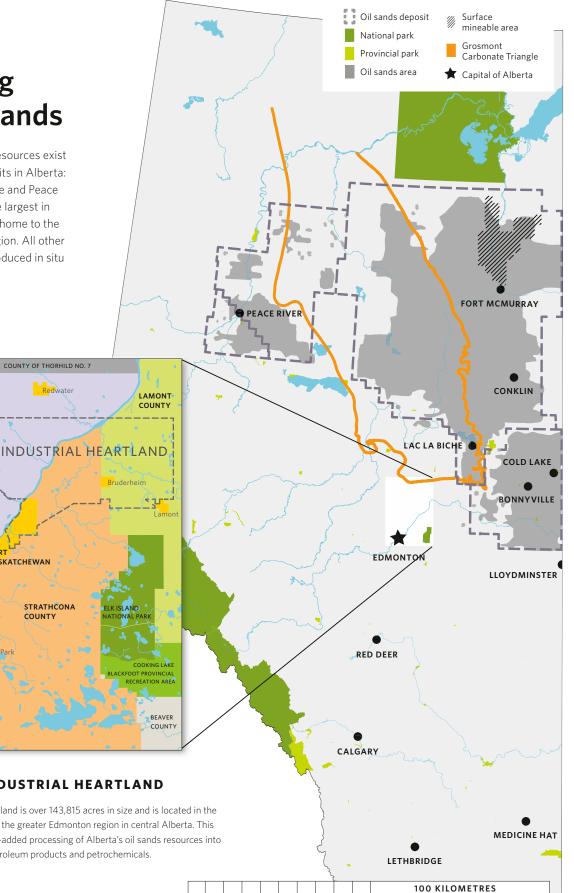
Canada's oil sands resources exist in three major deposits in Alberta: Athabasca, Cold Lake and Peace River. Athabasca, the largest in size and resource, is home to the surface mineable region. All other bitumen must be produced in situ or by drilling.

STURGEON COUNTY

EDMONTON

LEDUC COUNTY

COUNTY OF THORHILD NO. 7



# ALBERTA'S INDUSTRIAL HEARTLAND

**SASKATCHEWAN** 

STRATHCONA COUNTY

Alberta's Industrial Heartland is over 143,815 acres in size and is located in the northeastern quadrant of the greater Edmonton region in central Alberta. This region is key to the value-added processing of Alberta's oil sands resources into higher-valued refined petroleum products and petrochemicals.

SOURCE: DIVESTCO INC./GOVERNMENT OF ALBERT≜

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# GOVERNMENT UPDATE Aberta





# THREE NEW OIL SANDS DEVELOPMENTS RECEIVE INITIAL APPROVAL FOLLOWING **REGULATOR REVIEW**

Three new proposed oil sands developments have cleared an important early step in the regulatory process. Government has approved the proposals for:

- The Blackpearl Resources Blackrod oil sands SAGD development;
- The Surmont Energy Wildwood oil sands SAGD development; and
- The Husky Saleski oil sands development. Collectively, these projects represent about \$4 billion of potential investment into Alberta's economy and about 95,000 bbls/d of production. The proposed developments will also fall under the new oil sands 100 megatonne greenhouse gas (GHG) emissions limit announced with Alberta's Climate Leadership Plan. Combined, these proposals equal about 2.5 megatonnes of GHG emissions.

The limit is an incentive for innovation, encouraging lower carbon production, more efficient projects and cost-effective emissions reduction strategies.

The approval of these proposals follows a thorough review by the Alberta Energy Regulator and its recommendation to government to approve each proposal. Those reviews included multiple environmental assessments.

"Our government supports a growing and sustainable energy sector. Along with new pipelines, regulatory certainty is crucial to continued investment into our economy and I am proud to say we are advancing this certainty," says Margaret McCuaig-Boyd, Minister of Energy.

Shannon Phillips, Minister of Environment and Parks, adds, "The emissions limit is the first of its kind set by an energy-producing jurisdiction. It positions Alberta as an environmental leader while allowing room for development. The limit was developed with industry leaders and we know they can rise to the challenge to innovate and work within the limit."

The Government of Alberta's Oil Sands Advisory Group, made up of expert advisers with environmental, industry and indigenous community perspectives, will make recommendations to government on how to implement the 100-megatonne limit for both existing and new projects.

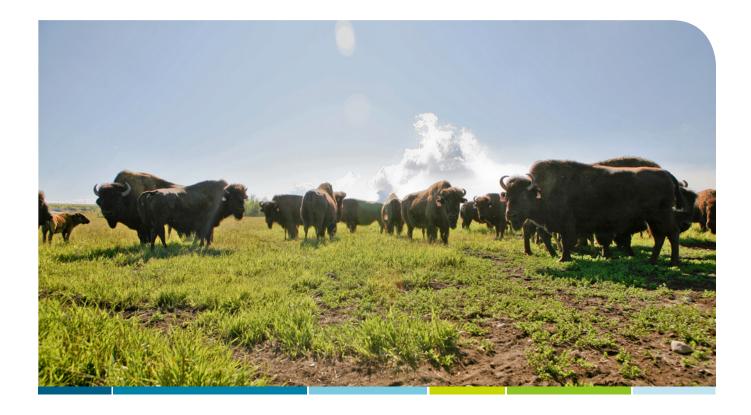
The Blackrod oil sands project is located about 200 kilometres southwest of Fort McMurray; the Wildwood project is 65 kilometres south of Fort McMurray; and the Saleski project is 100 kilometres to the west of Fort McMurray.

Final investment decisions on the projects are at the discretion of the companies.

# **MEMBERS OF OIL SANDS ADVISORY GROUP NAMED**

Former Canadian Association of Petroleum Producers (CAPP) President David Collyer will join environmentalist Tzeporah Berman and First Nations leader Melody Lepine in co-chairing the province's new Oil Sands Advisory Group (OSAG).

The OSAG is tasked with advising the provincial government on the oil sands aspects of its Climate Leadership Plan. The OSAG will report on how to implement the legislated annual greenhouse gas (GHG) emission limit of 100 megatonnes for oil sands



production, provide advice on innovation investments to reduce GHG emissions in oil sands production, and help identify how to develop effective structures and processes to address environmental issues such as water and biodiversity.

In addition to his role at CAPP, Collyer is also the former Country Chair of Shell Canada. Lepine is Director of Government and Industry Relations for the Mikisew Cree First Nation, and Berman is adjunct professor of the Faculty of Environmental Studies at York University.

"It is the diversity of this group and its problemsolving focus on emissions leadership, local environmental performance and innovation that will help de-escalate conflict and contribute to the ongoing success of this important industry," says Collyer.

The OSAG members will work to ensure a full range of views in their discussions, from both industry and the public. A public engagement plan is currently being developed.

"The advisory group will help our government address central issues on this key Alberta job creator and economic driver: how to establish and sustain Alberta's climate leadership among energy-producing jurisdictions; how to better steward our air, land and

water; and how to take advantage of current and future market opportunities while meeting the needs of indigenous and non-indigenous communities," says Minister of Energy Shannon Phillips.

The government expects the advisory group will deliver its first recommendations in six months.

# **WOOD BUFFALO RECEIVING \$87.5 MILLION IN AID**

The Regional Municipality of Wood Buffalo is receiving \$87.5 million in aid from the Alberta government to help with the uninsurable costs of the May 2016 wildfire. Such costs include emergency response, evacuation, repairs and cleanup of public areas damaged by the wildfire.

The municipality estimates its response costs to be about \$175 million. This \$87.5-million advance in the Disaster Recovery Program funding will cover about half of those costs.

Minister of Municipal Affairs Danielle Larivee reiterates the government's promise to support the residents of the Wood Buffalo area: "This advance on disaster recovery funds is part of that promise and will ensure the municipality can keep moving forward to clean up and rebuild, without having to carry a heavy financial burden."

# LABOUR MARKET UPDATE



# NEW DRILLING JOBS EXPECTED TO RESULT FROM NEW PROGRAM

Drilling investment and jobs will increase in Alberta through the rest of 2016 now that drilling has started on the first wells under the Modernized Royalty Framework.

Government has received dozens of drilling applications since companies were allowed to apply for early access to the new framework. Thirty-five new wells had been been approved as of Aug. 15. The Canadian Association of Oilwell Drilling Contractors estimates that each drilling rig in operation creates roughly 135 direct and indirect jobs.

Encana is the first company to have its wells approved after demonstrating increased drilling activity beyond what was anticipated for 2016. Those new wells began operation in the Duvernay-Montney basin near Grande Prairie.

This increased activity is a direct result of government's decision to allow the early adoption of the Modernized Royalty Framework for wells that otherwise would not have been drilled this year.

"Our new royalty framework is good news for all Albertans. It's putting more rigs out in the field, creating jobs and increasing revenue for our province. We are pleased to see so many applications to drill come in and are encouraged that companies want to accelerate their capital investments—this is exactly what a modern, competitive and responsible royalty framework should do," says Margaret McCuaig-Boyd, Minister of Energy.

Richard Dunn, Encana's Vice-President of Government Relations, says the modernized royalty framework provides certainty and clarity for the industry.

"As a result of the government's flexibility in allowing for early opt-in to the modernized framework, we have added to our development plans in Alberta this year, a time when investment in our industry is exceptionally important to local economies," Dunn says.

The Modernized Royalty Framework will go into effect Jan. 1, 2017.

# UNEMPLOYMENT RATE EXPECTED TO REMAIN ELEVATED

According to the Government of Alberta's first quarter fiscal update released Aug. 23, employment in 2016 is expected to fall by 1.7 per cent, in line with the budget forecast.

Over the last 12 months, the impact of the employment reductions have been most pronounced in the goods-producing sector, where employment has fallen by a total of 82,300 jobs since July 2015. These losses were partially offset by gains in the services-producing sector, which grew by 33,200 jobs since July 2015. A slightly larger lift in employment of 1.2 per cent in 2017 is now forecast due to reconstruction efforts.

After averaging 7.6 per cent in the first six months of 2016, Alberta's unemployment rate jumped to 8.5 per cent in September. The unemployment rate is expected to remain elevated over the last half of 2016 and average eight per cent for the year.

# JOB GRANT HELPS EMPLOYERS GET BETTER TRAINED WORKERS

Employers are seeing the benefits of the Canada-Alberta Job Grant (CAJG) that is helping businesses gain and retain workers with the right skills.

Launched in October 2014, the CAJG responds to Alberta's labour challenges by helping employers build a skilled workforce to meet current and future needs. The program is delivered by the provincial government with joint funding from the Government of Canada and employers.

"Investing in training and continuous learning leads to more career opportunities and greater chances at career advancement. The [CAJG] is one way we are supporting employers to make training decisions that are best for their business," says Christina Gray, Alberta Minister of Labour.

As of June 2016, more than \$29 million had been approved for training. More than 5,700 applications have been approved for more than 2,400 unique employers in Alberta.

More than 11,000 training courses have been approved for a variety of training programs such as project management, risk management, health and safety courses, leadership skills and driver training.

The program lets employers decide who gets trained and what type of training their current or prospective employee should receive. For employers who are training potential workers, it's expected the individual will be hired upon completion of training.

# BUSINESS



Alberta's chief energy economist says that breakeven thresholds for oil sands projects are about \$10/bbl lower today than they were two years ago. However, costs are not expected to drop much further. "On average, the cost to construct new facilities has fallen eight to 10 per cent compared to 2014, whereas the weighted average operating costs for mines has fallen by 25 per cent and the thermal in situ projects have fallen nearly 40 per cent," says Matthew Foss.

"We're seeing projects that we thought were \$60-\$70 breakevens falling back into the \$50-\$60 breakeven range, and hopefully most of that is permanent."

However, Foss adds, "Although costs have declined, they are expected to bottom out this year, leaving project economics challenged as prices stay and linger slightly below \$50/bbl right now."

Fort McKay First Nation and Suncor Energy have signed a new \$350-million deal where Fort McKay will acquire 34.4 per cent interest in Suncor's East Tank Farm by paying 34.3 per cent of the project's capital cost.

Suncor's East Tank Farm, which will support the 190,000-bbl/d Fort Hills mining project, is currently under construction and is expected to be operational in the second quarter of 2017.

Canadian Natural Resources has completed the Phase 2B expansion of its Horizon oil sands project. The company says the resulting capital spending drop will allow it to make strategic purchases.

Phase 2B will add 45,000 bbls/d of synthetic crude oil capacity to Horizon, with full production targeted for November 2016.

III Teck reports that the Fort Hills oil sands project has surpassed 60 per cent despite a four-week suspension due to the Fort McMurray wildfires.

First oil is expected by late 2017; however, Teck says achievement of cost and schedule targets will depend on

many factors such as timely material delivery and good labour productivity during peak construction.

- Gibson Energy says it will construct two new 400,000-barrel crude oil storage tanks and related pipeline infrastructure at its Edmonton terminal due to the support of a large, investment-grade customer. This, along with Gibson's other projects, brings the company's total storage capacity to 1.7 million barrels and increases pipeline interconnectivity with Gibson's Edmonton Terminal. The new tanks are expected to be in service by the second quarter of 2018.
- III In August, junior Athabasca Oil Corporation received the third and final payment from China-backed Brion Energy for its interest in the Dover SAGD project.

The \$1.32-billion deal originally closed in summer 2014. The first 50,000-bbl/d phase at Dover has regulatory approval, but Brion has said that it is on hold.

In August, midstream operator Inter Pipeline announced the purchase of Williams Energy's Canadian NGL business for \$1.35-billion. The transaction gives Inter Pipeline ownership of two bitumen upgrader off-gas plants north of Fort McMurray, a value-adding fractionator near Edmonton and the pipeline that connects the assets.

Inter Pipeline also assumes responsibility for the potential construction of a \$1.85-billion propane dehydrogenation facility located near the fractionator.

Cenovus Energy says it might soon restart construction at the Phase G expansion of its Christina Lake SAGD project, which was put on hold after oil prices dropped in late 2014/early 2015.

Cenovus is spending a small amount of capital to complete detailed engineering on Christina Lake Phase G and is in the process of rebidding work on the project, the company says.

# WHAT'S NEW IN THE OIL SANDS

# **TECHNOLOGY**



The federal government has given both the University of Calgary and the University of Alberta \$75-million research grants over seven years to develop lower- or zero-carbon fossil fuel-based energy systems and lower the carbon footprint of existing oil and gas supply chains.

"We need to transform the ways we get energy out of unconventional energy sources such as the oil sands, so that we can meet the near-term demand for petroleum, but with a much smaller environmental footprint," says Steven Bryant, Canada excellence research chair in materials engineering for unconventional oil reservoirs with the University of Calgary's Schulich School of Engineering.

"At the same time, we need to transform how we capture, store and convert  $CO_2$ —and ultimately go beyond managing  $CO_2$  to extract carbon-free energy from petroleum reservoirs—so that we can meet our long-term climate commitments at much lower cost."

The University of Calgary is currently examining nanoparticle-enabled processes that will lead to more energy production from a smaller carbon footprint; leveraging living microbial communities as allies for eliminating  ${\rm CO}_2$  emissions and finding new pathways for energy conversion; and "leveraging new imaging techniques to see the smallest picture at the nano-scale and the biggest picture in the sub-surface so that laboratory discoveries translate to much less environmental impact in the real world," said the university in a statement.

The latest performance update for Suncor Energy's Firebag SAGD project says that downhole flow control devices (FCDs), which have become more commonly used in recent years to promote uniform steam distribution and pump longevity, have a significant flaw: they're made for conventional, not SAGD wells.

In Suncor's presentation to the Alberta Energy Regulator, production engineer Jeremy D'Mello said that FCDs can help improve steam conformance when hotspots develop in a wellbore due to operating practices or heterogeneous geology. However, "vendors are supplying FCDs developed for conventional wells. A purpose-built SAGD device could be a game changer if it blocked steam better."

III In August 2016, Nsolv Corporation announced its solvent-based extraction technology at its Fort McKay pilot project

had produced over 10,000 barrels of partially upgraded, transportable heavy oil.

The company achieved this despite shutting down operations for six weeks due to the Alberta wildfires. Joe Kuhach, chief executive officer of Nsolv, attributes the company's ability to bring the pilot back online quickly to the technology's resilience compared to other production methods.

Nsolv's technology uses no water and reduces greenhouse gas emissions by about 75 per cent compared to existing extraction methods, the company says. The process is designed to use little natural gas to heat the solvent and leave many of the heavy contaminants behind within the reservoir. Because the oil is partially upgraded, Nsolv says less diluent is needed for shipping to market.

••• AMSEnergy and Heat Matrix Group are the initial winners of the Canada's Oil Sands Innovation Alliance and Foresight Cleantech Accelerator Centre challenge, which seeks to identify cleantech solutions for capturing heat lost during SAGD production.

The two winners announced this August will receive funding to develop their solutions over the next six months, as well as in-kind contributions such as laboratory space, marketing support, equipment, materials and mentoring.

AMSEnergy is developing a thermosyphon heat pipe technology and Heat Matrix uses a technology called LUVO, which incorporates polymer material.

Following this stage of the challenge, one company will be selected to receive additional funding and invited to field test its technology in western Canada. The winner will be announced in early 2017.

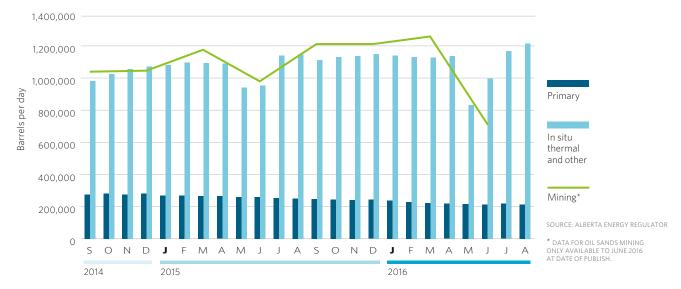
••• Environmental consultant ClimateCHECK has determined that Fractal Systems' Enhanced JetShear could reduce thermal oil diluent requirements by more than half.

The technology heats diluted bitumen just below thermal cracking temperatures and pumps it through proprietary jetnozzles where cavitation and mechanical shearing occurs.

Between April 2014 and April 2015, Fractal says it processed over 100,000 barrels of diluted bitumen, successfully proving the base technology.

# **OIL SANDS PRODUCTION DATA**

# Alberta oil sands production by extraction method



# Alberta crude bitumen and synthetic crude production



# **OIL SANDS TECHNOLOGY LEGEND** See oil sands project status listing on page 10.

ADC (Upgrading) Accelerated decontamination

**AIRINJ** Air injection

C & SC Cyclic and solvent cyclic

CCC (Upgrading) Cold catalytic cracking

C-SAGD Cyclic steam assisted gravity drainage

CSS Cyclic steam stimulation

**ESEIEH** Enhanced solvent extraction incorporating electromagnetic heating

ET-DSP Electro-thermal dynamic stripping

**HCSS** Horizontal cyclic steam stimulation

**HTL** Heavy-to-light upgrading process

**In situ** Production technology undisclosed; will use drilling and enhanced recovery

**LP-SAGD** Low-pressure steam assisted gravity drainage

Mining Truck and shovel mining

**Nsolv** purified condensing solvent extraction technology

Steam & CO<sub>2</sub> Steam & CO<sub>2</sub> Co-gen Co-injection

Orcrude Primary upgrading process

**SAGD** Steam assisted gravity drainage

SAP Solvent aided process

**SC-SAGD** Solvent cyclic steam assisted gravity drainage

**TAGD** Thermal assisted gravity drainage

THAI Toe to heel air injection

**UPG** Bitumen upgrading

**USP** (Upgrading) Ultra-selective pyrolysis

VSD Vertical steam drive

# PROJECT LISTINGS See oil sands project technology legend on page 9.

# **Updated status of oil sands projects in Alberta |** As of October 2016

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	
NORTH ATHABASCA RE	GION — N	IINING			Syncrude Canada		<u>'</u>			
Canadian Natural Resources					Mildred Lake/Aurora					
Horizon					In December 2015, Syncrude	performed c	oker mainter	nance originally s	cheduled for mid-	
Horizon Phase 2B started up Phase 3 is currently 83 per c Q4 2017.					2016. Suncor has closed the now owns 53.74 per cent of S mental information to the AEF	yncrude. On	Feb. 12, 20	16, the company	submitted supple-	
Phase 1	135,000	2008	Operating	Mining	Base Mine Stage 1 & 2 Expansion					
Reliability - Tranche 2	5,000	2014	Operating	Mining	Stage 3 Expansion	116,300	2006	Operating	Mining	
Phase 2A	12,000	2014	Operating	Mining	Centrifuge Tailings	700	TDD			
Phase 2B	45,000	2016	Operating	Mining	Management	TBD	TBD	Operating	Mining	
Phase 3	80,000	2017	Construction	Mining	Aurora SouthTrain 1	100,000	TBD	Approved	Mining	
Imperial Oil					Aurora SouthTrain 2	100,000	TBD	Approved	Mining	
Kearl					Mildred Lake Mine	184,000	2023	Application	Mining	
Imperial says that Kearl bitum was largely due to continued sefforts at the combined Kearl	strong perfori				Extension (MLX) Teck Resources			1,7	, and the second	
Phase 1	110,000	2013	Operating	Mining	Frontier					
Phase 2	110,000	2015	Operating	Mining	Teck has filed a project update for the Frontier mining development. The capital cost has					
Phase 3	80,000	TBD	On Hold	Mining	been increased to \$20.6 billion, and the total capacity is 260,000 bbls/d. The regulat review process is expected to continue through 2016, making 2017 the earliest a decision of the continue through 2016 and the continue through 2016 are the continue through 2016 and the continue through 2016 are the continue through 2016 and the continue through 2016 are the continue through 2016 and the continue through 2016 are the continue through 2016 and the continue through 2016 are through 2016 are the continue through 2016 are through 2					
Phase 4 Debottleneck	45,000	TBD	On Hold	Mining	report is expected.			_		
Shell Albian Sands					Alberta's environmental imp Frontier project has been deer			says that Teck's E	IA report for the	
Jackpine					Phase 1a	85,000	2026	Application	Mining	
Phase 1A	100,000	2010	Operating	Mining	Phase 1b	85,000	2027	Application	Mining	
Phase 1B	100,000	TBD	Approved	Mining	Phase 2	90,000	2037	Application	Mining	
Expansion	100,000	TBD	Approved	Mining	Total E&P Canada	33,033				
Muskeg River					Joslyn North Mine					
Project partner Marathon Oil s during Q3 was largely due to i					Total has withdrawn the regula	atory applica	tions for the	Joslyn North Min	e.	
Commercial	155,000	2002	Operating	Mining	Phase 1	100,000	TBD	On Hold	Mining	
Expansion & Debottlenecking	115,000	TBD	Approved	Mining	NORTH ATHABASCA RE	GION — II	N SITU			
Pierre River					Athabasca Oil					
Shell has withdrawn its applic	ation for the	Pierre River	project, saying it	wants to focus on its	Birch					
existing oil sands operations. and may re-apply in the future		y says it will	continue to hold t	ne Pierre River leases	Athabasca lists Birch as one of	f its long-ter	m assets.			
Phase 1	100,000	TBD	Cancelled	Mining	Phase 1	12,000	TBD	Announced	SAGD	
Phase 2	100.000	TBD	Cancelled	Mining	Dover West Carbonates (L	.educ)				
Suncor Energy	200,000				Athabasca lists Dover West as	one of its lo	ng-term asse	ets.		
Base Operations					Phase 1 Demonstration	6,000	TBD	Approved	SAGD	
Suncor says that planned upgr	ader mainten	ance was co	mpleted in Q4 201	5. Additionally.	Phase 2 Demonstration	6,000	TBD	Application	SAGD	
upgrader reliability exceeded 9	90 per cent, r	more than a y	rear ahead of the c		Dover West Sands & Class	tics				
Millennium Mine	294,000	1967	Operating	Mining	Athabasca has been assessing	g the develop	ment timelir	ne of the Dover W	est Sands Project.	
Steepbank Debottle- neck Phase 3	4,000	2007	Operating	Mining	Given that the change in globa in the near term, the consider ent shift in focus to Athabasca	able uncerta	inty in regula	atory and royalty i	egimes, and the pre	
Millennium Debottlenecking	23,000	2008	Operating	Mining	regarding the regulatory applic will advance the regulatory ap	cation has no	ot yet been ta			
North Steepbank Extension	180,000	2012	Operating	Mining	Phase 1	12,000	TBD	Application	SAGD	
Fort Hills					Phase 2	35,000	2019	Announced	SAGD	
Teck Resources reports that c Q2 2016.	onstruction i	s more than	60 per cent comp	lete at the end of	Phase 3 Phase 4	35,000 35,000	2020	Announced Announced	SAGD SAGD	
Phase 1	160,000	2017	Construction	Mining	Phase 5	35.000	2024	Announced	SAGD	
Debottleneck	20,000	TBD	Approved	Mining	BP BP	00,000	2024	· ·····ouriocu	SAGE	
Voyageur South										
Suncor considers Voyageur S	outh to be a	longer-term	project and has n	ot confirmed a	Terre de Grace	:				
start-up date.					BP stated in late 2014 that it	-				
Phase 1	250,000	2024	Announced	Mining	Pilot	10,000	TBD	Approved	SAGD	

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Brion Energy	<u> </u>				Ivanhoe Energy		<u> </u>		
Dover					Tamarack				
Brion Energy says that the Do	over project is	on hold.			Project is cancelled. Suncor h	as purchased	the leases a	associated with Iv	vanhoe. FluidOil, a
Dover Experimental Pilot	2,000	2017	Approved	SAGD	London-based company, has patesting facility.				
Dover North Phase 1	50,000	TBD	On Hold	SAGD	Phase 1	20,000	TBD	Cancelled	SAGD
Dover North Phase 2	50,000	TBD	Approved	SAGD	Phase 2	20,000	TBD	Cancelled	SAGD
Dover South Phase 3	50,000	2021	Approved	SAGD	Koch Exploration Canada				
Dover South Phase 4	50,000	2023	Approved	SAGD	Dunkirk				
Dover South Phase 5	50,000	2025	Approved	SAGD	Koch has withdrawn the Dunk	irk project fr	om the regula	atory review proc	ess.
Mackay River	,				Commercial Demon-	2,000	2017	Cancelled	SAGD
Brion revealed at the 2016 CA mechanically complete. Steam early 2017.					stration Phase 1	30,000	2018	Cancelled	SAGD
Phase 1	35,000	2017	Construction	SAGD	Phase 2	30,000	TBD	Cancelled	SAGD
Phase 2	40,000	TBD	Approved	SAGD	Marathon Oil				
Phase 3	40,000	2020	Approved	SAGD	Birchwood		_		
Phase 4	35,000	2022	Approved	SAGD	This application has been clos	-			
Canadian Natural Resources	33,000	2022	Approved	SAGD	Demonstration	12,000	TBD	Cancelled	SAGD
					Oak Point Energy				
Birch Mountain Phase 1	CO 000	TDD	A	SAGD	Lewis				
	60,000	TBD	Announced		Oak Point Energy says the Lev exploitation when oil prices re		well-position	ied (no additiona	I work required) for
Phase 2	60,000	TBD	Announced	SAGD	Pilot	1.720	TBD	Approved	SAGD
Cenovus Energy					Prosper Petroleum	1,720	100	прргочец	GAGD
East McMurray	00.000	TDD		0.100	Rigel				
Phase 1	30,000	TBD	Announced	SAGD		io project in	April 2015 o	nd confidential d	laguments were filed
Steepbank					An objection was filed with thi in April 2016.	is project in i	Aprii 2015, a	na connaentiai o	locuments were med
Phase 1	30,000	TBD	Announced	SAGD	Phase 1	10,000	2017	Application	SAGD
Telephone Lake					Southern Pacific Resource				
Cenovus says it continues to r regulatory approval in late 20		pment optior	ns for Telephone I	ake after receiving	STP-McKay				
Phase A	45,000	TBD	On Hold	SAGD	Southern Pacific and certain of	of its subsidia	aries have ob	tained creditor p	rotection under the
Phase B	45,000	TBD	Approved	SAGD	CCAA. The STP-McKay is beir	ng suspended	to preserve	capital until oil p	orices recover.
E-T Energy					Phase 1	12,000	2012	Suspended	SAGD
Poplar Creek					Suncor Energy				
E-T and Bayshore Petroleum v plans to restart production at proprietary technologies.					NSolv says that since start-up of oil. Suncor and NSolv have				
Experimental Pilot	1,000	2012	Suspended	ET-DSP	NSolv BEST Pilot	300	2014	Operating	SAGD
Grizzly Oil Sands	1,000	2012	ouspended	21 501	ESEIEH Pilot	TBD	TBD	Operating	SAGD
Thickwood					Firebag	100	166	operating	GAGD
This project application has b	een withdraw	n and closed	I by the AFR		Suncor says that work at Fireb	ag continues	to focus on w	ell nad construct	ion to sustain existing
Phase 1	6,000	TBD	Cancelled	CSS & SAGD	production and has deferred p	lanned maint	enance from	2016 to 2017. Et	fective Jan. 1, 2016,
Phase 2	6,000	TBD	Cancelled	CSS & SAGD	Suncor says nameplate capaci result of completion of debottle			m 180,000 to 20	03,000 bbls/d as a
Husky Energy	2,300		22300		Stage 1	35,000	2004	Operating	SAGD
Saleski					Stage 2	35,000	2006	Operating	SAGD
Husky has received approval f	from the AFR				Cogeneration and	25.000	2007		SACD
Carbonate Pilot	3,000	TBD	Approved	css	Expansion	25,000	2007	Operating	SAGD
Sunrise	,,.		11 -1		Stage 3	42,500	2011	Operating	SAGD
Husky says that the Sunrise p	project will no	t reach full o	apacity until 201	7. due to the shut-	Stage 4	42,500	2012	Operating	SAGD
down of operations during the			.,, s 201	, , 22 22 23 51140	Stage 5	62,500	TBD	Approved	SAGD
Phase 1A	30,000	2015	Operating	SAGD	Stage 6	62,500	TBD	Approved	SAGD
Phase 1B	30,000	2015	Operating	SAGD	Stage 3-6	23,000	2015	Operating	SAGD
Phase 2A	35,000	TBD	On Hold	SAGD	Debottleneck				
Phase 2B	35,000	TBD	Approved	SAGD	Lewis	40.000	TDD	A	In 0''
Future Phases	70,000	TBD	Approved	SAGD	Phase 1	40,000	TBD	Announced	In Situ
Imperial Oil					Phase 2	40,000	TBD	Announced	In Situ
Aspen					MacKay River				
Alberta's environmental impact report for the Aspen project h	as been deer	ned complet			Suncor says that spending is of existing production levels.	-	-		
ment decision could be made	-		Appliesting	CA CACD	Phase 1	33,000	2002	Operating	SAGD
Phase 1	75,000	2020	Application	SA-SAGD	Debottleneck	5,000	2014	Operating	SAGD
Phase 2	75,000	TBD	Application	SA-SAGD	MR2	20,000	TBD	On Hold	SAGD

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Sunshine Oilsands					Cavalier Energy				
Legend Lake					Hoole				
Regulatory approval is expect development and construction					Regulatory approval for the fi Development of this phase is	dependent u			
Phase A1	10,000	TBD	Application	SAGD	tioning by its board of directors  Phase 1	10,000	TBD	Approved	SAGD
Phase A2	30,000	TBD	Announced	SAGD					SAGD
Phase B1	30,000	TBD	Announced	SAGD	Phase 2A	35,000	TBD TBD	Announced	SAGD
Phase B2	30,000	TBD	Announced	SAGD	Phase 2B	35,000	IBD	Announced	SAGD
Thickwood					Cenovus Energy				
Once the Thickwood project i financing will need to be secu			nent and constru	ction, additional	Christina Lake  Cenovus is looking into buildi The Phase F expansion is nea				
Phase A1	10,000	TBD	Approved	SAGD	received regulatory approval i			on expected in ex	2010.11.00011
Phase A2	30,000	TBD	Announced	SAGD	Phase 1A	10,000	2002	Operating	SAGD
Phase B	30,000	2021	Announced	SAGD	Phase 1B	8,800	2008	Operating	SAGD
West Ells					Phase C	40,000	2011	Operating	SAGD
Currently Sunshine has all Ph					Phase D	40,000	2012	Operating	SAGD
converted to production mode duction by the end of August.		iing well pair	s are expected to	be converted to pro-	Phase E	40,000	2013	Operating	SAGD
Phase A1	5,000	2015	Operating	SAGD	Optimization (Phases	22,000	2015	Operating	SAGD
Phase A2	5,000	TBD	Approved	SAGD	C,D,E)	22,000	2013		SAGD
Phase A3	30,000	TBD	Announced	SAGD	Phase F	50,000	2016	Construction	SAGD
Phase B	20,000	TBD	Announced	SAGD	Phase G	50,000	TBD	On Hold	SAGD
Phase C1	30,000	TBD	Announced	SAGD	Phase H	50,000	TBD	Approved	SAGD
Phase C2	30,000	TBD	Announced	SAGD	Foster Creek				
Value Creation	30,000	100	Amiodifica	ONGD	Cenovus says the majority of it is now producing oil. It is o ramp up over an 18-month p	n track to be			
Audet					Phase A	24,000	2001	Operating	SAGD
Value Creation has acquired S					Phase B Debottleneck	6,000	2003	Operating	SAGD
Pilot	12,000	TBD	Application	SAGD	Phase C Stage 1	10,000	2005	Operating	SAGD
SOUTH ATHABASCA RE	GION — II	N SITU			Phase C Stage 2	20,000	2007	Operating	SAGD
Athabasca Oil					Phase D	30,000	2009	Operating	SAGD
Hangingstone					Phase E	30,000	2009	Operating	SAGD
Hangingstone 1 is now 10 mg					Phase F	30,000	2014	Operating	SAGD
to SAGD production. Volumes tenance. The environmental is					Phase G	30,000	2014	Operating	SAGD
for the Hangingstone expansion				solve SOCs on the	Phase H	30,000	2017	On Hold	SAGD
application and is expecting a HS-1	12,000	2015	Operating	SAGD	Future Optimization	30,000	2017	Oli fiola	SAGD
HS-2A Debottleneck	8,000	TBD	Application	SAGD	(Phases F,G,H)	35,000	TBD	Announced	SAGD
(1 and 2)					Phase J	50,000	TBD	Approved	SAGD
HS-2B Expansion	32,000	2019	Application	SAGD	Future Optimization	15,000	TBD	Announced	SAGD
HS-3	30,000	2021	Application	SAGD	Grand Rapids				
BlackPearl Resources					Cenovus has suspended oper				
Blackrod					Pelican Lake Pilot	600	2011	Suspended	SAGD
BlackPearl has received approper ment to accelerate development onion Lake heavy oil project.	ent or may de				Pelican Upper Grand Rapids Phase A	10,000	TBD	On Hold	SAP-SAGD
Pilot	800	2011	Operating	SAGD	Pelican Upper Grand Rapids Phase B	32,000	TBD	Approved	SAP-SAGD
Phase 1	20,000	TBD	Approved	SAGD	Pelican Upper Grand	00.000	TDD		040 0100
Phase 2	30,000	TBD	Approved	SAGD	Rapids Phase C	29,000	TBD	Approved	SAP-SAGD
Phase 3	30,000	TBD	Approved	SAGD	Pelican Upper Grand Rapids Phase D	29,000	TBD	Approved	SAP-SAGD
Canadian Natural Resources					Pelican Upper Grand	20.000	TDD	A = = = = !	CARCAGO
Gregoire Lake					Rapids Phase E	32,000	TBD	Approved	SAP-SAGD
Phase 1	60,000	TBD	Announced	SAGD	Pelican Upper Grand Rapids Phase F	29,000	TBD	Approved	SAP-SAGD
Phase 2	60,000	TBD	Announced	SAGD	Pelican Upper Grand	10.000	TDD	Approved	CADCACD
Grouse					Rapids Phase G	19,000	TBD	Approved	SAP-SAGD
The AER is waiting for Canad the application. The AER has					Narrows Lake Plans for 2016 include detai	led engineerin	g for Phase i	Α.	
Commercial	40,000	2020	Application	SAGD	Phase A	45,000	TBD	On Hold	SAP-SAGD
Kirby					Phase B	45,000	TBD	Approved	SAP-SAGD
Canadian Natural says that pr					Phase C	40,000	TBD	Approved	SAP-SAGD
city. Q4 2015 volumes average 41,000 bbls/d.	ged 33,000 b	obls/d, and in	November, prod	duction exceeded	West Kirby	.0,000		.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	2.0 0.100
KS1 - Kirby South	40,000	2013	Operating	SAGD	Phase 1	30,000	TBD	Announced	SAGD
KN1 - Kirby North	40,000	TBD	On Hold	SAGD	Winefred Lake	50,000	150	, umounceu	JAGD
		TBD		SAGD	Phase 1	30,000	TBD	Announced	SACD
KN2 - Kirby North	60,000	IBD	Approved	SAGD	FildSe 1	30,000	IDD	Announced	SAGD

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
CNOOC					Japan Canada Oil Sands				
Long Lake					Hangingstone				
CNOOC subsidiary Nexen madexplosion. The pipeline ruptur tions. Upon investigation, Nex	e was a resul en found tha	It of incompa at a short-teri	tible pipeline des n repair of the H	sign for ground condi- CU is not feasible.	Production of the expansion expansion site from the pilo Expansion				
Nexen will begin to move the A planned date to return the u ation has led to a staff reduct	pgrader to se	ervice has no	t been establishe		Hangingstone Pilot		:		
Phase 1	72,000	2008	Operating	SAGD	Japan Petroleum Exploration project due to low oil prices				
Kinosis (K1A)	20,000	2014	Operating	SAGD	McMurray wild fires. The pi ervoir pressures until Q1 2				
Kinosis (K1B)	37,500	TBD	Approved	SAGD	staff to the expansion proje				
Connacher Oil and Gas					Pilot	11,000	1999	Suspended	SAGD
Great Divide					Koch Exploration Canada				
Connacher is reducing product bbls/d in light of "exceptional"	ly low commo	odity prices."	Connacher has t		Muskwa  Regulatory approval was gr	anted in June 2	014.		
tion and has received permiss					Pilot	10,000	TBD	Approved	SAGD
Pod One	10,000	2007	Operating	SAGD	Laricina Energy				
Algar	10,000	2010	Operating	SAGD	Germain				
Expansion 1A	12,000	TBD	Approved	SAGD	During Q1 2015, Laricina s	suspended oper	ations at the	Germain CDP.	
Expansion 1B	12,000	TBD	Approved	SAGD	Phase 1 CDP	5,000	2013	Suspended	SC-SAGD
ConocoPhillips Canada					Phase 2	30,000	TBD	On Hold	SC-SAGD
Surmont					Phase 3	60,000	TBD	On Hold	SC-SAGD
ConocoPhillips says that prod					Phase 4	60,000	TBD	On Hold	SC-SAGD
Surmont 3 project application responses to the second round				rillips submitted	Saleski	00,000	100	OII TIOIU	30-3AGD
Pilot	1,200	1997	Operating	SAGD	Laricina reached approxima	ately 80 per co	nt completion	n of detailed engi	neering and design
Phase 1	30,000	2007	Operating	SAGD	for Saleski Phase 1 before in Q1 2015.				
Phase 2	118,000	2015	Operating	SAGD	Experimental Pilot	1,800	2011	Suspended	C & SC-SAGD
Phase 2 Debottleneck	57,000	TBD	Approved	SAGD	Phase 1	10,700	TBD	On Hold	C-SAGD
Phase 3 - Tranche 1	45,000	2020	Application	SAGD	Phase 2	30,000	TBD	On Hold	In situ
Phase 3 - Tranche 2	45,000	2021	Application	SAGD	Phase 3	60,000	TBD	Announced	In situ
Phase 3 - Tranche 3	45,000	2023	Application	SAGD	Phase 4	60,000	2023	Announced	In situ
Devon Canada					Phase 5	60,000	2026	Announced	In situ
Jackfish					Phase 6	60,000	TBD	Announced	In situ
Gross production at Jackfish 3	3 exceeded n	ameplate ca	pacity, averaging	38,100 bbls/d in Q4.	MEG Energy				
Phase 1	35,000	2007	Operating	SAGD	Christina Lake				
Phase 2	35,000	2011	Operating	SAGD	MEG temporarily suspende	ed operations M	larch 3-4 du	e to a small fire	in the plant's sulphur
Phase 3  Jackfish East	35,000	2014	Operating	SAGD	treatment facility. The comprocessing facilities and reper cent to \$170 million.				
Expansion	20,000	2018	Announced	SAGD	Phase 1 Pilot	3,000	2008	Operating	SAGD
Pike	20,000	2016	Aimounceu	SAGD	Phase 2A	22,000	2008	Operating	SAGD
	tal aanaaitu	of the Dike n	raigat to 70 000 l	phla/d from 10E 000	Phase 2B	35,000	2003		SAGD
Devon has applied to amend to bbls/d using 52 well pads and completed in 2015 as well as a	12 once-thro	ough steam g			Phase 3A	50,000	TBD	Operating Approved	SAGD
1A	35,000	2019	Approved	SAGD	Phase 3B	50,000	TBD	Approved	SAGD
1B	35,000	2020	Approved	SAGD	Phase 3C	50,000	TBD	Approved	SAGD
1C	35,000	TBD	Cancelled	SAGD	May River				
Grizzly Oil Sands					The Alberta director of envi				
Algar Lake					MEG's May River project. T expects to start construction				atory application. MEG
Grizzly has suspended operati	ons at Almar	due to low or	mmodity prices		Phase 1	41,000	TBD	Announced	SAGD
, ,	6,000	2014	Suspended	SAGD	Phase 2	41,000	TBD	Announced	SAGD
		TBD	Approved	SAGD	Phase 3	82,000	TBD	Announced	SAGD
Phase 2	6 ()()()	IDD	Approved	SAGD		_,,			
Phase 2	6,000				Surmont				
Phase 2 May River					Surmont  The environmental assessn	nent director ha	s deemed th	e EIA report com	plete for MEG
Phase 2  May River  Regulatory approval is expected	ed in 2016.				The environmental assessn Energy's Surmont Project.	nent director ha	s deemed th	e EIA report com	plete for MEG
Phase 2  May River  Regulatory approval is expected the second of the se	ed in 2016. 6,000	TBD	Application	SAGD	The environmental assessn	nent director ha	s deemed th	e EIA report com	plete for MEG
Phase 2  May River  Regulatory approval is expected Phase 1  Phase 2	ed in 2016.		Application Application	SAGD SAGD	The environmental assessn Energy's Surmont Project.				
Phase 2  May River  Regulatory approval is expected the second of the se	ed in 2016. 6,000	TBD			The environmental assessn Energy's Surmont Project. Phase 1	40,000	TBD	Application	SAGD
Phase 2  May River  Regulatory approval is expected Phase 1  Phase 2	ed in 2016. 6,000	TBD			The environmental assessn Energy's Surmont Project. Phase 1 Phase 2	40,000 40,000	TBD TBD	Application Application	SAGD SAGD
Phase 2  May River  Regulatory approval is expected phase 1 Phase 2  Harvest Operations  BlackGold  Harvest says the CPF is comp	ed in 2016. 6,000 6,000	TBD TBD	Application	SAGD es were completed	The environmental assessn Energy's Surmont Project. Phase 1 Phase 2 Phase 3	40,000 40,000	TBD TBD	Application Application	SAGD SAGD
Phase 2  May River  Regulatory approval is expected phase 1 Phase 2  Harvest Operations  BlackGold	ed in 2016. 6,000 6,000  lete, and mir plete commising the bitum	TBD TBD nor pre-commssioning and then price env	Application  nissioning activiti commence stear ironment. Accord	es were completed n injection depends ing to Harvest, it will	The environmental assessn Energy's Surmont Project. Phase 1 Phase 2 Phase 3	40,000 40,000 40,000	TBD TBD TBD Aboriginal C	Application Application Application onsultation Office	SAGD SAGD SAGD
Phase 2  May River  Regulatory approval is expected phase 1 Phase 2  Harvest Operations  BlackGold  Harvest says the CPF is comparing 2015. Decision to compone a number of factors included.	ed in 2016. 6,000 6,000  lete, and mir plete commising the bitum	TBD TBD nor pre-commssioning and then price env	Application  nissioning activiti commence stear ironment. Accord	es were completed n injection depends ing to Harvest, it will	The environmental assessn Energy's Surmont Project. Phase 1 Phase 2 Phase 3 OSUM Oil Sands Sepiko Kesik The AER is waiting for confir	40,000 40,000 40,000	TBD TBD TBD Aboriginal C	Application Application Application onsultation Office	SAGD SAGD SAGD

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT PROJECT	CAPACITY	START-UP	, REGULATORY STATUS	TECHNOLOGY
PTT Exploration and Producti	on		STATUS		Husky Energy		<u> </u>	STATUS	
Mariana - Thornbury	OII				Caribou				
PTTEP has postponed key dev	elonment nro	iects such a	s the Mariana Oil	Sands Project PTTFP		10.000	TDD		0.00
responded to the second roun					Demonstration	10,000	TBD	Approved	SAGD
Phase 1	20,000	2021	Application	SAGD	Tucker				
Renergy Petroleum (Canada)					Husky says that work is conting pad that will add 5,000 bbls/				
Muskwa					duction at Tucker has average	d about 15,0	00 bbls/d s	ince the beginning	of September 2015.
Renergy Petroleum received r	egulatory ap <sub>l</sub>	oroval in Jan	uary 2015.		Phase 1	30,000	2006	Operating	SAGD
Muskwa Experimental Pilot	440	2015	Approved	Steam & CO <sub>2</sub>	Imperial Oil				
Statoil					Cold Lake				
Leismer					Looking ahead, Cold Lake, in to enhance resource recovery				
Demonstration	10,000	2010	Operating	SAGD	terms of reference for the Co	ld Lake Expa	nsion projec	ct, the regulatory a	oplication was filed
Commercial	10,000	2011	Operating	SAGD	March 11. In June, Imperial fintegrate the pilot into the Co				
Expansion	20,000	TBD	Approved	SAGD	Phase 1-10	110,000	1985	Operating	CSS
Northwest	20,000	TBD	Disclosed	SAGD	Phase 11-13	30,000	2002	Operating	css
Suncor Energy					Experimental SA-SAGD	TBD	2010	Operating	SA-SAGD
Chard					Phase 14-16	40,000	2015	Operating	CSS
Phase 1	40,000	TBD	Announced	SAGD	Expansion	55,000	TBD	Application	SA-SAGD
Meadow Creek East					•	33,000	100	Аррисации	JA-JAUD
Jacobs Engineering has been Meadow Creek project using a			s memorandum co	ontract for the	OSUM Oil Sands Orion				
Phase 1	40,000	2020	Approved	SAGD					Nine defendant
Phase 2	40,000	2022	Approved	SAGD	OSUM plans to revise the app originally planned pads and d	leveloping on	new sustai		
Surmont Energy					increase production to the ap	proved 20,00	00 bbls/d.		
Wildwood					Phase 1	10,000	2007	Operating	SAGD
Surmont has received approve	al for the pro	ect from the	e AER.		Phase 2	10,000	TBD	Approved	SAGD
Phase 1	12,000	TBD	Approved	SAGD	Taiga				
Value Creation					OSUM says that Taiga Phase	1 will be adv	anced in 20	015-16 subject to f	inancing.
Advanced TriStar			514		Phase 1	12,500	TBD	Approved	CSS-SAGD
Alberta Environmental Assess project. The review took 165		/ has deeme	d the EIA report of	complete for the ATS	Phase 2	12,500	TBD	Approved	CSS-SAGD
ATS-1	30,000	TBD	Application	SAGD	Phase 3	20,000	TBD	Approved	CSS-SAGD
ATS-2	30,000	TBD	Application	SAGD	Pengrowth Energy				
DOEx (Demonstration of	Excellence)				Lindbergh				
Value Creation has filed an ar		its regulator	y approval to incr	ease production capa-	The AER has approved the Li				
city from 1,000 to 6,000 bbl		2019	Application	SACD	condition prior to drilling star will be directed to maintenan	ce activities	as well as fu	urther pre-engineer	ing and design for
Pilot PECION	6,000	2018	Application	SAGD	the Phase 2 expansion. Final Pengrowth has applied to the				on commodity prices
COLD LAKE REGION —	IN SITU				Pilot	1,260	2012	Operating	SAGD
Baytex Energy  Gemini					Phase 1	11,240	2015	Operating	SAGD
Baytex has made the decision	ı to decommi	ssion the Ge	emini SAGD nilot i	due to low oil pricing	Phase 1 Optimization	3,500	TBD	Operating	SAGD
The company says that, since	operations s	tarted last y	ear, the pilot has	successfully captured	Phase 2 Expansion	17,500	TBD	On Hold	SAGD
the key data associated with i reservoir production capacity					PEACE RIVER REGION			Oli fiola	OAGD
proval for the commercial pro the context of the project eco						— IN 3110			
Pilot	1,200	2014	Suspended	SAGD	Andora Energy				
Commercial	5,000	TBD	Approved	SAGD	Sawn Lake				
Birchwood Resources					Project partner Pan Orient Er the end of February 2016 du	e to the expe	ctation that	extremely low bitu	men prices may
Sage					continue for some time, as was 3,200-bbl/d expansion applications.				
This application has been wit	hdrawn.				reactivation of the demonstra				
Pilot	5,000	TBD	Cancelled	LP-SAGD	Demonstration	1,400	2014	Suspended	SAGD
Canadian Natural Resources					Expansion	3,200	2019	Application	SAGD
					Baytex Energy				
Primrose & Wolf Lake					Cliffdale  Baytex says that operations at	the Cliffdol-	CSS milet	were suspended :- !	ata Santomber 2015
Canadian Natural says that it Primrose East Area 1 and low	-pressure CS					e omiuale	OOO PHUL M		ate ochteningi 2015.
Canadian Natural says that it	-pressure CS		Operating	CSS		2 000	2011		CSS
Canadian Natural says that it Primrose East Area 1 and low at Primrose East are meeting	-pressure CS expectations			CSS CSS	Pilot	2,000	2011	Suspended	css
Canadian Natural says that it Primrose East Area 1 and low at Primrose East are meeting Wolf Lake	-pressure CS expectations 13,000	1985	Operating		Pilot  Dawson			Suspended	
Canadian Natural says that it Primrose East Area 1 and low at Primrose East are meeting Wolf Lake Primrose South	-pressure CS expectations 13,000 45,000	1985 1985	Operating Operating	css	Pilot	disposed of its		Suspended	
Canadian Natural says that it Primrose East Area 1 and low at Primrose East are meeting Wolf Lake Primrose South Primrose North	-pressure CS expectations 13,000 45,000 30,000	1985 1985 2006	Operating Operating Operating	css css	Pilot  Dawson  Touchstone Exploration has of	disposed of its	s interest in	Suspended  the Dawson area	of Alberta for cash
Canadian Natural says that it Primrose East Area 1 and low at Primrose East are meeting Wolf Lake Primrose South Primrose North Primrose East	-pressure CS expectations 13,000 45,000 30,000	1985 1985 2006	Operating Operating Operating	css css	Pilot  Dawson  Touchstone Exploration has consideration of \$2.15 millio	disposed of its		Suspended	
Canadian Natural says that it Primrose East Area 1 and low at Primrose East are meeting Wolf Lake Primrose South Primrose North Primrose East	-pressure CS expectations 13,000 45,000 30,000 32,000	1985 1985 2006 2008	Operating Operating Operating	css css	Pilot  Dawson  Touchstone Exploration has consideration of \$2.15 millio  Experimental	disposed of its	s interest in	Suspended  the Dawson area	of Alberta for cash

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Murphy Oil Company				
Seal/Cadotte				
The AER has sent another SIF 2016. Oil production for 2016 3,600 bbls/d. The decrease in economic-related well shut-in	5 in western ( n oil producti	Canada, excl on in 2016 a	uding Syncrude, i rises from well de	s expected to average eclines and selective
Pilot	TBD	TBD	Operating	HCSS
Demonstration	12,450	2019	Application	HCSS
Northern Alberta Oil	'			
Sawn Lake				
Parent company Deep Well Oi Lake SAGD pilot operated by design. Deep Well is a partne	Andora Energ	gy to fine-tun	e the horizontal c	
Pilot	700	TBD	Approved	HCSS
Penn West Petroleum				
Harmon Valley South				
In collaboration with its partna and first half 2016 developme to have the full support of its partners through the addition of a seco September and carry through the sexpenditures continue to be partners.	nt program in partner, allow nd rig to the p to the end of aid for by its p	the area. Pe ing for develo program. The the year. App partner in the	enn West's manage pment to be acce second rig is plar roximately 90 per PROP joint ventu	ement is pleased lerated in the play ined to start in cent of Penn West's ire.
Pilot Seel Main	TBD	2014	Operating	HCSS
Seal Main The AER is waiting for Penn V application. The AER has con				
Pilot	75	2011	Operating	HCSS
Commercial	10,000	TBD	Application	HCSS
Royal Dutch Shell				
Peace River				
Shell has stopped construction	n of the Carn	non Creek pr	oject. Shell is reta	aining the project
leases and some equipment a	s evaluations	are ongoing		
Cadotte Lake	12,500	1986	Operating	CSS
Carmon Creek - Phase 1	40,000	TBD	On Hold	VSD
Carmon Creek - Phase 2	40,000	TBD	On Hold	VSD
SCCC Petroleum				
Red Earth				
SCCC Petroleum received reg				
Pilot	440	2009	Approved	Steam & CO <sub>2</sub>
NORTH ATHABASCA RE	GION — U	PGRADER		
ВР				
Terre de Grace				
BP stated in late 2014 that it	is unlikely th	at Terre de G	Grace would come	online before 2020.
Pilot	8,400	TBD	Approved	ADC USP
Canadian Natural Resources				
Horizon				
Horizon Phase 2B started up in is currently 83 per cent compl	ete and is on	schedule and	d budget with star	t-up in Q4 2017.
Phase 1	110,000	2009	Operating	UPG
Reliability - Tranche 2 Phase 2A	5,000 12,000	2014	Operating Operating	UPG
Phase 2B	45,000	2014	Operating	UPG
Phase 2B		2016	Construction	UPG
	80,000	2017	CONSTRUCTION	Jru -
E-T Energy				
Poplar Creek E-T and Bayshore Petroleum v plans to restart production at proprietary technologies.				
Experimental Pilot	TBD	TBD	Announced	ccc
Ivanhoe Energy				
Tamarack				
Project is cancelled. Suncor h				
London-based company, has testing facility.	purchased th	e HIL tecnno	ology and the San	Antonio, Texas,

Phase 1

34,784 TBD

Cancelled

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY				
Suncor Energy								
Base Operations								
Suncor says that planned upgrader maintenance was completed in Q4 2015. Additionally, upgrader reliability exceeded 90 per cent, more than a year ahead of the company's plan.								
U1 and U2	225,000	1967	Operating	UPG				
Millennium Vacuum Unit	35,000	2005	Operating	UPG				

#### Syncrude Canada

#### Mildred Lake/Aurora

In December 2015, Syncrude performed coker maintenance originally scheduled for mid-2016. Suncor has closed the purchasing of Murphy Oil's five per cent stake in Syncrude and now owns 53.74 per cent of Syncrude. On Feb. 12, 2016, the company submitted supplemental information to the AER for the mine extension project, which is under review

Base Plant Stage 1 & 2 Debottleneck	250,000	1978	Operating	UPG
Stage 3 Expansion (UE-1)	100,000	2006	Operating	UPG
Stage 3 Debottleneck	75,000	TBD	Announced	UPG

#### SOUTH ATHABASCA REGION — UPGRADER

#### CNOOC

CNOOC subsidiary Nexen made an announcement regarding the pipeline rupture and HCU explosion. The pipeline rupture was a result of incompatible pipeline design for ground conditions. Upon investigation. Nexen found that a short-term repair of the HCU is not feasible. Nexen will begin to move the Long Lake upgrader into winter preservation (cold stack) mode.

A planned date to return the upgrader to service has not been established. A SAGD-only operation has led to a staff reduction of 350 employees by the end of 2016.							
Phase 1	58 500	2009	Suspended	OrCrude			

#### Value Creation

#### **Advanced TriStar**

Alberta Environmental Assessment Agency has deemed the EIA report complete for the ATS project. The review took 165 weeks.

ATS-1	60,000	TBD	Application	ATS USP
ATS-2	60,000	TBD	Application	ATS USP

# DOEx (Demonstration of Excellence)

Value Creation has filed an amendment to its regulatory approval to increase production capacity from 1.000 to 6.000 bbls/d.

Pilot	12,000	2018	Application	ATS USP
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# INDUSTRIAL HEARTLAND REGION — UPGRADER

## North West Upgrading

As the result of an on-site pedestrian-vehicle incident Dec. 9, 2015, one of NWR's employees was fatally injured. The on-site workforce has reached 3.800 people. To date, approximately 400 modules have been installed with more than 600 additional modules standing in various stages of assembly at module fabrication shops. Module delivery and assembly into the refinery will continue throughout 2016. Targeted completion in Q4 2017.

Phase 1	50,000	2017	Construction	UPG
Phase 2	50,000	TBD	Approved	UPG
Phase 3	50,000	TBD	Approved	UPG

# **Shell Albian Sands**

# Scotford Upgrader

Shell has made a final investment decision on the HCU debottleneck project, which is expected to increase hydrocracking capacity by about 20 per cent. Project partner Marathon Oil says that planned turnarounds at the base upgrader and Muskeg River mine were completed on time and on budget in Q2, as well as unplanned downtime at the expansion upgrader.

Commercial	155,000	2003	Operating	UPG
Expansion	100,000	2011	Operating	UPG
Scotford HCU Debottle- neck	14,000	TBD	Announced	UPG

# **Value Creation**

## Heartland

Value Creation has an amendment application for the Heartland upgrader project changing the project from three phases to two and reducing total production to 173,600 bbls/d. The company will be using DRU, ADC, COC and CORe technologies to process the diluted bitumen feedstock.

Phase 1A	43,400	2019	Application	UPG
Phase 1B	43,400	2021	Application	UPG
Phase 2	86,800	TBD	Application	UPG

HTL

# GLOSSARY of oil sands terms

#### **ASPHALTENES**

The heaviest and most concentrated aromatic hydrocarbon fractions of bitumen.

#### **BARREL**

The traditional measurement for crude oil volumes. One barrel equals 42 U.S. gallons (159 litres). There are 6.29 barrels in one cubic metre of oil.

#### **BITUMEN**

Naturally occurring, viscous mixture of hydrocarbons that contains high levels of sulphur and nitrogen compounds. In its natural state, it is not recoverable at a commercial rate through a well because it is too thick to flow. Bitumen typically makes up about 10 per cent by weight of oil sand, but saturation varies.

# COGENERATION

The simultaneous production of electricity and steam, which is part of the operations of many oil sands projects.

# COKING

An upgrading/refining process used to convert the heaviest fraction of bitumen into lighter hydrocarbons by rejecting carbon as coke. Coking can be either delayed coking (semi-batch) or fluid coking (continuous).

# **CONDENSATE**

Mixture of extremely light hydrocarbons recoverable from gas reservoirs.

Condensate is also referred to as a natural gas liquid, and is used as a diluent to reduce bitumen viscosity for pipeline transportation.

# **CONVENTIONAL CRUDE OIL**

Mixture of mainly pentane and heavier hydrocarbons recoverable at a well from an underground reservoir, and liquid at atmospheric pressure and temperature. Unlike bitumen, it flows through a well without stimulation and through a pipeline without processing or dilution.

#### **CRACKING**

An upgrading/refining process for converting large, heavy molecules into smaller ones. Cracking processes include fluid cracking and hydrocracking.

# CYCLIC STEAM STIMULATION (CSS)

An in situ production method incorporating cycles of steam injection, steam soaking and oil production. The steam reduces the viscosity of the bitumen and allows it to flow to the production well.

## **DENSITY**

The heaviness of crude oil, indicating the proportion of large, carbon-rich molecules, generally measured in kilograms per cubic metre (kg/m³) or degrees on the American Petroleum Institute (API) gravity scale; in western Canada, oil up to 900 kg/m³ is considered light-to-medium crude—oil above this density is deemed as heavy oil or bitumen.

# **DILBIT**

Bitumen that has been reduced in viscosity through addition of a diluent such as condensate or naphtha.

# **DILUENT**

A light hydrocarbon blended with bitumen to enable pipeline transport. See Condensate.

#### **EXTRACTION**

A process, unique to the oil sands industry, that separates the bitumen from the oil sand using hot water, steam and caustic soda.

#### **FROTH TREATMENT**

The means to recover bitumen from the mixture of water, bitumen and solids "froth" produced in hot-water extraction (in mining-based recovery).

# **GASIFICATION**

A process to partially oxidize any hydrocarbon, typically heavy residues, to a mixture of hydrogen and carbon monoxide. Can be used to produce hydrogen and various energy by-products.

## **GROUNDWATER**

Water accumulations below the Earth's surface that supply fresh water to wells and springs.

# **HEAVY CRUDE OIL**

Oil with a gravity below 22 degrees API. Heavy crudes must be blended or mixed with condensate to be shipped by pipeline.

# **HYDROCRACKING**

Refining process for reducing heavy hydrocarbons into lighter fractions, using hydrogen and a catalyst; can also be used in upgrading bitumen.

## **HYDROTRANSPORT**

A slurry process that transports water and oil sand through a pipeline to primary separation vessels located in an extraction plant.

#### **HYDROTREATER**

An upgrading/refining process unit that reduces sulphur and nitrogen levels in crude oil fractions by catalytic addition of hydrogen.

#### **IN SITU**

A Latin phrase meaning "in its original place." In situ recovery refers to various drilling-based methods used to recover deeply buried bitumen deposits.

## IN SITU COMBUSTION

An enhanced oil recovery method that works by generating combustion gases (primarily CO and  $\rm CO_2$ ) downhole, which then "push" the oil towards the recovery well.

#### **LEASE**

A legal document from the province of Alberta giving an operator the right to extract bitumen from the oil sand existing within the specified lease area. The land must be reclaimed and returned to the Crown at the end of operations.

# **LIGHT CRUDE OIL**

Liquid petroleum with a gravity of 28 degrees API or higher. A high-quality light crude oil might have a gravity of about 40 degrees API. Upgraded crude oils from the oil sands run around 30–33 degrees API (compared to 32–34 for Light Arab and 37–40 for West Texas Intermediate).

## **MATURE FINE TAILINGS**

A gel-like material resulting from the processing of clay fines contained within the oil sands.

#### **OIL SANDS**

Bitumen-soaked sand deposits located in three geographic regions of Alberta: Athabasca, Cold Lake and Peace River. The Athabasca deposit is the largest, encompassing more than 42,340 square kilometres. Total in-place deposits of bitumen in Alberta are estimated at 1.7 trillion to 2.5 trillion barrels

#### **OVERBURDEN**

A layer of sand, gravel and shale between the surface and the underlying oil sand in the mineable oil sands region that must be removed before oil sands can be mined.

# **PERMEABILITY**

The capacity of a substance (such as rock) to transmit a fluid, such as crude oil, natural gas or water. The degree of permeability depends on the number, size and shape of the pores and/or fractures in the rock and their interconnections. It is measured by the time it takes a fluid of standard viscosity to move a given distance. The unit of permeability is the Darcy.

#### **PETROLEUM COKE**

Solid, black hydrocarbon that is left as a residue after the more valuable hydrocarbons have been removed from the bitumen by heating the bitumen to high temperatures.

# **PRIMARY PRODUCTION**

An in situ recovery method that uses natural reservoir energy (such as gas drive, water drive and gravity drainage) to displace hydrocarbons from the reservoir into the wellbore and up to the surface. Primary production uses an artificial lift system in order to reduce the bottomhole pressure or increase the differential pressure to sustain hydrocarbon recovery, since reservoir pressure decreases with production.

# **RECLAMATION**

Returning disturbed land to a stable, biologically productive state. Reclaimed property is returned to the province of Alberta at the end of operations.

# STEAM ASSISTED GRAVITY DRAINAGE (SAGD)

An in situ production process using two closely spaced horizontal wells: one for steam injection and the other for production of the bitumen/water emulsion.

#### **SURFACE MINING**

Operations to recover oil sands by openpit mining using trucks and shovels. Less than 20 per cent of Alberta's oil sands resources are located close enough to the surface (within 75 metres) for mining to be economic.

#### SYNTHETIC CRUDE OIL

A manufactured crude oil comprised of naphtha, distillate and gas oil-boiling range material. Can range from high-quality, light sweet bottomless crude to heavy, sour blends.

# **TAILINGS**

A combination of water, sand, silt and fine clay particles that is a by-product of removing the bitumen from the oil sand through the extraction process.

## **TAILINGS SETTLING BASIN**

The primary purpose of the tailings settling basin is to serve as a process vessel, allowing time for tailings water to clarify and silt and clay particles to settle so that the water can be reused in extraction. The settling basin also acts as a thickener, preparing mature fine tails for final reclamation.

# THERMAL RECOVERY

Any in situ process where heat energy (generally steam) is used to reduce the viscosity of bitumen to facilitate recovery.

# **UPGRADING**

The process of converting heavy oil or bitumen into synthetic crude either through the removal of carbon (coking) or the addition of hydrogen (hydroconversion).

## **VISCOSITY**

The ability of a liquid to flow. The lower the viscosity, the more easily the liquid will flow.



# **OIL SANDS CONTACTS**

# **OIL SANDS PRODUCERS**

Athabasca Oil www.atha.com

Baytex Energy www.baytex.ab.ca

BlackPearl Resources www.blackpearlresources.ca

Brion Energy www.brionenergy.com

Canadian Natural Resources www.cnrl.com

Cenovus Energy www.cenovus.com

Chevron Canada www.chevron.ca

CNOOC www.cnoocltd.com

Connacher Oil and Gas www.connacheroil.com

ConocoPhillips Canada www.conocophillips.ca

Devon Canada www.dvn.com

Enerplus Resources Fund www.enerplus.com

E-T Energy www.e-tenergy.com

Grizzly Oil Sands www.grizzlyoilsands.com

Harvest Operations www.harvestenergy.ca

Husky Energy www.huskyenergy.ca

Imperial Oil www.imperialoil.ca

Japan Canada Oil Sands www.jacos.com

Koch Exploration Canada www.kochexploration.ca

Korea National Oil www.knoc.co.kr

Laricina Energy www.laricinaenergy.com

Marathon Oil www.marathon.com

MEG Energy www.megenergy.com

Nexen www.nexeninc.com

North West Upgrading www.northwestupgrading.com

NSolv www.nsolv.ca

Oak Point Energy www.oakpointenergy.ca

Occidental Petroleum www.oxy.com

Osum Oil Sands www.osumcorp.com

Pan Orient Energy www.panorient.ca

Paramount Resources www.paramountres.com

Pengrowth Energy www.pengrowth.com

PetroChina www.petrochina.com.cn/ptr

PTT Exploration and Production www.pttep.com

Shell Canada www.shell.ca

Sinopec www.sinopecgroup.com/group/en

Statoil Canada www.statoil.com

Suncor Energy www.suncor.com

Sunshine Oilsands www.sunshineoilsands.com

Syncrude www.syncrude.ca

Teck Resources www.teck.com

Total E&P Canada www.total-ep-canada.com

Touchstone Exploration www.touchstoneexploration.com

Value Creation Group www.vctek.com

## ASSOCIATIONS/ORGANIZATIONS

Alberta Chamber of Resources www.acr-alberta.com

Alberta Chambers of Commerce www.abchamber.ca

Alberta Energy www.energy.gov.ab.ca

Alberta Energy Regulator www.aer.ca

Alberta Environment and Parks www.aep.alberta.ca

Alberta Innovates www.albertainnovates.ca

Alberta Innovation and Advanced Education www.eae.alberta.ca

Alberta's Industrial Heartland Association

www.industrialheartland.com

Building Trades of Alberta www.bta.ca

Canada's Oil Sands Innovation Alliance www.cosia.ca

Canadian Association of Geophysical Contractors www.cagc.ca

Canadian Association of Petroleum Producers www.capp.ca

Canadian Heavy Oil Association www.choa.ab.ca

In Situ Oil Sands Alliance www.iosa.ca

Lakeland Industry & Community Association www.lica.ca

Natural Resources Conservation Board www.nrcb.ca

Oil Sands Community Alliance www.oscaalberta.ca

Oil Sands Secretariat www.energy.alberta.ca

Petroleum Technology Alliance Canada www.ptac.org