

All about the oil sands

Background of an important global resource



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Canada has the third-largest oil reserves in the world, after Saudi Arabia and Venezuela. Of Canada's 174 billion barrels of oil reserves, 170 billion barrels are located in Alberta, and about 169 billion barrels are recoverable from bitumen. This is a resource that has been developed for decades but is now gaining increased global attention as conventional supplies—so-called "easy" oil—continue to be depleted. The figure of 169 billion barrels of bitumen represents what is considered economically recoverable with today's technology, but with new technologies, this reserve estimate could be significantly increased. In fact, total oil sands reserves in place are estimated at 1.8 trillion barrels.

There are three major bitumen (or oil sands) deposits in Alberta. The largest is the Athabasca deposit, which is located in the province's northeast in the Regional Municipality of Wood Buffalo. The main population centre of the Athabasca deposit is Fort McMurray. The second-largest oil sands deposit is referred to as Cold Lake, just south of Athabasca, with the main population centre the City of Cold Lake. The smallest oil sands deposit is known as Peace River, which is located in northwest-central Alberta. A fourth deposit called Wabasca links to the Athabasca and is generally lumped in with that area.

The existence of bitumen in Alberta has been known for a long time. The first mention of it in Canadian history was in 1719, when a Cree named Wapasu brought a sample of the "gum" to a Hudson's Bay trading post. First Nations in what is now the Wood Buffalo area had traditionally used the bitumen, which seeps from outcrops along the Athabasca River, to waterproof their canoes.

Today, bitumen is produced as an energy source by two means—mining and in situ. In 2011, 51 per cent of oil sands production came from mines, but by 2015, in situ bitumen production is expected to surpass mined bitumen

production. Alberta will need to rely to a greater extent on in situ production in the future, as 80 per cent of the province's proven bitumen reserves are too deep underground to recover using mining methods.

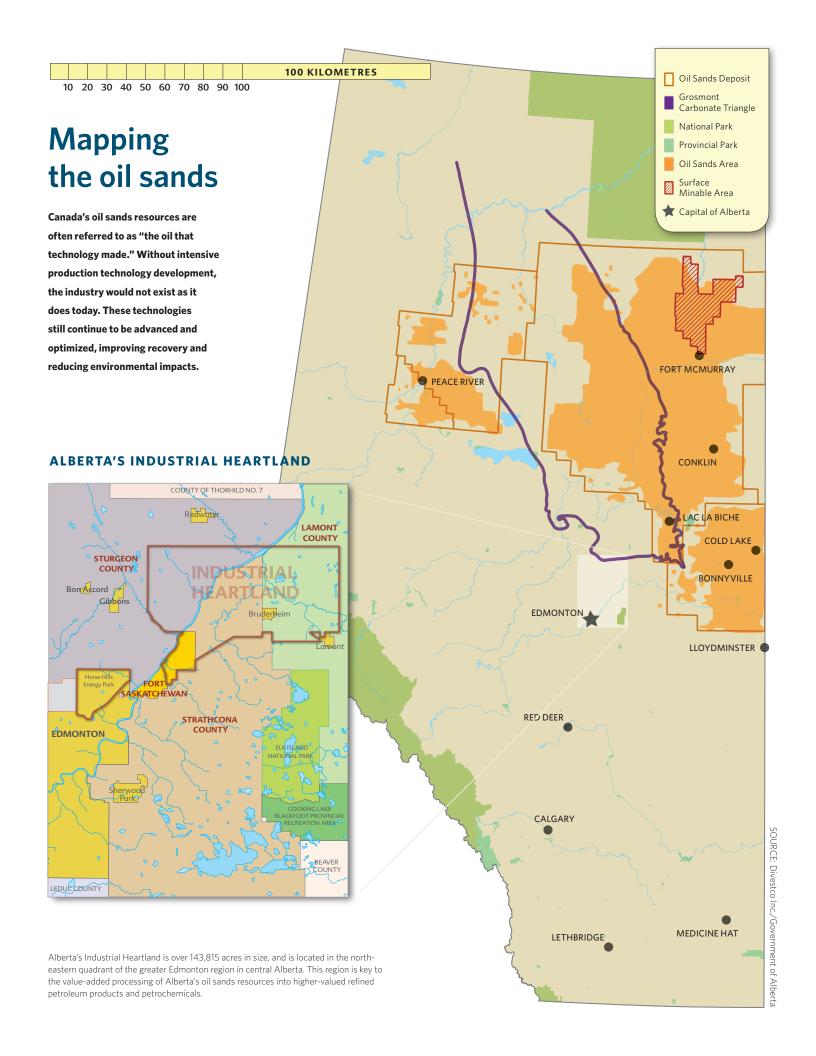
There are essentially two commercial methods of in situ (Latin for "in place," essentially meaning wells are used rather than trucks and shovels). In cyclic steam stimulation (CSS), high-pressure steam is injected into directional wells drilled from pads for a period of time, then the steam is left to soak in the reservoir for a period, melting the bitumen, and then the same wells are switched into production mode, bringing the bitumen to the surface.

In steam assisted gravity drainage (SAGD), parallel horizontal well pairs are drilled from well pads at the surface. One is drilled near the top of the target reservoir, while the other is drilled near its bottom. Steam is injected into the top well, a steam chamber forms, and the melted bitumen flows into the lower well via gravity and is pumped to the surface using artificial lift.

Both SAGD and CSS are used in the Cold Lake and Peace River deposits, while SAGD is the in situ technology of choice in the Athabasca deposit. The selection is based on a number of factors, including geology. The technologies combined currently produce just over one million barrels per day.

Research is underway on a number of other production technologies designed to optimize production, including variations on solvent-assisted SAGD and CSS, recovery using electricity, and in situ combustion.

Bitumen that has not been processed, or "upgraded," can be used directly as asphalt. It must be diluted to travel by pipeline. Adding value, some producers upgrade their product into synthetic crude oil, which is a refinery feedstock. That can be transformed into transportation fuels and other products. ■



Government update



ERCB REPORTS SHOW SEVEN PER CENT GROWTH IN CONVENTIONAL CRUDE OIL PRODUCTION AND REVISED IN-PLACE ESTIMATES OF FOUR BITUMEN DEPOSITS

The Energy Resources Conservation Board (ERCB) has released *Alberta's Energy Reserves 2011 and Supply/Demand Outlook 2012-2021*, which outlines the state of reserves and the supply-and-demand outlook for Alberta's diverse energy resources: crude bitumen, crude oil, natural gas, natural gas liquids, coal and sulphur.

In 2011, Alberta's conventional crude oil production totalled 77.9 thousand cubic metres (m^3) (490 thousand barrels) of oil per day with a yearly total of 28.4 million m^3 (179 million barrels). This is a seven per cent increase from 2010, the first rise in production since 1995, due to the higher production rates from horizontal wells.

The Athabasca Upper, Middle and Lower Grand Rapids deposits and the Athabasca Nisku oil sands deposit were reassessed for year-end 2011. The review of the three Grand Rapids deposits resulted in a seven per cent increase of the total in-place crude bitumen resource to 9.3 billion m³ (58.4 billion barrels), which is attributed to an increased number of wells drilled in the area. The reassessment of the Nisku deposit resulted in a 57 per cent increase of the in-place resource to 16.2 billion m³ (102 billion barrels), which is attributed to an increase in average thickness and an expansion of the delineated resource area.

In 2011, Alberta produced 277 thousand m^3 (1.7 million barrels) per day of raw crude bitumen from the oil sands for a yearly total of 101 million m^3 (637 million barrels) or an eight per cent increase over Alberta's 2010 oil sands production.

The ERCB forecasts Alberta's annual raw crude bitumen production will total 587.3 thousand m^3 (3.7 million barrels) per day for a total of 214 million m^3 (1.35 billion barrels) per year by 2021.

The report notes that, since 1967, Alberta has produced about 1.3 billion m^3 (8.1 billion barrels) of raw crude bitumen from the oil sands and has produced about 2.6 billion m^3 (16.5 billion barrels) of crude oil since 1914.

Other report highlights include:

 Alberta's total remaining established crude bitumen and crude oil reserves totalled 27.0 billion m³ (170.2 billion barrels), consisting of 26.8 billion m³ (168.6 billion barrels) of crude bitumen and 245.9 million m³ (1.5 billion barrels) of crude oil.

- Remaining established crude oil reserves increased by a net four per cent, similar to the increase last year, as the cumulative result of reserves additions from 2011 drilling, reserve revisions and production.
- Remaining established marketable conventional gas reserves stood at 945 billion m³ (33.5 trillion cubic feet), a decrease of eight per cent from 2010.
- Remaining established reserves of natural gas liquids stood at 254.5 million m³ (1.6 billion barrels), down three per cent from 2010.
- Alberta's remaining established coal reserves are down very slightly and stand at 33 billion tonnes (37 billion tons).

NEW WEST PARTNERSHIP STREAMLINES BUSINESS REGISTRATION ACROSS THE WEST

The New West Partnership Trade Agreement is a farreaching economic partnership between the provinces of Alberta, British Columbia and Saskatchewan, designed to foster prosperity for the region and for our people through meaningful interprovincial collaboration. Under the agreement, businesses registering as a corporation will no longer need to register separately in each of the three jurisdictions as extra-provincial registration will be facilitated by the home province.

Businesses across western Canada will find it easier to operate throughout the region under New West Partnership rules that took effect July 1.

Corporations will be asked to provide additional information to their home province to have their extraprovincial registration take effect in the remaining jurisdictions. No additional fees will be required for extra-provincial registration in the two other provinces. The partnership removes the need for corporations to file their annual filing requirement in all three provinces. Instead, corporations will now be able to file once in their home province.

Reducing red tape and creating a more open and competitive marketplace with British Columbia and Saskatchewan will help Alberta businesses expand their markets and attract new clients. These actions help secure Alberta's economic prosperity.

For more information, visit the New West Partnership at www.newwestpartnership.ca.



ALBERTA GOVERNMENT FREES UP LAND TO GIVE FORT MCMURRAY MORE ROOM TO GROW

The Alberta government has agreed to the conditional sale of 202 acres of Crown land in the Saline Creek area to the Rotary Club of Fort McMurray to develop a new residential community with housing options ranging from town houses to single-family units. The lands adjoin property where the Rotary Club is proposing to develop a public golf course.

The conditional sale is part of the Alberta government's comprehensive strategy for releasing additional Crown land for the timely development of more residential, industrial and commercial lands in Fort McMurray.

Over the next couple of months, both parties will work towards finalizing the agreement so that initial activity can begin on-site as soon as possible.

This land sale is an important component of the province's land release strategy and Responsible Actions, Alberta's 20-year strategic plan for the oil sands, which includes efforts to support further planning and development of vibrant communities in the oil sands regions.

ALBERTA WELCOMES OIL SANDS ALLIANCE ON ENVIRONMENTAL ISSUES

Alberta Environment and Sustainable Resource Development Minister Diana McQueen issued the following statement in response to the announcement of Canada's Oil Sands Innovation Alliance (COSIA), a consortium of industry members dedicated to environmental performance in the oil sands.

"Alberta's oil sands is a key resource to meet a growing global energy demand. It's crucial that this development take place in an environmentally responsible manner.

"I am pleased to see industry come together to form Canada's Oil Sands Innovation Alliance, working together to share expertise and experience to generate innovative solutions to the challenges faced by the entire sector. This collaboration will help us all find solutions to the issues we are dealing with today, as well as those we may encounter down the road. I'm happy the group's initial focus will be on four key environmental priority areas: tailings, water, land and greenhouse gases.

"The alliance is encouraging integration by building on the good work already underway by experts in the oil sands industry and those in research and development sectors.

"Alberta's strong network of researchers, engineers and scientists are continually breaking through with new technologies to improve environmental performance in the oil sands, just as their expertise unlocked the resource in the first place. The establishment of COSIA represents an understanding of shared responsibility. We look forward to working with the alliance to pool our expertise and knowledge with that of other stakeholders as we continue to deliver environmental excellence."

EARLY IMPROVEMENTS IN PLACE FOR OIL SANDS MONITORING PROGRAM

In July, Canada's Environment Minister Peter Kent, and Alberta's Environment and Sustainable Resource Development Minister Diana McQueen toured several of the new oil sands monitoring stations now in place in the early stages of implementation of the Joint Canada-Alberta Implementation Plan for Oil Sands Monitoring.

The Joint Canada-Alberta Implementation Plan for Oil Sands Monitoring, announced by Minister Kent and Minister McQueen in February, commits to a scientifically rigorous, comprehensive, integrated and transparent environmental monitoring program for the region. It outlines the path forward to enhance the monitoring of water, air, land and biodiversity in the oil sands by demonstrating how we will sample more sites for more substances more frequently. The program is designed to provide an improved understanding of the long-term cumulative effects of oil sands development.

Both ministers were pleased with the progress they saw, noting that the monitoring enhancements for the first year of the joint plan are well underway, that the joint approach is working well and that initial results from the new enhanced monitoring are expected this year. Implementation will continue to be phased in over three years to ensure installation of necessary infrastructure, incremental enhancement of activities and appropriate integration with existing monitoring activities in the region.

The joint plan strengthens environmental monitoring programs for air, water, land and biodiversity in the oil sands region. It will result in improved knowledge of the state of the environment in the oil sands area and an enhanced understanding of cumulative effects and environmental change, including future impacts arising from multiple stressors, which will become more important to understand as development continues.



SHELL QUEST CCS PROJECT APPROVED WITH CONDITIONS

The Energy Resources Conservation Board (ERCB) has issued *Decision 2012 ABERCB 008*, which includes conditions, for Shell Canada Limited's application for a carbon capture and storage project north of Edmonton.

The hearing panel determined it is in the public interest to proceed with the project, noting the proposed reservoir is a suitable location for the long-term storage of CO₂, and the combination of geological conditions, engineering design, operational practices and extensive monitoring program mitigate any potential risks the project might pose.

The ERCB held a hearing in Redwater, Alta., from March 6–9, 2012, to consider the applications and any concerns from interveners. ERCB hearings are formal, quasi-judicial proceedings during which evidence is given, and cross-examination and argument take place.

Prior to issuing its final approval, the ERCB is required to refer the application to Alberta Environment and Sustainable Resource Development for review. Alberta Environment and Sustainable Resource Development may impose additional conditions with respect to the environment, which will be added to the ERCB's approval.

PREMIER REDFORD ADDRESSES GOVERNMENT OF BRITISH COLUMBIA'S REQUIREMENTS FOR NORTHERN GATEWAY PIPELINE

Premier Alison Redford issued the following statement following the Government of British Columbia's announcement regarding the proposed Northern Gateway Pipeline:

"Alberta is committed to building our country and cementing Canada's position as a global energy superpower. Leadership is about working together, and that's when our country benefits from our energy economy.

"[Recently], the Government of British Columbia released a list of requirements to be met to satisfy their concerns about the perceived environmental risks associated with the Northern Gateway Pipeline. Every Canadian, no matter what province they call home, expects that energy development is done with a high degree of environmental safeguards. This is why a rigorous environmental review is underway by the National Energy Board. It is why the company involved has committed an additional \$500 million for increased

monitoring and safety measures. These efforts, combined with the fact that pipelines are still by far the safest means by which to transport oil, significantly mitigate the environmental risk and weaken the B.C. government's argument for compensation based on potential risk.

"As Alberta has said repeatedly, and as we saw in the recent report from the senate's Energy, Environment and Natural Resources Committee, accessing new energy markets is a national imperative. It is essential for the economic benefit of Canada.

"Our confederation works as well as it does because of the free flow of goods and products through provinces and territories—including forest products, oil, liquefied natural gas, potash, uranium, grain and manufactured goods.

We've worked very hard through our New West Partnership to ensure free trade across the B.C./Alberta/ Saskatchewan borders and the shared economic rewards have been great for our citizens.

"Leadership is not about dividing Canadians and pitting one province against another—leadership is about working together. That's when our country benefits; that's when Canada leads. Through a Canadian energy strategy, the provinces and territories together will reach their full energy potential and contribute to increased prosperity and a higher standard of living for all Canadians."

ENERGY MINISTER COMMENTS ON NEW INVESTMENT ANNOUNCEMENT FROM CNOOC

Alberta's Energy Minister Ken Hughes issued the following statement in response to the offer by China National Offshore Oil Corporation (CNOOC) to purchase Nexen Inc., Canada's 12th largest energy company. Nexen has agreed to a US\$15.1-billion takeover by CNOOC, marking the most important acquisition to date by an Asian firm in Canada. Nexen produces approximately 213,000 barrels of oil equivalent per day.

"[This] potential transaction is further evidence of the vital importance of Alberta's oil sands to meet global energy demand.

"Foreign investment benefits Albertans and Canadians, putting Canadian firms in a better position to compete globally. Nexen itself is a Canadian company that maintains operations around the world—including in the Gulf of Mexico, Africa and the North Sea. The investment required to develop oil sands resources is significant. The oil sands have already drawn investment from China, the United States, Norway, Japan, South Korea, France, Thailand and the United Kingdom. The result is jobs for Canadians here and abroad, and competitive products on an international market.

"The offer is subject to approval by the federal government under terms of the Investment Canada Act. Operations in the Alberta oil sands must operate under existing regulatory frameworks, employment standards, safety codes and environmental laws."



What's new in the oil sands

BUSINESS



III In what would be by far the biggest Chinese acquisition in the Canadian oilpatch, state-owned China National Offshore Oil Corporation (CNOOC) Limited has agreed to buy Nexen Inc. for US\$15.1 billion.

CNOOC has invested \$2.8 billion in Canada since 2005 when it bought a 16.7 per cent stake in then-private MEG Energy Corp. for US\$122 million. CNOOC is already partnered with Nexen through its 35 per cent stake in the Long Lake steam assisted gravity drainage (SAGD) and upgrader project acquired through last year's \$2.1-billion purchase of OPTI Canada Inc.

The Nexen deal—which has been approved by both companies' boards of directors—is also subject to shareholder and regulatory approval. If successful, the deal would be China's biggest foreign takeover.

Canadian Natural Resources Limited has submitted regulatory applications for its proposed 50,000-barrel-per-day, \$1.53-billion Grouse in situ oil sands project.

Receipt of regulatory approvals in the second quarter of 2014 would allow the company to begin construction in the first quarter of 2015. Drilling and completion of the first well pairs would commence in third quarter of 2014 and Canadian Natural anticipates first steam in the fourth quarter of 2017. Initial production would occur in the first quarter of 2018.

BlackPearl Resources Inc. has filed a commercial development application with regulators for an 80,000-barrel-per-day steam assisted gravity drainage (SAGD) project, Blackrod, expected to cost \$2.8 billion to build. BlackPearl currently operates a SAGD pilot at Blackrod, which it says has been generating commercial production rates.

The first phase of the proposed 20,000-barrel-per-day commercial project is expected to begin construction in the fourth quarter of 2013, pending regulatory approval. Blackrod targets a relatively new production formation, the Grand Rapids.

began circulating through the second pad of six steam assisted gravity drainage (SAGD) well pairs at the STP-McKay thermal project on July 13. This brings to 12 the total SAGD well pair count currently being steamed at the newly operational project.

Steam will now be circulated through all 12 SAGD wellbores for a period of three to four months, after which bitumen production is scheduled to begin.

■■ About 1,000 people are working on North West Upgrading Inc.'s Alberta upgrader/refinery project, the company reports. About \$600 million has been spent so far, components with long

delivery times have been ordered, and engineering and design activities are underway in preparation for sanction in the third quarter.

Construction of the 50,000-barrel-per-day first phase is expected to take about 36 months. North West and partner Canadian Natural Resources Limited hope to have the plant, in the Industrial Heartland near Edmonton, on stream by mid-2015.

Newspaper publisher David Black is hoping to construct a \$13-billion refinery near Kitimat, B.C., which would have the capacity to process all of the output of the planned Enbridge Inc. Northern Gateway pipeline.

The refinery would be designed specifically for processing oil sands heavy crude oil, processing up to 550,000 barrels per day of diluted feedstock. The diluent would be separated and returned to Edmonton via the proposed Enbridge secondary pipeline. It's hoped that construction will begin in 2014 and be finished by 2020.

Técnicas Reunidas Canada reports that it has been awarded a major contract by an oil sands synthetic crude oil producer to provide engineering, procurement and construction services for its upgrader in the Fort McMurray region, valued above \$800 million.

The upgrader will process above 300,000 barrels per day of diluted bitumen, and will include a new vacuum unit. Técnicas Reunidas says the project started its engineering phase in the second quarter of 2012. This is the first project for the company in the oil sands sector.

Cenovus Energy Inc. says it has decided to conclude its formal process of looking for a partner for its proposed Telephone Lake oil sands project as it develops what could potentially be another cornerstone asset.

Cenovus says that the process was never financially driven, but rather about looking for something that would bring strategic value, perhaps helping to manage light-heavy differentials.

Telephone Lake is expected to start construction in 2014.

Horizon North Logistics Inc. has entered into a contract for the sale of a new 1,900-person dormitory complex to a major operator in the Fort McMurray oil sands region. Total value of the project, which includes design, manufacture, transportation and site installation, is approximately \$140 million.

Horizon will begin manufacturing the project in the fourth quarter, with installation scheduled to be complete in early 2014. The majority of the project manufacturing work will take place in Horizon's plant in Kamloops, B.C.

TECHNOLOGY



Trivita Corporation has entered into an exclusive lease agreement with TTS Energy Canada Ltd. for the first rack-and-pinion service rig on the continent.

Tervita says the technology is safer and more environmentally friendly than traditional rigs, requiring fewer workers to operate while keeping those employees at a safer distance from the operation. The new rig has the flexibility of being powered by diesel or electricity, and is designed to provide greater automation.

Much work remains and the process is not "a slam dunk," but MEG Energy Corp. says that after achieving a steam-oil ratio of 1.8:1 at the first phase of a pilot at its Christina Lake steam assisted gravity drainage (SAGD) project, the company is now undertaking the engineering design to assess the technology's incorporation in the Phase 2 project area. MEG is piloting injecting non-condensable gas into three SAGD well pairs in the Phase 1 area.

"The techniques we use here are designed to replace steam with recyclable gas in order to maintain pressure in the reservoir," says president and chief executive officer Bill McCaffrey. "To date, the use of non-condensable gas has freed up our steam requirements by about 25 per cent with no drop in production. That steam is now free to be redeployed into pre-drilled wells that provide a very efficient way of adding low-cost barrels."

progressing on technologies designed to make mining operations compliant with rules surrounding tailings ponds. Two projects, the Aurora North tailings management plant and a centrifuge tailings management project at Mildred Lake, will start this year and take until the end of 2014 to complete. The Aurora North tailings plant will add sand and a small amount of gypsum to tailings so that it coagulates and turns into solid, trafficable material that can be trucked away and used to reclaim land. Syncrude majority partner Canadian Oil Sands Limited plans to spend \$300,000 on the project this year. The targeted in-service date is fourth-quarter 2013.

Syncrude is also pioneering centrifuge technology that puts bitumen into a tumbler at high speed with a flocculent to separate the solids from water. The pilot is expected to be turned into a commercial project ready for operations in fourth-quarter 2014.

■ Walue Creation Inc. is proposing a phased 75,000-barrel-perday steam assisted gravity drainage project with output to be converted using the company's patented accelerated decontaminated bitumen processing and primary upgrading technology. The project would be developed in three phases, with construction anticipated to start in May 2014. The first phase will be designed to produce 15,000 barrels per day of bitumen, which will be converted to 12,750 barrels per day of decontaminated crude oil.

45,000-barrel-per-day first phase of Cenovus Energy Inc.'s
Narrows Lake solvent assisted process (SAP) in situ project in the
South Athabasca region. It will be the industry's first use of SAP
with butane on a commercial scale, a process designed to thin the
oil and allow it to flow more freely to the producing well.
Sanction by Cenovus and partner ConocoPhillips Canada is
expected by the end of this year. First production at Narrows Lake

Niagara, Ont.-based Accipiter Radar Technologies Inc. reports that Syncrude Canada Ltd. recently installed its radar-based bird protection system at its oil sands tailings ponds. Accipiter says the technology is the same system that helps keep birds and planes apart at airports, and is the largest and most sophisticated radar-based bird protection system ever deployed.

is anticipated in 2017.

The system includes several types of deterrent devices, both on land and floating on the ponds, including high-power acoustic hailing devices, propane cannons, strobe lights and animated predator effigies.

III Tervita Corporation has announced a new agreement to license and market a new technology designed to treat evaporator blowdown in a more responsible, sustainable and cost-effective way for steam assisted gravity drainage (SAGD) operators. The technology was developed by Veolia Water Solutions & Technologies.

Evaporator blowdown is the remaining waste solution after produced water has been treated. Previously, evaporator blowdown was injected into caverns as waste. The new technology will create two waste streams where there was previously one, providing producers with more environmentally appropriate disposal.

Tervita is currently engineering a pilot plant and expects construction to be complete by April 2013, with plans to move to a SAGD operation later in the year.

OIL SANDS PROJECT TECHNOLOGY GUIDE

CSS—CYCLIC STEAM STIMULATION

CSS involves injecting high-pressure steam into the reservoir for several weeks, followed by several weeks where the reservoir is left to "soak." The heat softens the bitumen and the water dilutes and separates the bitumen from the sand. The pressure creates cracks and openings through which the bitumen can flow back into the steam injector wells, which are converted to production mode.

ET-DSP—ELECTRO-THERMAL DYNAMIC STRIPPING

ET-DSP combines the majority of the dominant heat transfer mechanisms to heat and mobilize bitumen in situ. Electrodes are placed in a grid configuration and a production well is located within the center of each series of electrode wells. The technology has been commercially applied for soil remediation and is expected to reduce greenhouse gas emissions and water use.

N-SOLV

N-Solv involves the injection of pure, heated solvent vapour into an oil sands reservoir where it condenses, delivering heat to the reservoir and subsequently dissolving the bitumen, with the resulting miscible liquids flowing by gravity to a production well. It is designed to accelerate extraction rates and reduce greenhouse gas emissions.

SAGD—STEAM ASSISTED GRAVITY DRAINAGE

SAGD employs two parallel horizontal wells: one injection well near the top of the reservoir, through which high-pressure steam is continuously

injected, and one production well near the bottom of the reservoir into which the softened bitumen continuously flows and can be pumped to the surface. SAGD surface facilities include steam generation, water processing, and bitumen treatment. Multiple operators are also now working with solvent co-injection in SAGD to increase recovery and reduce natural gas and water requirements.

SURFACE MINING

Integrated oil sands mining operations accomplish three main functions: mining the oil sands, separating the bitumen from the sand and upgrading the bitumen so refiners can work with it.

TAGD—THERMAL ASSISTED GRAVITY DRAINAGE

TAGD is a process being developed for the in situ recovery of bitumen from carbonate formations. TAGD uses an array of downhole heaters installed in horizontal wells to heat the reservoir via thermal conduction.

THAI—TOE-TO-HEEL AIR INJECTION

THAI uses a vertical air injection well with a horizontal production well. Rather than steam, THAI technology injects air and then relies on underground combustion of a portion of the oil in the ground to generate the heat required to melt the remainder of the bitumen and allow it to flow into the production well. The process is intended to reduce greenhouse gas emissions and water use.

Project listings

Updated status of oil sands projects in Alberta As of Aug. 21, 2012

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY				
NORTH ATHABASCA REGION — MINING								
CANADIAN NATURAL RESOURCES LIMITED								
Horizon								
Canadian Natural says the add making a significant difference revised schedule, lump sum co and engineering is on track for	in improving uption entracts have been	me. Its Phase	2A coker expansion i	s tracking to its				
Phase 1	135,000	2008	Operating	Mining				
Phase 2A	10,000	2014	Approved	Mining				
Phase 2B	45,000	TBD	Approved	Mining				
Phase 3	80,000	TBD	Approved	Mining				
Tranche 2	5,000	2012	Operating	Mining				
IMPERIAL OIL LIMITED								
Kearl								
Imperial Oil says that, as of the end of Q2/2012, Kearl Phase 1 is 94 per cent complete, with construction 88 per cent complete. All modules fabricated in Korea and transported through North America have now arrived at site and are being reassembled and integrated into the plant.								
Phase 1	110,000	2012	Construction	Mining				
Phase 2	110,000	2015	Construction	Mining				
Phase 3 Debottleneck	70,000	2020	Approved	Mining				

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Jackpine				
The joint-review panel reviewir public comment to August 3.	ng the proposed J	ackpine mine	expansion has exten	ded its period of
Expansion	100,000	2017	Application	Mining
Phase 1A	100,000	2010	Operating	Mining
Phase 1B	100,000	TBD	Approved	Mining
Muskeg River				
Summer 2012 marks the 10th a	inniversary of the	opening of th	e Athabasca Oil Sand	ds Project.
Commercial	155,000	2002	Operating	Mining
Expansion & Debottlenecking	115,000	TBD	Approved	Mining
Pierre River				
A joint-review panel of the Can Conservation Board has been e				
Phase 1	100,000	2018	Application	Mining
Phase 2	100,000	TBD	Application	Mining
SUNCOR ENERGY INC.				
Base Operations				
Suncor says it has its tailings re erations. It is also in the proces Millennium Naphtha Unit, whie flexibility during maintenance a	s of starting up th ch is expected to	ne hydrotreati stabilize seco	ng unit and hydrogen ndary upgrading capa	plant of the new acity and provide
Millennium Debottlenecking	23,000	2008	Operating	Mining
Millennium Mine	294,000	1967	Operating	Mining
North Steepbank Extension	180,000	2012	Operating	Mining
Steepbank Debottleneck Phase 3	4,000	2007	Operating	Mining

URREN	NT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Foi	rt Hills				
	incor expects to present dev	velopment plans t	to the board o	f directors for a san	ctioning decision
	2013. Debottleneck	25,000	TBD	Approved	Mining
F	Phase 1	165,000	2016	Approved	Mining
	oyageur South	,			
	uncor considers Voyageur S	South to be a lon	ger-term pro	ect and has not co	nfirmed a start-up
	ate.		0 F		
	Phase 1	120,000	TBD	Application	Mining
	SYNCRUDE CANADA LTD.				
	Mildred Lake/Aurora North				
	ead partner Canadian Oil San enance planned for the rest of				
	2012.				
	urora South Train 1	100,000	2016	Approved	Mining
	ırora South Train 2	100,000	2018	Approved	Mining
Base N Expans	line Stage 1 & 2 ion	290,700	1978	Operating	Mining
Stage 3	Expansion	116,300	2006	Operating	Mining
E	CK RESOURCES LIMITED				
	rontier				
	eck says it anticipates receiving			nation requests rela	ting to the Frontier
r	egulatory application in Q3/2				
	Phase 1	75,000	2021	Application	Mining
	Phase 2	80,000	2024	Application	Mining
	Phase 3	80,000	2027	Application	Mining
	Phase 4 Equinox	40,000	2030	Application	Mining
	TOTAL E&P CANADA LTD.				
	Joslyn North Mine				
	Project partner Suncor Energy			submitted to the co	mpanies' respective
	poards of directors for a sancti Phase 1	oning decision in	2013.	A	
	NORTH ATHABAS			Approved	Mining
	ATHABASCA OIL SANDS CO			,,,,,	
	Birch				
3	AOS says that \$26.3 million was B-D seismic programs. These b Boy the end of 2012.				
	Phase 1	12,000	TBD	Announced	SAGD
	Dover West Carbonates (Led		100	Amiounecu	JAGD
	AOS says testing of its TAGD t		emonstrated p	roof of concept. Des	ign basis memoran-
C	dum engineering for the demo work has begun. Construction	nstration project	is wrapping up	, and engineering de	esign specifications
*	Phase 1 Demonstration	6,000	2015	Application	TAGD
					IAGD
	Phase 2 Demonstration	6,000	TBD	Application	TAGD
	Dover West Clastics				
	AOS says the first round of sup eceived and design basis men				cation have been
	Phase 1	12,000	2015	Application	SAGD
	Phase 2	35,000	TBD	Announced	SAGD
	Phase 3	35,000	TBD	Announced	SAGD
E	BP P.L.C.				
	Terre de Grace				
	BP says that ongoing appraisal of water sources.	activities include	delineation d	rilling, seismic acqui	sition and appraisal
	Pilot	10,000	TBD	Approved	SAGD
9	CANADIAN NATURAL RESO	URCES LIMITED			
E	Birch Mountain				
(Canadian Natural says geologi	cal scoping is unc	lerway.		
	Phase 1	60,000	2019	Announced	SAGD
	Phase 2	60,000	2023	Announced	SAGD
۲n					

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
SOUTHERN PACIFIC RESOUR	RCE CORP.			
STP McKay				
Southern Pacific says steaming	g has begun at the	e STP-McKay p	roject.	
Phase 1	12,000	2012	Operating	SAGD
Phase 1 Expansion	6,000	TBD	Application	SAGD
Phase 2A	12,000	2015	Application	SAGD
Phase 2B	6,000	TBD	Application	SAGD
SUNCOR ENERGY INC.				
Firebag				
Suncor says construction of th combined phases is now appro				ction from Firebag
Cogeneration and Expansion	25,000	2007	Operating	SAGD
Stage 1	35,000	2004	Operating	SAGD
Stage 2	35,000	2006	Operating	SAGD
Stage 3	62,500	2011	Operating	SAGD
Stage 3-6 Debottleneck	23,000	TBD	Application	SAGD
ŭ .		2013	Construction	SAGD
Stage 4	62,500			
Stage 5	62,500	2018	Approved	SAGD
Stage 6	62,500	2019	Approved	SAGD
Lewis	40.000	TDD		a.c.
Phase 1 Phase 2	40,000	TBD	Application	SAGD
MacKay River	40,000	TBD	Application	SAGD
Suncor plans to complete rout	ine nlanned main	tenance at Mac	-Kay River over the	end of O3 and the
start of Q4/2012.	ine pianneu main	teriarice at iviac	.ikay kivel ovel tile	end or Q3 and the
MR2	40,000	2016	Application	SAGD
Phase 1	33,000	2002	Operating	SAGD
SUNSHINE OILSANDS LTD.				
Harper				
Sunshine says that steam cyc	le injection oper	ations at Harp	er have proved the	rmally induced oi
mobility.				
Carbonate Pilot	1,000	2011	Operating	SAGD
Legend Lake				
Phase 1	10,000	2016	Application	SAGD
Phase 2	10,000	TBD	Announced	SAGD
	10,000	TBD	Announced	
Phase 2 Expansion				SAGD
Phase 2 Expansion Phase 3	20,000	TBD	Announced	SAGD SAGD
	20,000 10,000	TBD TBD		
Phase 3 Expansion			Announced	SAGD
Phase 3 Expansion Thickwood Sunshine Oilsands has submit	10,000 ted the regulatory	TBD	Announced Announced	SAGD SAGD
Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015	10,000 ted the regulatory	TBD / application for	Announced Announced	SAGD SAGD GD project, antici-
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1	ted the regulatory .	TBD v application for 2015	Announced Announced rits Thickwood SAC	SAGD SAGD SAGD SAGD
Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015	10,000 ted the regulatory	TBD / application for	Announced Announced	SAGD SAGD GD project, antici-
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1	ted the regulatory .	TBD v application for 2015	Announced Announced rits Thickwood SAC	SAGD SAGD SAGD SAGD
Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2	10,000 ted the regulatory 10,000 20,000	TBD / application for 2015 2018	Announced Announced rits Thickwood SAC Application Announced	SAGD SAGD GD project, antici- SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following re	ted the regulatory 10,000 20,000 20,000 20,000	y application for 2015 2018 2021	Announced Announced r its Thickwood SAC Application Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following reroleum Consultants, considers	ted the regulatory 10,000 20,000 20,000 engulatory approve the project to ha	y application for 2015 2018 2021	Announced Announced r its Thickwood SAC Application Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following reroleum Consultants, considers	ted the regulatory 10,000 20,000 20,000 engulatory approve the project to ha	y application for 2015 2018 2021	Announced Announced r its Thickwood SAC Application Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following reroleum Consultants, considers that development will proceed	ted the regulatory 10,000 20,000 20,000 20,000 egulatory approve the project to ha	r application for 2015 2018 2021 July its external reve a high degree	Announced Announced rits Thickwood SAG Application Announced Announced esservoir engineering e of certainty of imp	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following raroleum Consultants, considers that development will proceed A Phase 1	ted the regulatory 10,000 20,000 20,000 20,000 egulatory approve the project to ha	r application for 2015 2018 2021 July its external reve a high degree 2013	Announced Announced rits Thickwood SAG Application Announced Announced Announced construction Construction	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following raroleum Consultants, considers that development will proceed A Phase 1 A Phase 1 A Phase 2	ted the regulatory 10,000 20,000 20,000 20,000 egulatory approve the project to ha 5,000 5,000	r application for 2015 2018 2021 al, its external reve a high degree 2013 2014	Announced Announced Announced Application Announced Announced Announced Construction Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following reroleum Consultants, considers that development will proceed A Phase 1 A Phase 2 A Phase 3	ted the regulatory 10,000 20,000 20,000 20,000 egulatory approve the project to ha 5,000 5,000 20,000	r application for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018	Announced Announced Announced Application Announced Announced Construction Approved Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following reroleum Consultants, considers that development will proceed A Phase 1 A Phase 2 A Phase 3 B Phase 1	10,000 ted the regulatory 10,000 20,000 20,000 egulatory approve the project to ha 5,000 5,000 20,000	r application for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018 2020	Announced Announced Announced Application Announced Announced Construction Approved Announced Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following re roleum Consultants, considers that development will proceed A Phase 1 A Phase 2 A Phase 3 B Phase 1 B Phase 2 C Phase 1	10,000 ted the regulatory 10,000 20,000 20,000 20,000 5,000 20,000 20,000 20,000 30,000	rapplication for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018 2020 TBD TBD	Announced Announced r its Thickwood SAC Application Announced Announced Construction Approved Announced Announced Announced Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following re roleum Consultants, considers that development will proceed A Phase 1 A Phase 1 A Phase 2 A Phase 3 B Phase 1 B Phase 2 C Phase 1 SOUTH ATHABAS	10,000 ted the regulatory 10,000 20,000 20,000 20,000 5,000 20,000 20,000 20,000 30,000	rapplication for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018 2020 TBD TBD	Announced Announced Application Announced Announced Announced Construction Approved Announced Announced Announced Announced Announced Announced Announced Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following re roleum Consultants, considers that development will proceed A Phase 1 A Phase 2 A Phase 3 B Phase 1 B Phase 2 C Phase 1 S O U TH A THABAS ALBERTA OILSANDS INC.	10,000 ted the regulatory 10,000 20,000 20,000 20,000 5,000 20,000 20,000 20,000 30,000	rapplication for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018 2020 TBD TBD	Announced Announced Application Announced Announced Announced Construction Approved Announced Announced Announced Announced Announced Announced Announced Announced Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following reroleum Consultants, considers that development will proceed A Phase 1 A Phase 2 A Phase 3 B Phase 1 B Phase 2 C Phase 1 S O U T H A T H A B A S ALBERTA OILSANDS INC. Clearwater West Alberta Oilsands says it has ret the ERCB regarding the project	ted the regulatory 10,000 20,000 20,000 20,000 5,000 20,000 20,000 20,000 30,000 CAREGIO	r application for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018 2020 TBD TBD N — I N S	Announced Announced Announced Application Announced Announced Announced Construction Approved Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 3 Phase 3 Expansion Thickwood Sunshine Oilsands has submit pating project start-up in 2015 Phase 1 Phase 2 Phase 2 Expansion West Ells Sunshine says that following re roleum Consultants, considers that development will proceed A Phase 1 A Phase 2 A Phase 3 B Phase 1 B Phase 2	ted the regulatory 10,000 20,000 20,000 20,000 5,000 20,000 20,000 20,000 30,000 CAREGIO	r application for 2015 2018 2021 al, its external reve a high degree 2013 2014 2018 2020 TBD TBD N — I N S	Announced Announced Announced Application Announced Announced Announced Construction Approved Announced	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD

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CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
ATHABASCA OIL CORPORAT	TION			
Hangingstone		and the second second		and an and second
AOS says FEED and procurement needed for plant construction.				or long-lead items
Phase 1	12,000	2014	Application	SAGD
Phase 2	35,000	2017	Announced	SAGD
Phase 3	35,000	2019	Announced	SAGD
BLACKPEARL RESOURCES IN Blackrod	IC.			
BlackPearl has submitted its er commercial project.	nvironmental impa	act assessme	nt report to regulators	for the BlackRod
Phase 1	20,000	2016	Application	SAGD
Phase 2	30,000	2018	Application	SAGD
Phase 3	30,000	2021	Application	SAGD
Pilot	800	2011	Operating	SAGD
CANADIAN NATURAL RESO		2011	Оролиль	JAG5
Gregoire Lake				
Canadian Natural says geolog	ical scoping is un	derway.		
Phase 1	40,000	2021	Announced	ТВА
Phase 2	40,000	2025	Announced	ТВА
Grouse				
Regulatory application filed in an expansion at Grouse in 2013		atural says it p	plans to file a regulato	ry application for
Commercial	50,000	2018	Application	SAGD
Kirby North			6 16 L N 11	N. 4 . 1 .
Canadian Natural says constru construction of the main acces the engineering design specific	s road and site cle	earing for the		
Phase 1	40,000	2016	Application	SAGD
Phase 2	40,000	2019	Application	SAGD
Kirby South				
Canadian Natural says constru schedule for first steam in 2011 confirming geological expectat	3. The fourth of se			
Phase 1	40,000	2013	Construction	SAGD
Phase 2	20,000	2020	Application	SAGD
CAVALIER ENERGY INC.				
Hoole				
Cavalier says it will submit the Hoole in Q4/2012.	regulatory applica	ation for its fi	rst 10,000-barrel-per	-day phase at
Phase 1	10,000	2015	Announced	SAGD
Phase 2	30,000	TBD	Announced	SAGD
Phase 3	30,000	TBD	Announced	SAGD
Phase 4	30,000	TBD	Announced	SAGD
CENOVUS ENERGY INC.				
Christina Lake				
Cenovus says it has commission production in Q3. Construction expected in Q3/2013. Site prefrom 40,000 to 50,000 barrel porate boiler blowdown technology.	n of Phase E is mo paration continues s per day due to tl	re than 50 pe for Phase F.	r cent complete, with Phase H capacity has	initial production been increased
Phase 1A	10,000	2002	Operating	SAGD
Phase 1B	8,800	2008	Operating	SAGD
Phase C	40,000	2011	Operating	SAGD
Phase D	40,000	2012	Construction	SAGD
Phase E	40,000	2013	Construction	SAGD
Phase F	50,000	2016	Approved	SAGD

Phase G

Phase H

50,000

50,000

2017

2019

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SAGD

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Phase 1

Phase 2

Phase 3

35,000

35,000

35,000

2007

2011

2015

Experimental Pilot

Phase 1

1,800

10,700

2011

2014

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CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Foster Creek				
Cenovus says fabrication and f Earthworks and site preparatio Alberta regulators have issued	n are also underw	ay for Phase	G and design engine	
Phase A	24,000	2001	Operating	SAGD
Phase B Debottleneck	6,000	2003	Operating	SAGD
Phase C Stage 1	10,000	2005	Operating	SAGD
Phase C Stage 2	20,000	2007	Operating	SAGD
Phase D	30,000	2009	Operating	SAGD
Phase E	30,000	2009	Operating	SAGD
Phase F	45,000	2014	Construction	SAGD
Phase G	40,000	2015	Approved	SAGD
Phase H	40,000	2016	Approved	SAGD
Phase I	50,000	2019	Announced	SAGD
Narrows Lake				
Narrows Lake regulatory appro ipsCanada anticipated later th		e May. Sanctio	on by partners Cenov	us and ConocoPh
Phase 1	45.000	2017	Approved	SAGD
Phase 2	45,000	TBD	Approved	SAGD
Phase 3	40,000	TBD	Approved	SAGD
well pair to start in Q3/2012. Phase A	60,000	2017	Application	SAGD
	60,000	2017	Application	SAGD
Phase B	60,000	TBD	Application	SAGD
Phase C	60,000	TBD	Application	SAGD
Pilot	600	2011	Operating	SAGD
CONNACHER OIL AND GAS L Algar	IMITED			
Connacher reports that, with ing netbacks by reducing oper production within its announc for bitumen production increa as SAGD+ at Algar and gas recontinues.	rating costs and ir ed guidance, de-i ses, and improvir	ncreasing real risking and pro ng production	ized bitumen prices, eparing various short with technology inno	maintaining -term projects ovations such
Pod 2	10,000	2010	Operating	SAGD
Great Divide				
Connacher reports that, with it netbacks by reducing operating within its announced guidance oroduction increases, and impress and gas re-injection at Great D	g costs and increa , de-risking and p roving production	sing realized reparing vario with technolo	bitumen prices, main us short-term projec ogy innovations such	taining productio ts for bitumen as SAGD+ at Alg
Expansion 1A	12,000	2014	Application	SAGD
Expansion 1B	12,000	2016	Application	SAGD
Pod 1	10,000	2007	Operating	SAGD
CONOCOPHILLIPS CANADA	LIMITED			
Surmont				
ConocoPhillips Canada says er	ngineering is 90 p	er cent comp	lete on its Surmont 2	expansion.
Phase 1	27,000	2007	Operating	SAGD
	109,000	2015	Construction	SAGD
Phase 2				
Phase 2 Pilot	1,200	1997	Operating	SAGD

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Pike				
Devon filed the regulatory appli says facility construction and S. pending corporate approvals. T report for the project.	AGD drilling for t	he first phase	will begin in late 20	13 or early 2014,
1A	35,000	2016	Application	SAGD
1B	35,000	2017	Application	SAGD
1C	35,000	2018	Application	SAGD
GRIZZLY OIL SANDS ULC				
Algar Lake Road, plant and civil site constrand completions scheduled to be missioning to be complete and	oe complete in Q	3, with in-field	plant assembly con	
Phase 1	5,650	2013	Construction	SAGD
Phase 2	5,650	2014	Approved	SAGD
May River Grizzly plans to submit a new River in mid-2013.	regulatory applic	ation using its	SAGD developmen	t model at May
Phase 1	10,000	2013	Application	SAGD
Subsequent Phases	90,000	TBD	Disclosed	SAGD
HARVEST OPERATIONS COR	Р.			
BlackGold				
Harvest expects approval for its				
Phase 1	10,000	2014	Construction	SAGD
Phase 2 HUSKY ENERGY INC.	20,000	TBD	Application	SAGD
Drilling operations for 32 further process is proceeding with proceeding with proceeding the process is proceeding to the process is proceeding to the process in the process in the process is proceeding to the process in the proces				sAGD
Experimental JAPAN CANADA OIL SANDS I	LIMITED			
Hangingstone				
The director of environmental assessment for the expansion			RCB that the enviro	nmental impact
Expansion	35,000	2016	Application	SAGD
Hangingstone Pilot				
Pilot	11,000	1999	Operating	SAGD
Muskwa Koch's Canadian subsidiaries certain oilsands interests, incl	are seeking a stra uding the Muskw	itegic investor a asset.		
Pilot LARICINA ENERGY LTD.	10,000	2015	Application	SAGD
Germain				
Laricina says detailed engineeri plete, piling commenced in Janu company has applied to add a f	uary, and module ourth once-throu	s began being	transported to the s	ite in March. The
	F 000	2013	Construction	SAGD
	5,000			
anticipated reservoir behaviour Phase 1	30,000	2015	Application	SAGD
anticipated reservoir behaviour. Phase 1 Commercial Demonstration		2015 TBD	Application Application	SAGD SAGD
anticipated reservoir behaviour Phase 1 Commercial Demonstration Phase 2	30,000			

1,000

Pilot

2014

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CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
COLD LAKE REGIO		ITU		
BIRCHWOOD RESOURCES IN	IC.			
Sage	والمراوعة والمار	account and b	hald an anan haw	aa wiith araa
Birchwood has released its puresidents, some of whom wer				se with area
Pilot	5,000	2015	Announced	SAGD
CANADIAN NATURAL RESO	URCES LIMITED			
Primrose/Wolf Lake				
Canadian Natural says its near by adding pads, a future facility formation expansion, and optir factor. Two pilots will be condu	/ debottleneck/ex mization of steam	pansion, asse	ssment of a potentia	I Grand Rapids
Primrose East	32,000	2008	Operating	css
Primrose North	30,000	2006	Operating	css
Primrose South	45,000	1985	Operating	css
Wolf Lake	13,000	1985	Operating	css
HUSKY ENERGY INC.				
Caribou				
Demonstration	10,000	TBD	Approved	SAGD
Tucker				
Phase 1	30,000	2006	Operating	SAGD
MPERIAL OIL LIMITED				
Cold Lake				
mperial says that the Nabiye e	expansion was 22	per cent com	plete at the end of Q	2.
Phase 1-10	110,000	1985	Operating	CSS
Phase 11-13	30,000	2002	Operating	css
Phase 14-16	40,000	2014	Construction	css
KOCH EXPLORATION CANAL	OA CORPORATIO	ON		
Gemini				
Koch's Canadian subsidiaries a certain oilsands interests inclu				ent and monetize
Phase 1	1,200	TBD	Approved	SAGD
Phase 2	10,000	TBD	Approved	SAGD
OSUM OIL SANDS CORP.				
Taiga				
OSUM says that Cold Lake Firs only official intervener in the p will go ahead with developmer	roject's regulatory			
Phase 1	23,000	2016	Application	SAGD
Phase 2	22,000	2017	Application	SAGD
PENGROWTH CORPORATION	N			
Lindbergh Pengrowth achieved first stean esponding to steam injection, orward treating and minimal s AGD operations are expected	and production p olids production,	erformance so	o far indicates good o	il mobility, straight-
Phase 1 Commercial	12,500	2014	Application	SAGD
Phase 2 Commercial	17,500	2016	Announced	SAGD
Pilot	1,200	2012	Operating	SAGD
ROYAL DUTCH SHELL PLC				
Orion				
Phase 1	10,000	2007	Operating	SAGD
Phase 2	10,000	TBD	Approved	SAGD
PEACE RIVER REG	ION — IN	SITU		
ANDORA ENERGY CORPORA	TION			
Sawn Lake				
Jawii Lake				

1,400

TBD

SAGD

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SAGD Demonstration

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
NORTHERN ALBERTA OIL LT	D.			
Sawn Lake				
Company owner Deep Well Oi reservoir modelling for a propo the project would yield comme	sed horizontal cy	clic steam stir	nulation pilot at Sawı	n Lake, concluding
options for capitalization.				
CSS Pilot	700	TBD	Approved	CSS
PETROBANK ENERGY AND R Dawson	ESOURCES LTD.			
Petrobank says it is awaiting re	gulatory approval	I to initiate co	d production on its t	wo well demonstra
tion project to condition the re-				wo well demonstra
Experimental THAI Demonstration	TBD	2013	Construction	THAI
Phase 2	10,000	TBD	Announced	THAI
ROYAL DUTCH SHELL PLC	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
Peace River				
Alberta's environmental assess			nplete Shell Canada's	environmental
impact assessment report for t		expansion.	Outputing	CSS
Cadotte Lake Carmon Creek - Phase 1	12,500 40,000	2015	Operating Application	CSS
Carmon Creek - Phase 2	40,000	2018	Application	CSS
SOUTHERN PACIFIC RESOUR				
Red Earth				
Southern Pacific is analyzing re			Red Earth. The comp	oany says it will
finalize future development pla			A	000
Commercial Pilot	10,000	TBD 2009	Announced Operating	CSS
Pilot Expansion	3,000	TBD	Announced	CSS
SASKATCHEWAN		IN SITU		
OILSANDS QUEST INC.				
Axe Lake				
of Oilsands Quest and its stake responsibilities including comp Commercial			On Hold	SAGD
Reservoir Test	600	2008	On Hold	SAGD
SAGD Pilot	TBD	TBD	On Hold	SAGD
NORTH ATHABAS	CA REGIOI	N — UPG	RADER	
BP P.L.C.				
Terre de Grace BP says that ongoing appraisa	al activities includ	e delineation	drilling seismic acqui	isition and an-
praisal of water sources.	in decivities includ	e demication	arming, seisime dequ	isition and ap
Pilot	8,400	TBD	Approved	Upgrader
CANADIAN NATURAL RESOI	JRCES LIMITED			
Horizon	6			
Canadian Natural says the add making a significant difference				
revised schedule, lump sum co and engineering is on track for		awarded for	key pieces of the Pha	se 2B expansion,
Phase 1	114,000	2009	Operating	Upgrader
Phase 2A	10,000	2003	Approved	Upgrader
Phase 2B	45,000	TBD	Approved	Upgrader
Phase 3	80,000	TBD	Approved	Upgrader
Tranche 2	5,000	2012	Operating	Upgrader
IVANHOE ENERGY INC.				
Tamarack				
lvanhoe says it has received an				
requests regarding its project a				
Phase 1	34,784	2014	Application	Upgrader
SUNCOR ENERGY INC.				
Base Operations Suncor says it has its tailings re	eduction operation	ns (TRO) infr	structure project and	commenced
operations. It is also in the prod Millennium Naphtha Unit, which flexibility during maintenance a	cess of starting up th is expected to	the hydrotre stabilize seco	ating unit and hydrog ndary upgrading capa	en plant of the nev acity and provide
Millennium Coker Unit	97,000	2008	Operating	Upgrader
Millennium Coker Unit Millennium Vacuum Unit	97,000	2008	Operating Operating	Upgrader Upgrader

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CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Fort Hills			20002	
Suncor expects to present dev	velopment plans t	o the board o	f directors for a sanc	tioning decision
Phase 1	145,000	TBD	On Hold	Upgrader
Phase 2 & 3	145,000	TBD	On Hold	Upgrader
Voyageur Upgrader 3				
Suncor says that current work engineering and progressing siment plans to their respective	te preparation. Th	e company a	nd its partner plan to	
Phase 1	127,000	2016	Approved	Upgrader
Phase 2	63,000	TBD	Approved	Upgrader
SYNCRUDE CANADA LTD.				
Mildred Lake/Aurora North	& South			
Lead partner Canadian Oil Sand planned for the rest of the year,				
Base Plant Stage 1 & 2 Debottleneck	250,000	1978	Operating	Upgrader
Stage 3 Debottleck	75,000	TBD	Announced	Upgrader
Stage 3 Expansion (UE-1)	100,000	2006	Operating	Upgrader
SOUTH ATHABAS			RADER	Opgrader
NEXEN INC.				
Long Lake				
Nexen says it has achieved firs ahead of expectations. The co in lower Q3 production.				
Phase 1	58,500	2008	Operating	Upgrader
Phase 2	58,500	TBD	Approved	Upgrader
Phase 3	58,500	TBD	Application	Upgrader
Phase 4	58,500	TBD	Announced	Upgrader
VALUE CREATION INC.				
Advanced TriStar				
Value Creation says it is prepa	aring the regulator	ry application	for the Advanced Tris	Star project.
ATS-1	12,750	2016	Announced	Upgrader
ATS-2	25,500	2019	Announced	Upgrader
ATS-3	25,500	TBD	Announced	Upgrader
TriStar				
Value Creation is providing the	ERCB with addition	onal informat	ion supporting its app	olication.
Pilot	840	2014	Application	Upgrader
INDUSTRIAL HEA	RTLAND R	EGION -	– UPGRADER	2
NORTH WEST UPGRADING	INC.			
Redwater Upgrader				
Project partners North West U expected in Q3/2012.	pgrading and Can	adian Natura	l Resources say a sand	ction decision is
Phase 1	77,000	TBD	Approved	Upgrader
Phase 2	77,000	2018	Approved	Upgrader
Phase 3	77,000	TBD	Approved	Upgrader
SHELL ALBIAN SANDS				
Scotford Upgrader 1				
Summer 2012 marks the 10th	anniversary of the	opening of th	ne Athabasca Oil Sand	ds Project.
	158,000	2003	Operating	Upgrader
Commercial				
Commercial Expansion	91,000	2011	Operating	Upgrader
	91,000	2011	Operating	Upgrader

Phase 2

Phase 3

46,300

46,300

TBD

TBD

Glossary of oil sands terms

API

An American Petroleum Institute measure of liquid gravity. Water is 10 degrees API, and a typical light crude is from 35 to 40. Bitumen is 7.5 to 8.5.

The traditional measurement for crude oil volumes. One barrel equals 42 U.S. gallons (159 litres). There are 6.29 harrels in one cubic metre of oil

Naturally occurring, viscous mixture of hydrocarbons that contains high levels of sulphur and nitrogen compounds. In its natural state, it is not recoverable at a commercial rate through a well because it is too thick to flow. Bitumen typically makes up about 10 per cent by weight of oil sand, but saturation varies.

Condensate

Mixture of extremely light hydrocarbons recoverable from gas reservoirs. Condensate is also referred to as a natural gas liquid, and is used as a diluent to reduce bitumen viscosity for pipeline transportation.

Cyclic steam stimulation (CSS)

For several weeks, high-pressure steam is injected into the formation to soften the oil sand before being pumped to the surface for separation. The pressure created in the underground environment causes formation cracks that help move the bitumen to producing wells. After a portion of the reservoir has been saturated, the steam is turned off and the reservoir is allowed to soak for several weeks. Then the production phase brings the bitumen to the surface.

Density

The heaviness of crude oil, indicating the proportion of large, carbon-rich molecules, generally measured in kilograms per cubic metre (kg/m³) or degrees on the American Petroleum Institute (API) gravity scale; in western Canada, oil up to 900 kg/m3 is considered light-to-medium crude—oil above this density is deemed as heavy oil or bitumen.

Diluent

See Condensate

Established recoverable reserves

Reserves recoverable under current technology, and present and anticipated economic conditions, plus that portion of recoverable reserves that is interpreted to exist, based on geological, geophysical or similar information, with reasonable certainty.

Established reserves

Reserves recoverable with current technology, and present and anticipated economic conditions specifically proved by drilling, testing or production, plus the portion of contiguous recoverable reserves that are interpreted to exist from geological, geophysical or similar information with reasonable certainty.

Extraction

A process, unique to the oil sands industry, which separates the bitumen from the oil sand using hot water, steam and caustic soda.

Froth treatment

The means to recover bitumen from the mixture of water, bitumen and solids "froth" produced in hotwater extraction (in mining-based recovery).

A process to partially oxidize any hydrocarbon, typically heavy residues, to a mixture of hydrogen and carbon monoxide. Can be used to produce hydrogen and various energy by-products.

Greenhouse gases

Gases commonly believed to be connected to climate change and global warming. CO₂ is the most common, but greenhouse gases also include other light hydrocarbons (such as methane) and nitrous oxide.

Initial established reserves

Established reserves prior to the deduction of any production.

Initial volume in place

The volume calculated or interpreted to exist in a reservoir before any volume has been produced.

Latin for "in place." In situ recovery refers to various methods used to recover deeply buried bitumen deposits

In situ combustion

A displacement enhanced oil recovery method. It works by generating combustion gases (primarily CO and CO₂) downhole, which then "pushes" the oil towards the recovery well.

A legal document from the province of Alberta giving an operator the right to extract bitumen from the oil sand existing within the specified lease area. The land must be reclaimed and returned to the Crown at the end of operations.

A water-soaked layer of decaying plant material, one to three metres thick, found on top of the overburden.

Bitumen-soaked sand, located in four geographic regions of Alberta: Athabasca, Wabasca, Cold Lake and Peace River. The Athabasca deposit is the largest, encompassing more than 42,340 square kilometres. Total deposits of bitumen in Alberta are estimated at 1.7 trillion-2.5 trillion barrels.

A layer of sand, gravel and shale between the surface and the underlying oil sand. Must be removed before oil sands can be mined. Overburden underlies muskeg

Pilot plant

Small model plant for testing processes under actual production conditions.

Proven recoverable reserves

Reserves that have been proven through production or testing to be recoverable with existing technology and under present economic conditions.

Returning disturbed land to a stable, biologically productive state. Reclaimed property is returned to the province of Alberta at the end of operations.

Remaining established reserves

Initial reserves less cumulative production.

The Crown's share of production or revenue. About three-quarters of Canadian crude oil is produced from lands, including the oil sands, on which the Crown holds mineral rights. The lease or permit between the developer and the Crown sets out the arrangements for sharing the risks and rewards.

Steam assisted gravity drainage (SAGD)

An in situ production process using two closely spaced horizontal wells: one for steam injection and the other for production of the bitumen/water emulsion.

Synthetic crude oil (SCO)

A manufactured crude oil comprised of naphtha, distillate and gas oil-boiling range material. Can range from high-quality, light sweet bottomless crude to heavy, sour blends.

A combination of water, sand, silt and fine clay particles that are a by-product of removing the bitumen from the oil sand.

Tailings settling basin

The primary purpose of the tailings settling basin is to serve as a process vessel allowing time for tailings water to clarify and silt and clay particles to settle, so the water can be reused in extraction. The settling basin also acts as a thickener, preparing mature fine tails for final reclamation.

Thermal recovery

Any process by which heat energy is used to reduce the viscosity of bitumen in situ to facilitate

Toe-to-heel air injection (THAI)

An in situ combustion method for producing heavy oil and oil sand. In this technique, combustion starts from a vertical well, while the oil is produced from a horizontal well having its toe in close proximity to the vertical air-injection well. This production method is a modification of conventional fire flooding techniques in which the flame front from a vertical well pushes the oil to be produced from another vertical well.

Truck-and-shovel mining

Large electric or hydraulic shovels are used to remove the oil sand and load very large trucks. The trucks haul the oil sand to dump pockets where it is conveyed or pipelined to the extraction plant. Trucks and shovels are more economic to operate than the bucket-wheel reclaimers and draglines they have replaced at oil sands mines.

Upgrading

The process of converting heavy oil or bitumen into synthetic crude either through the removal of carbon (coking) or the addition of hydrogen (hvdroconversion).

Vapour extraction (VAPEX)

VAPEX is a non-thermal recovery method that involves injecting a gaseous hydrocarbon solvent into the reservoir where it dissolves into the sludgelike oil, which becomes less viscous (or more fluid) before draining into a lower horizontal well and being

Viscosity

The ability of a liquid to flow. The lower the viscosity, the more easily the liquid will flow.

CONTACTS

Oil Sands Producers

- Alberta Oilsands
- · Andora Energy
- Athabasca Oil Sands
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- Natural Resources **Conservation Board**
- · Oil Sands Developers Group
- · Oil Sands Secretariat
- Petroleum Technology
- **Alliance Canada**

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