

All about the oil sands

Background of an important global resource

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Canada has the third-largest oil reserves in the world, after Saudi Arabia and Venezuela. Of Canada's 173 billion barrels of oil reserves, 170 billion barrels are located in Alberta, and about 168 billion barrels are recoverable from bitumen. This is a resource that has been developed for decades but is now gaining increased global attention as conventional supplies—so-called "easy" oil—continue to be depleted. The figure of 168 billion barrels of bitumen represents what is considered economically recoverable with today's technology, but with new technologies, this reserve estimate could be significantly increased. In fact, total oil sands reserves in place are estimated at 1.8 trillion barrels.

There are three major bitumen (or oil sands) deposits in Alberta. The largest is the Athabasca deposit, which is located in the province's northeast in the Regional Municipality of Wood Buffalo. The main population centre of the Athabasca deposit is Fort McMurray. The second-largest oil sands deposit is referred to as Cold Lake, just south of Athabasca, with the main population centre the City of Cold Lake. The smallest oil sands deposit is known as Peace River, which is located in northwest-central Alberta. A fourth deposit called Wabasca links to the Athabasca and is generally lumped in with that area.

The existence of bitumen in Alberta has been known for a long time. The first mention of it in Canadian history was in 1719, when a Cree named Wapasu brought a sample of the "gum" to a Hudson's Bay trading post. First Nations in what is now the Wood Buffalo area had traditionally used the bitumen, which seeps from outcrops along the Athabasca River, to waterproof their canoes.

For the first time in 2012, in situ oil sands production exceeded mined oil sands production in Alberta. In 2012, 52 per cent of the province's oil sands volumes were produced using in situ

methods. Alberta will continue to rely to a greater extent on in situ production in the future, as 80 per cent of the province's proven bitumen reserves are too deep underground to recover using mining methods.

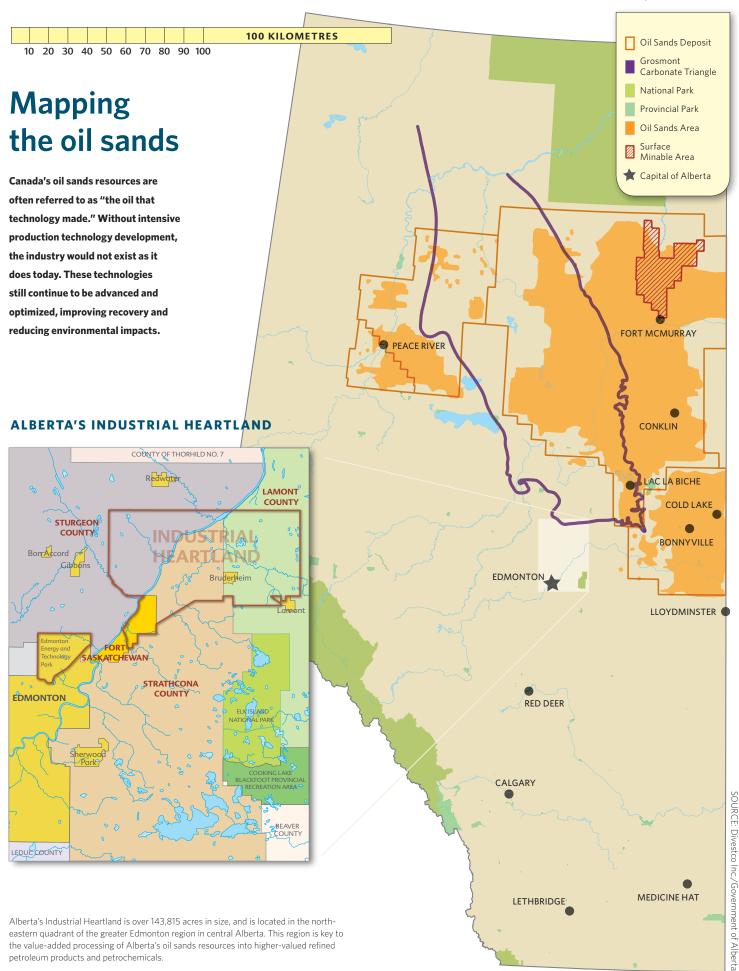
There are essentially two commercial methods of in situ (Latin for "in place," essentially meaning wells are used rather than trucks and shovels). In cyclic steam stimulation (CSS), high-pressure steam is injected into directional wells drilled from pads for a period of time, then the steam is left to soak in the reservoir for a period, melting the bitumen, and then the same wells are switched into production mode, bringing the bitumen to the surface.

In steam assisted gravity drainage (SAGD), parallel horizontal well pairs are drilled from well pads at the surface. One is drilled near the top of the target reservoir, while the other is drilled near its bottom. Steam is injected into the top well, a steam chamber forms, and the melted bitumen flows into the lower well via gravity and is pumped to the surface using artificial lift.

Both SAGD and CSS are used in the Cold Lake and Peace River deposits, while SAGD is the in situ technology of choice in the Athabasca deposit. The selection is based on a number of factors, including geology. The technologies combined currently produce just over one million barrels per day.

Research is underway on a number of other production technologies designed to optimize production, including variations on solvent-assisted SAGD and CSS, recovery using electricity and in situ combustion.

Bitumen that has not been processed, or "upgraded," can be used directly as asphalt. It must be diluted to travel by pipeline. Adding value, some producers upgrade their product into synthetic crude oil, which is a refinery feedstock. That can be transformed into transportation fuels and other products.





KEYSTONE XL: ALBERTA CONTINUES TO PUT FACTS ON THE TABLE

Premier Alison Redford issued the following statement on Alberta's National Interest Determination submission for the proposed Keystone XL Pipeline:

"We have been and remain confident in the merits of the Keystone XL pipeline project. Our submission to the U.S. State Department continues our sustained efforts to share Alberta's strong regulatory framework and proven track record in developing some of the world's most progressive environmental initiatives.

"We know the approval of Keystone XL will build upon the deep relationship between our countries and enable further progress toward a stronger, cleaner and more stable North American economy. This would certainly be in the interest of Albertans and, we respectfully believe, in the national interest of the United States.

"Alberta has always maintained that the facts need to be on the table in our face-to-face meetings with key decision makers in Washington and our submissions at each stage of the comprehensive review of this project. The U.S. State Department's final supplemental environmental impact statement recognized the work we're doing to protect the environment and explicitly mentioned the Alberta Lower Athabasca Regional Plan and the Specified Gas Emitter Regulation as examples.

"We are delivering on my government's promise to continue to advocate for important projects which support our long-term prosperity. As part of the Building Alberta Plan, we continue to build new markets for our products and services so we can keep investing in what matters most."

NEB APPROVES LINE 9B PROJECT WITH CONDITIONS

The National Energy Board (NEB) released in March the reasons for decision on the Line 9B Reversal and Line 9 Capacity Expansion Project application submitted by Enbridge Pipelines Inc. The board has approved the project, with conditions, but denied Enbridge's request for exemption from leave to open requirements.

The NEB's decision enables Enbridge to react to market forces and provide benefits to Canadians, while at the same time implementing the project in a safe and environmentally sensitive manner.

In its application, Enbridge requested approval from the board to reverse the direction of flow on a 639-kilometre segment of

pipeline located between North Westover, Ont., and Montreal, as well as approval to increase the overall capacity of the Line 9 pipeline from Sarnia, Ont., to Montreal from 240,000 barrels per day to 300,000 barrels per day. Enbridge also requested a revision to its Line 9 rules and regulations tariff to allow for the transportation of heavy crude oil.

As a result of the NEB's decision, Enbridge will be permitted to operate all of Line 9 in an eastward direction in order to transport crude oil from western Canada and the U.S. Bakken region to refineries in Ontario and Quebec.

Previously in a decision issued July 27, 2012, the board approved the reversal of the western portion of Line 9, a 194-kilometre segment linking Sarnia to North Westover.

During the board's hearing process, it heard concerns from participants regarding pipeline integrity, spills and emergency response, and Enbridge's consultation efforts.

The NEB's approval is subject to conditions set out in the orders and described in the accompanying reasons for decision. For example, the board's conditions require Enbridge to undertake activities regarding pipeline integrity, emergency response and continued consultation. The NEB's reasons for decision and conditions also make reference to Enbridge's ongoing emergency response planning and consultation with municipalities, first responders and aboriginal groups.

GOVERNMENT OF ALBERTA COMMITTED TO RESPONSIBLE ENERGY DEVELOPMENT

Environment and Sustainable Resource Development Minister Robin Campbell issued in March the following statement:

"The Canadian economy is driven by the natural resource sector in Alberta. It provides jobs and opportunities for communities and families across the country.

"The Government of Alberta has a strong regulatory system in place that protects the environment along with the health and safety of Albertans. Our government takes this responsibility seriously and companies that do not meet these standards will be held accountable.

"Our ability to open new markets for our oil—or to maintain the markets we have today—depends on our credibility when it comes to responsible oil sands development.

"Alberta is a leader when it comes to having stringent environmental monitoring, regulation and protection legislation. We are proud of this and remain committed to



ensuring that we develop our resources in a responsible and sustainable way."

ALBERTA BALANCES BUDGET, FOCUSES ON ALBERTANS' PRIORITIES IN BUDGET 2014

Budget 2014 delivers a fully balanced budget focused on core areas that support families and communities—health, education and supports for the vulnerable—while continuing to build Alberta.

With \$1 billion in new operating funding for health, kindergarten to grade 12 (K-12), post-secondary education and human services to ease growth pressures, Budget 2014 implements the next phase of the Building Alberta Plan to invest in families and communities, live within our means, and open new markets for Alberta's resources for a stronger and more prosperous future.

While delivering an operational surplus of \$2.6 billion, Budget 2014 continues the government's commitment to fiscal responsibility by keeping operating expense growth below population plus inflation for a second year in a row. There are also no new taxes or tax increases.

Budget 2014 also implements a renewed purpose for Alberta's savings. Two new endowments within the Alberta Heritage Savings Trust Fund will encourage social and agricultural innovation. A new Alberta Future Fund will provide flexible funding for future strategic opportunities, offering long-term benefits to Albertans and the Alberta economy, and the Alberta Heritage Scholarship Fund will be enhanced to support students exploring opportunities in the trades.

As the next phase of the Building Alberta Plan, Budget 2014 will invest \$6.6 billion this year and \$19.2 billion over the next three years in essential infrastructure needed to support Alberta's exceptionally strong population growth. Alberta is expected to remain Canada's fastest-growing province in 2014 and 2015, growing by about 100,000 people each year.

Budget 2014 commits funding for 155 K-12 school projects, seven post-secondary projects, 24 health facility projects, 258 kilometres of new or twinned highways and 2,500 kilometres of rehabilitated highways over the next three years.

ALBERTA GIVES BUSINESSES FASTER ACCESS TO ECONOMIC INFO

The Alberta government is giving the province's businesses a new online tool to help them compete and succeed in Alberta's growing economy.

The Economic Dashboard provides 26 economic metrics specific to the Alberta economy and will be updated on a near-daily basis.

Metrics include indicators such as gross domestic product, natural resources prices and employment. The metrics also include historical time series charts that visually show performance over many years.

This user-friendly online tool translates to mobile devices and allows for easy, on-the-go access to valuable business information. The dashboard's data is available on the Alberta Open Data Portal.

The dashboard is an example of the Alberta government's commitment to provide investors, businesses and Albertans with the best economic data in the most accessible format.

The dashboard replaces the long-standing Monthly Economic Review that documented available economic statistics in monthly hard copy and electronic formats.

ALBERTA INCREASES ENERGY TIES WITH CHINA

The Redford government is strengthening ties to the growing Chinese market and supporting Alberta companies as they expand internationally in the areas of environmental protection and responsible resource development.

A trade mission led by Cal Dallas, minister of international and intergovernmental relations, supports eight Alberta exhibitors in Beijing at the China International Petroleum & Petrochemical Technology and Equipment Exhibition (CIPPE)—the world's largest petroleum exhibition—and 10 delegates showcasing technologies, products and services at Alberta-China Environmental Technology Workshops in Chengdu, China, and Harbin, China on March 11-21.

Alberta companies exhibiting at CIPPE and delegates taking part in the workshops will all have opportunities to develop contacts; market technologies, products and services; and explore potential partnerships in China.

In 2013, industry that accessed Alberta services in Asia generated at least \$460 million in trade and investment. Alberta missions to China last fall resulted in the signing of the first ever provincial energy agreement with China.

LABOUR MARKET INFORMATION

Alberta finished off 2013 with strong employment growth and is well-poised to build on these gains in 2014 due to continuing strong investment in the energy sector. Employment increased 3.2 per cent from January 2013 to January 2014. This led the country in growth and translated into 69,600 more people working in the province. The rise in employment was distributed between full- and part-time jobs, with over 97 per cent of jobs attributed to full-time work.

However, the labour force expanded by an even faster rate over the past year, with an increase of 75,900 people. As a result, the unemployment rate edged up slightly to 4.6 per cent, the lowest rate since October, and the second lowest in the country after Saskatchewan.

Due largely to the highest third-quarter net migration on record in 2013, Alberta led all provinces in population growth for the eleventh consecutive quarter. With the addition of 35,645 new residents between July and September of 2013, the province expanded its population by 0.89 per cent to 4,060,719 people. This was Alberta's highest third-quarter population growth rate since 2006, and it more than doubled Canada's growth of 0.39 per cent.

CHANGES TO THE TEMPORARY FOREIGN WORKER PROGRAM

It's important to know that the Government of Canada continues to reform the Temporary Foreign Worker Program to ensure Canadians are always first in line for available jobs, while temporary foreign workers are protected.

Effective Dec. 31, 2013, the federal government introduced changes that will:

- Provide the government with the authority to conduct inspections to make sure employers are meeting the conditions of the program;
- Allow the government to ban non-compliant employers from the program for two years and immediately add their names to a public ban list;
- Strengthen criteria for assessing Labour Market Opinion (LMO) and work permit applications; and
- Provide the government with the authority to revoke or suspend LMOs or refuse to process LMO applications, and to revoke and refuse to process work permits if necessary.

For more information on the new regulations, visit the federal government <u>website</u>.

ALBERTA ECONOMIC DASHBOARD

Tap into the latest Alberta economic information with the Alberta Economic Dashboard.

This new online business information source presents timely and vital economic statistics in user-friendly formats to help your organization better understand Alberta's business environment. From job vacancies and housing starts, to new motor vehicle sales and net migration, this forward-thinking project is the first of its kind in Canada.

The <u>dashboard</u> provides 26 economic metrics specific to the Alberta economy and will be updated on a near-daily basis.

2013 ALBERTA WAGE AND SALARY SURVEY

The recently released <u>2013 Alberta wage and salary survey</u> provides information on wages and salaries for full-time and part-time employees in Alberta by occupation, geographic area and industry group. This information can help you make informed compensation decisions and assist in developing competitive hiring policies.

U.S. RECRUITING FACT SHEET

Are you recruiting internationally but have no idea where to start? The U.S. recruiting fact sheet provides information on the labour supply, migration trends, credential recognition and recruitment tips to help you make informed recruitment decisions.

NEW LABOUR MARKET INFORMATION

The Alberta government recently released updated versions of both the Short Term Employment Forecast and the Occupational Demand and Supply Outlook. These resources can help you make decisions about future staffing programs and resources on a per occupation basis.

CONTACT US

Contact us with questions or concerns or for more information at <u>ABWorkforceinfo@gov.ab.ca</u>. ■



CONNACHER OIL AND GAS LIMITED

What's new in the oil sands

BUSINESS



■ The estimated cost of the upgrader/refinery that will convert some of Alberta's royalty bitumen into diesel fuel has ballooned to \$8.5 billion from the \$5.7-billion price tag cited when the project was sanctioned in 2012.

North West Redwater Partnership—a 50/50 joint venture between North West Upgrading Inc. and Canadian Natural Resources Limited—says the target for starting commercial operations at the 50,000-barrel-per-day plant has also been moved to September 2017 from the original forecast of mid-2016.

A portion of the Alberta government's royalty bitumen royalties collected as actual bitumen in lieu of cash royalties will provide 75 per cent of the upgrader/refinery's feedstock. In situ bitumen production from Canadian Natural will make up the other 25 per cent.

In announcing its budget and schedule overrun, North West Redwater says detailed engineering is well advanced on many process units, firm contractor quotes have been received, material takeoffs have been finalized, certain larger contracts have been signed and site preparation has begun.

Saipem Canada Inc. has opened the largest indoor modular fabrication facility in Canada.

The new 19,000-square-metre facility opened on the company's 20-hectare site in northeastern Edmonton in late November. By combining pipe fabrication, plate cutting and module erection under one roof, the company plans to produce 240 modules per year. At any given time, the facility can house 16-20 modules, with space for another 42-45 in the yard outside.

Shell Canada Limited's 100,000-barrel-per-day Jackpine Mine Expansion project has been approved by the federal cabinet, despite federal Environment Minister Leona Aglukkaq finding the project likely to cause significant adverse environmental effects.

Those effects are justified in the circumstances, the federal government said in its approval of the project. The decision includes mitigation measures and follow-up program requirements that Shell must implement.

III Statoil Canada Ltd. and Thai exploration and production company PTT Exploration and Production Public Company Limited (PTTEP) are splitting up their shared Kai Kos Dehseh steam assisted gravity drainage project.

Statoil will continue as operator and now 100 per cent owner of the Leismer and Corner projects, while PTTEP will own 100 per cent of the Thornbury, Hangingstone and South Leismer areas. Leismer is the only operating asset, currently about 10,000 barrels per day.

Statoil will pay US\$435 million to PTTEP, which includes US\$235 million in a working capital adjustment effective Jan. 1, 2013. The completion of the transaction is subject to customary regulatory approvals in Canada and is expected to close by the third quarter of 2014.

■ Enbridge Inc. is planning additional facilities at its Sunday Creek terminal to support rising production from Cenovus Energy Inc.'s Christina Lake project.

Priced at \$200 million, the expansion includes development work on a site next to the terminal's current location and a 350,000-barrel tank with associated piping, pumps and measurement equipment. Enbridge will do civil work on a future tank as well.

The new facilities will be in service in the third quarter of 2015, the company says.

■ Jacobs Engineering Group Inc. has won a two-year oil sands and plant services contract for the Suncor Energy Inc. base plant.

Under the contract, Jacobs will help manage and support plant maintenance processes. Over the past four years, the company has taken part in seven turnarounds at the Suncor facility.

TECHNOLOGY



III Two new pilot projects could benefit the oil sands sector—one by reducing the cost of hydrogen needed for upgrading, and the other by removing the need for diluent.

In mid-December, Western Hydrogen Ltd. officially opened its molten salt gasification pilot plant in Fort Saskatchewan, Alta. The process uses water and a carbonaceous feedstock—such as petroleum coke or asphalt—to produce hydrogen and compressed ${\rm CO}_2$, which can be sequestered or used in enhanced oil recovery.

Western Hydrogen is also linked to Field Upgrading Ltd., which plans to open a pilot project to develop molten sodium bitumen upgrading. The process will break down bitumen, extracting the sulphur and heavy metals. The end result is oil that is light enough to transport without diluent. The project will be built adjacent to the Western Hydrogen pilot by the end of this year and is expected to be operational by the first quarter of 2015.

■■ Enbridge Inc. and TransCanada Corporation have signed a \$4-million joint industry partnership agreement to conduct research on pipeline leak detection.

As part of the agreement, both companies will fund research conducted at an Edmonton facility to improve external leak detection. TransCanada and Enbridge will contribute \$1.3 million and \$1.6 million, respectively, to the partnership, while Alberta Innovation and Advanced Education will provide \$1.1 million.

Any advancements that come out of the research will be shared by both companies.

■ A pilot project designed to upgrade bitumen emulsion directly from the wellhead has received regulatory approval, but it's not clear yet when construction will begin. The proponent, Value Creation Inc., says it is funded to move forward at any time.

The TriStar project has a design capacity of 1,000 barrels per day of bitumen from two steam assisted gravity drainage well pairs. The plan is to take the bitumen-and-water emulsion directly from the wellhead and use Value Creation's proprietary

upgrading technology to convert the bitumen to about 820 barrels per day of synthetic crude oil.

The pilot would be built on Value Creation's TriStar lands about 14 kilometres south of Fort McMurray and four kilometres east of Highway 63.

BA Energy Inc. has filed with the Alberta Energy Regulator and Alberta Environment and Sustainable Resource Development to amend its Heartland upgrader project proposal.

The company wants to modify the upgrader's conversion process to produce medium crudes. According to BA Energy, the plan is better suited to the changing North American refining market, where light and extra-heavy crudes are abundant, while medium crude supplies are declining.

The changes all fit within the previously approved project area in Strathcona County and would offer lower costs, reduced emissions and better environmental performance, the company says. Timing for project sanction remains uncertain.

At Seal in the Peace River oil sands, Murphy Oil Corporation is continuing to focus on its enhanced oil recovery projects, with recent work centred on steam.

The company's cyclic steam stimulation pilot project continues to show promise with two initial wells, according to Roger Jenkins, president and chief executive officer.

Jenkins says he is more excited about the second well than the first, which had some mechanical issues in the completion. The second well is currently producing in its third cycle and showing the best response to date, with production rates as high as 670 barrels of oil per day.

"The steam-oil ratio continued to improve in the previous cycle in this well, reporting an impressive steam-oil ratio of 1.8," he says.

Murphy expects to receive regulatory approval for a third well in the second quarter and would be ready to inject steam in the third quarter. ■

OIL SANDS PROJECT TECHNOLOGY GUIDE

CSS—CYCLIC STEAM STIMULATION

CSS involves injecting high-pressure steam into the reservoir for several weeks, followed by several weeks where the reservoir is left to "soak." The heat softens the bitumen and the water dilutes and separates the bitumen from the sand. The pressure creates cracks and openings through which the bitumen can flow back into the steam injector wells, which are converted to production mode.

ET-DSP—ELECTRO-THERMAL DYNAMIC STRIPPING (EMERGING)

Electrodes are placed in a grid configuration and a production well is located within the centre of each series of electrode wells.

PRIMARY PRODUCTION—COLD HEAVY OIL PRODUCTION **WITH SAND**

Cold heavy oil production with sand (CHOPS) is a non-thermal in situ primary production technology that involves the continuous production of sand using progressing cavity pumps to enhance recovery.

SAGD—STEAM ASSISTED GRAVITY DRAINAGE

SAGD employs two parallel horizontal wells: one injection well near the top of the reservoir, through which high-pressure steam is continuously injected, and one production well near the bottom of the reservoir into which the softened bitumen continuously flows and can be pumped to the surface. SAGD surface facilities include steam generation, water processing and bitumen treatment

SOLVENT INJECTION/CO-INJECTION

Solvent injection or co-injection with steam is seen as one of the most promising incremental enhancements to the steam assisted gravity drainage (SAGD) process. In solvent co-injection, it is projected that hot vapour solvents carried by steam can penetrate deeper into the warm bitumen zone than steam alone. This results in a thicker mobilization layer and a larger bitumen flow along the SAGD chamber wall and increased production with lower greenhouse gas emissions. Solvent injection/co-injection technologies include: bitumen extraction solvent technology (BEST), solvent aided process (SAP) and solvent-cyclic SAGD (SC-SAGD).

SURFACE MINING

Trucks take oil sand to crushers where it is prepared for extraction. Crushed oil sand is mixed with warm water and fed through a hydrotransport system to an extraction plant where the mixture of oil, sand and water is placed in separation vessels. Injected air forms tiny bubbles that separate bitumen from the sand and floats it to the tank surface where it forms a thick froth that is skimmed off, mixed with naphtha and spun in a centrifuge to remove the remaining solids, water and dissolved salts. The cleaned sand and the water are then sent to the tailings area where the water is recycled back to the extraction process.

TAGD—THERMAL ASSISTED GRAVITY DRAINAGE (EMERGING)

TAGD is a process being developed for the in situ recovery of bitumen from carbonate formations. TAGD uses an array of downhole heaters installed in horizontal wells to heat the reservoir via thermal conduction.

THAI—TOE TO HEEL AIR INJECTION (EMERGING)

THAI uses a vertical air injection well with a horizontal production well. Rather than steam, THAI technology injects air and then relies on underground combustion of a portion of the oil in the ground to generate the heat required to melt the remainder of the bitumen and allow it to flow into the production well. The process is intended to reduce greenhouse gas emissions and water use.

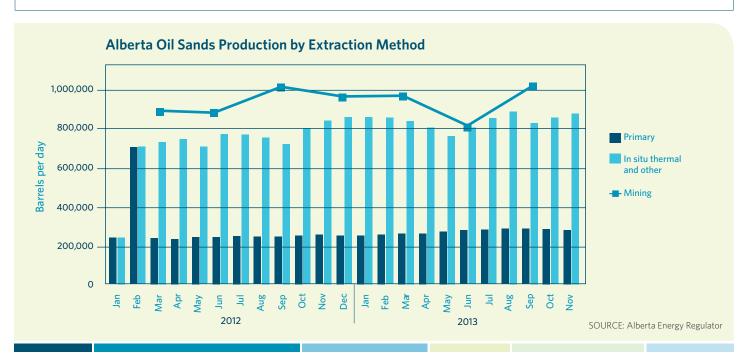
UPGRADING

Once bitumen is produced, it is sent for further upgrading, a process that breaks down the heavy carbon molecules and converts it into a product similar to conventional crude oil. This can be processed by refiners into value-added products.

VSD-VERTICAL STEAM DRIVE

Vertical steam drive incorporates the creation of hexagonal well patterns. At Carmon Creek, Shell plans to drill six vertical production wells in a hexagonal pattern, with one dedicated steam injector well in the centre. The goal of this recovery method is to drive fluid horizontally from the steam injector well to the producer wells, without relying on gravity or vertical flow, and to operate at low pressures.

SOURCE: Climate Change and Emissions Management Corporation/Oil Sands Developers Group/Oilsands Review



Project listings

Updated status of oil sands projects in Alberta As of February 2014

	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT
NORTH ATHABASCA REG	ION — MI	N I N G			Stage 3
CANADIAN NATURAL RESOURCES LIF	MITED				Centrif
Horizon					Aurora
Canadian Natural says that operating pe	rformance at Hor	izon has haan si	trong since the compar	avecuted its first	Aurora
major turnaround in May 2013. Horizon					Mildre
The overall phased expansion to 250,00				th the first phase in that	TECK RESO
expansion, Reliability, 91 per cent physic	ally complete and	five per cent ur	nder budget.		Frontier
Phase 1	135,000	2008	Operating	Mining	The Canad
Reliability - Tranche 2	5,000	2014	Construction	Mining	be approxir
Phase 2A	10,000	2015	Construction	Mining	update ava
Phase 2B	45,000	2016	Construction	Mining	Phase 1
Phase 3	80,000	2017	Construction	Mining	Phase 2
IMPERIAL OIL LIMITED					Phase :
Kearl					Phase 4
Imperial Oil says that Kearl gross bitumer					TOTAL E&
quarter by harsh winter weather and equi barrels per day have been reached, and o					Joslyn Nor
The Kearl expansion project was 72 per c					Project par
Phase 1	110,000	2013	Operating	Mining	it is ready.
Phase 2	110,000	2015	Construction	Mining	Phase '
Phase 3	80,000	2020	Approved	Mining	NORTH
Phase 4 Debottleneck	45,000	TBD	Approved	Mining	ATHABAS
SHELL ALBIAN SANDS					Birch
Jackpine					Athabasca
The federal joint review panel has issued	conditional appr	nval desnite "sig	mificant" environmenta	al impacts. Now the pro-	access infr
ject will go through the Alberta regulator					Phase '
Phase 1A	100,000	2010	Operating	Mining	Dover Wes
Phase 1B	100,000	TBD	Approved	Mining	A fourth pr
Expansion	100,000	2017	Approved	Mining	encourage
Muskeg River					Phase
		0:1 6 4- 6			Phase
Minority partner Marathon Oil Corporation formance due to robust reliability and rea					Dover We
Commercial	155,000	2002	Operating	Mining	Athabasca
Commercial					
Evnansion & Dehottlenecking					
Expansion & Debottlenecking	115,000	TBD	Approved	Mining	Phase
Pierre River					Phase :
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	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Stage 3 Expansion	116,300	2006	Operating	Mining
Centrifuge Tailings Management	TBD	TBD	Construction	Mining
Aurora South Train 1	100,000	2016	Approved	Mining
Aurora South Train 2	100,000	2018	Approved	Mining
Mildred Lake Mine Extension (MLX)	TBD	2023	Announced	Mining
TECK RESOURCES LIMITED				
Frontier				
The Canadian Environmental Assessment be approximately two years, so 2015 would update available in the fourth quarter.	. ,			
Phase 1	74,600	2021	Application	Mining
Phase 2	84,000	2024	Application	Mining
Phase 3	79,300	2027	Application	Mining
Phase 4 Equinox	39,400	2030	Application	Mining
TOTAL E&P CANADA LTD.	37,100	2030	прриссион	.,
Joslyn North Mine				
Project partner Suncor Energy Inc. says an it is ready.	updated timing	for the Joslyn s	sanction decision will b	e made available wh
Phase 1	100,000	2021	Approved	Mining
NORTH ATHABASCA REGI	0 N — I N	SITU		
ATHABASCA OIL CORPORATION				
Birch				
Athabasca says its work at Birch currently access infrastructure. The company is curr				neering on future sit
Phase 1	12,000	TBD	Announced	SAGD
Dover West Carbonates (Leduc)	l.			
A fourth production cycle for the TAGD pil encouraged by results so far.	ot test is sched	uled for the fou	rth quarter of 2013. Atl	habasca had been
Phase 1 Demonstration	6,000	2016	Approved	TAGD
Phase 2 Demonstration	6,000	TBD	Application	TAGD
Dover West Sands & Clastics				
Athabasca Oil is currently awaiting regulat	ory approval fo	r the Dover We	st Sands Phase 1.	
Phase 1	12,000	2016	Application	SAGD
Phase 2	35,000	2019	Announced	CACD
			Announced	SAGD
Phase 3	35,000	2020	Announced	SAGD
Phase 3 Phase 4	35,000 35,000	2020 2022		
			Announced Announced	SAGD
Phase 4 Phase 5	35,000	2022	Announced	SAGD SAGD
Phase 4 Phase 5 BP P.L.C.	35,000	2022	Announced Announced	SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace	35,000 35,000	2022 2024	Announced Announced Announced	SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C.	35,000 35,000 lude delineation	2022 2024 drilling, seismid	Announced Announced Announced	SAGD SAGD SAGD sal of water sources.
Phase 4 Phase 5 BP P.L.C. Terre de Grace	35,000 35,000	2022 2024	Announced Announced Announced	SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc.	35,000 35,000 lude delineation	2022 2024 drilling, seismid	Announced Announced Announced	SAGD SAGD SAGD sal of water sources.
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot	35,000 35,000 lude delineation	2022 2024 drilling, seismid	Announced Announced Announced	SAGD SAGD SAGD sal of water sources.
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION	35,000 35,000 lude delineation 10,000	2022 2024 drilling, seismic TBD	Announced Announced Announced Announced acquisition and apprai Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD of the Dover project,
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee.	35,000 35,000 lude delineation 10,000	2022 2024 drilling, seismic TBD	Announced Announced Announced Announced acquisition and apprai Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD of the Dover project,
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc. Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been granted based on the First Nation's desire to have a but	35,000 35,000 lude delineation 10,000	2022 2024 drilling, seismic TBD the recently grand	Announced Announced Announced Announced acquisition and apprai Approved ated regulatory approval roject and land used for t	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc. Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a bu Dover North Phase 1	35,000 35,000 lude delineation 10,000 deleave to appeal ffer zone installe 50,000	2022 2024 drilling, seismic TBD the recently grand d between the program of the p	Announced Announced Announced Announced acquisition and apprai Approved atted regulatory approval roject and land used for to Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a bu Dover North Phase 1 Dover North Phase 2	35,000 35,000 lude delineation 10,000 d leave to appeal ffer zone installe 50,000 50,000	2022 2024 drilling, seismic TBD the recently grand between the position	Announced Announced Announced Announced acquisition and apprai Approved atted regulatory approval roject and land used for t Approved Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a bu Dover North Phase 1 Dover North Phase 2 Dover South Phase 3	35,000 35,000 lude delineation 10,000 Il leave to appeal ffer zone installe 50,000 50,000	2022 2024 a drilling, seismid TBD the recently grand d between the p 2016 2018 2021	Announced Announced Announced Announced acquisition and apprait Approved atted regulatory approval roject and land used for t Approved Approved Approved Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a bu Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4	35,000 35,000 lude delineation 10,000 d leave to appeal ffer zone installe 50,000 50,000 50,000	2022 2024 at drilling, seismid TBD the recently grand d between the p 2016 2018 2021 2023	Announced Announced Announced Announced acquisition and apprait Approved anted regulatory approval roject and land used for to Approved Approved Approved Approved Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a bu Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5	35,000 35,000 lude delineation 10,000 d leave to appeal ffer zone installe 50,000 50,000 50,000	2022 2024 at drilling, seismid TBD the recently grand d between the p 2016 2018 2021 2023	Announced Announced Announced Announced acquisition and apprait Approved anted regulatory approval roject and land used for to Approved Approved Approved Approved Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a bu Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5 MacKay River	35,000 35,000 10,000 10,000 10,000 10,000 50,000 50,000 50,000 50,000	2022 2024 r drilling, seismid TBD the recently grand d between the pt 2016 2018 2021 2023 2025	Announced Announced Announced Announced acquisition and apprait Approved and land used for t Approved Approved Approved Approved Approved Approved Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been granted based on the First Nation's desire to have a but Dover North Phase 1 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5 MacKay River Phase 1	35,000 35,000 1000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000	2022 2024 rd drilling, seismid TBD the recently grant d between the pt 2016 2018 2021 2023 2025	Announced Announced Announced Announced Announced acquisition and apprait Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been granted based on the First Nation's desire to have a bu Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5 MacKay River Phase 1 Phase 2 Phase 3	35,000 35,000 35,000 10,000 10,000 10,000 50,000 50,000 50,000 50,000 40,000 40,000	2022 2024 If drilling, seismid TBD the recently grar d between the pr 2016 2018 2021 2023 2025 2015 2018 2020	Announced Announced Announced Announced Announced acquisition and apprait Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc. Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been granted based on the First Nation's desire to have a but Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5 MacKay River Phase 1 Phase 2 Phase 3 Phase 4	35,000 35,000 1ude delineation 10,000 1leave to appeal ffer zone installe 50,000 50,000 50,000 50,000 40,000 40,000 40,000 35,000	2022 2024 at drilling, seismid TBD the recently gran d between the pt 2016 2018 2021 2023 2025 2015 2018	Announced Announced Announced Announced Announced acquisition and apprait Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc. Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been granted based on the First Nation's desire to have a but Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5 MacKay River Phase 1 Phase 2 Phase 3 Phase 4 CANADIAN NATURAL RESOURCES LIME	35,000 35,000 1ude delineation 10,000 1leave to appeal ffer zone installe 50,000 50,000 50,000 50,000 40,000 40,000 40,000 35,000	2022 2024 If drilling, seismid TBD the recently grar d between the pr 2016 2018 2021 2023 2025 2015 2018 2020	Announced Announced Announced Announced Announced acquisition and apprait Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc. Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been grantee based on the First Nation's desire to have a butoes a butoes with the protection of the	35,000 35,000 10	2022 2024 If drilling, seismid TBD the recently grar d between the pr 2016 2018 2021 2023 2025 2015 2018 2020	Announced Announced Announced Announced Announced acquisition and apprait Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD
Phase 4 Phase 5 BP P.L.C. Terre de Grace BP says that ongoing appraisal activities inc. Pilot BRION ENERGY CORPORATION Dover The Fort McKay First Nation has been granted based on the First Nation's desire to have a but Dover North Phase 1 Dover North Phase 2 Dover South Phase 3 Dover South Phase 4 Dover South Phase 5 MacKay River Phase 1 Phase 2 Phase 3 Phase 4 CANADIAN NATURAL RESOURCES LIME	35,000 35,000 10	2022 2024 If drilling, seismid TBD the recently grar d between the pr 2016 2018 2021 2023 2025 2015 2018 2020	Announced Announced Announced Announced Announced acquisition and apprait Approved	SAGD SAGD SAGD SAGD SAGD SAGD SAGD SAGD

SOUTH ATHABASCA REGION — IN SITU ALBERTA OILSANDS INC.

Prosper Petroleum filed its regulatory application for the Rigel SAGD project in November 2013.

10.000

The Alberta Energy Regulator says it will defer decisions on applications for in situ oil sands projects in the new "shallow thermal area" of the Athabasca region until it has developed formal regulatory requirements. SilverWillow Audet is one of five

12,000 2016

2017

Phase 1

impacted projects.
Pilot

SILVERWILLOW ENERGY CORPORATIO

Clearwater West

 $Albert a \ Oils and s \ has announced its \ oil sands \ leases \ near \ the Fort \ McMurray \ airport \ will \ be \ cancelled, \ wiping \ out \ the \ company's \ Clearwater \ West \ project.$

30,000

Phase 1 Pilot	4,350	TBD		SAGD
Phase 2	25,000	TBD	Cancelled	SAGD

TBD

	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY	CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOL
THABASCA OIL CORPORATION					Phase B	60,000	TBD	Application	SA
Hangingstone					Phase C	60,000	TBD	Application	SA
Athabasca says that construction at Ha		rly half complete	e and remains on budg	et and on schedule for	Narrows Lake				
irst steam in the fourth quarter of 2014		2014	Construction	SAGD	Cenovus says plant construction beg	an in August.			
Phase 1 Phase 2	12,000 40,000	2014	Construction Application	SAGD	Phase A	45,000	2017	Construction	S.A
Phase 3	35,000	2017		SAGD	Phase B	45,000	TBD		S.F
BLACKPEARL RESOURCES INC.	35,000	2018	Application	SAGD	Phase C	40,000	TBD	Approved Approved	S.F
Blackrod					West Kirby	40,000	100	Утрргочей	3/
	CD 11 11			1 11 6 11	Cenovus says this project remains pa	art of its portfolio of lo	ng-term develo	opment opportunities.	
BlackPearl says that results from the SA bilot has reached 200,000 barrels of oil					Phase 1	30,000	TBD	Announced	SA
Pilot	800	2011	Operating	SAGD	Winefred Lake		•		
Phase 1	20,000	2015	Application	SAGD	Phase 1	30,000	TBD	Announced	SA
Phase 2	30,000	2018	Application	SAGD	CNOOC LIMITED				
Phase 3	30,000	2021	Application	SAGD	Long Lake				
CANADIAN NATURAL RESOURCES LI					Phase 1	72,000	2008	Operating	SA
Gregoire Lake					Kinosis (K1A)	40,000	TBD	Construction	SA
Canadian Natural says Gregoire Lake is	in the planning sta	ages.			Kinosis (K1B)	40,000	TBD	Approved	SA
Phase 1	60,000	TBD	Announced	SAGD	CONNACHER OIL AND GAS LIMITE	ED			
Phase 2	60,000	TBD	Announced	SAGD	Great Divide				
irouse					Connacher says that four new infill w				
Canadian Natural says Grouse is in the p	planning stages. F	irst production i	s expected between 20	017 and 2019.	Steam injection on four new SAGD w January. All of the wells are now on p		rough the end	of the fourth quarter 2	JI3 and into ea
Commercial	50,000	2018	Application	SAGD	Pod One	10,000	2007	Opporation	SA
Kirby					Algar	10,000	2007	Operating Operating	SA SA
Canadian Natural achieved first steam	at Kirby South on	September 16	and shipped its first be	rrel of oil on November	Aigar Expansion 1A	12,000	TBD	Approved	SAI
4. Steam is currently being circulated in	n 28 well pairs on	four pads to ini	itiate the SAGD proces	sses. Canadian Natural	Expansion 1A Expansion 1B	12,000	TBD	Approved	SAI
says the well response is performing as ourth quarter of 2014. All evaporators					CONOCOPHILLIPS CANADA	12,000	100	терготеа	3/1
of crude oil produced from commission				z, and the mat simplificate	Surmont				
KS1 - Kirby South	40,000	2013	Operating	SAGD	Canaca Dhilling soughthat an the Surger	ant 2 avenueine and	innasian in anna	valete euer 4.000 eeur	laviage and save
KN1 - Kirby North	40,000	2016	Approved	SAGD	ConocoPhillips says that on the Surm are on site, and construction is about				
KN2 - Kirby North	60,000	2019	Application	SAGD	portion of its oil sands leases and ope	erations, including its	50 per cent sta	ake in the Surmont proj	ect. The comp
CAVALIER ENERGY INC.					this process will extend into 2014.				
Hoole					Pilot Phase 1	1,200 27,000	1997 2007	Operating Operating	SAI SAI
Cavalier owner Paramount Resources sa	ays front-end engi	neering and des	ign for Phase 1 continu	es, along with geotech-	Phase 2	109,000	2007	Construction	SA
nical work and drilling of additional sour	ce water and disp	osal wells. The	company anticipates re	gulatory approvals by				Announced	SA
				~	Phase 3 - Tranche 1	45,000	2020	Attitiouriceu	
	iding alternatives.				Phase 3 - Tranche 1 Phase 3 - Tranche 2	45,000 45,000	TBD	Announced	
Phase 1	ding alternatives.	2017	Application	SAGD					SA
Phase 2	10,000 35,000	2017 TBD	Application Announced	SAGD SAGD	Phase 3 - Tranche 2 Phase 3 - Tranche 3 DEVON CANADA CORPORATION	45,000	TBD	Announced	SA
Phase 1 Phase 2 Phase 3	ding alternatives.	2017	Application	SAGD	Phase 3 - Tranche 2 Phase 3 - Tranche 3 DEVON CANADA CORPORATION Jackfish	45,000 45,000	TBD TBD	Announced Announced	SAI SAI
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TECHNOLOGY

Imperial says that the Nabiye expansion was 65 per cent complete at the end of the fourth quarter of 2013. Plant con-

OSUM says engineering work is underway and some long-lead items have been ordered. Project sanction is expected in

Pengrowth says that civil construction of the first 12,500-barrel-per-day commercial phase commenced in August engineering is 90 per cent complete, all major equipment has been ordered and skid fabrication is underway. Mechanical construction of the central processing facility and drilling of 23 additional well pairs to supplement the two well pairs currently producing at the Lindbergh pilot commenced on schedule in September 2013. The project rebudget and on schedule with first steam from the commercial project expected in the fourth quarter of 2014. Pilot performance continues to show strong results. Pengrowth has issued the proposed terms of reference for the phased

1985

2002

2014

2016 2018

2012 2015

2017

ontractor productivity and harsh winter conditions.

hat slower than planned due to

110.000

30.000

40.000

23,000

1260

11,240

17,500

Target start-up, although under pressure, remains year-end 2014

Phases 1-10

Phases 11-13

Phases 14-16

Taiga

Lindbergh

Pilot

Phase 1

Phase 2

OSUM OIL SANDS CORP

2013. Financing is required. Phase 1

PENGROWTH ENERGY CORPORATION

. 30,000-barrel-per-day expansion.

OSUM OIL SANDS CORP.
Sepiko Kesik

OSUM says it anticipates regulatory approval for Sepiko Kesik in 2014, requiring financing in 2015-16.

Phase 1	30,000	2018		CSS-SAGD
Phase 2	30,000	2020	Application	CSS-SAGD

REGULATORY STATUS

CAPACITY START-UP

2016

1999

2015

2013

2018

TBD

TBD

2011

2016

2017

2020

2023

TBD

2008

2009

2013

2016

2018

TBD

TBD

TBD

20.000

11,000

10.000

5,000

30,000

60,000

60.000

1.800

10,700

30,000

60,000

60,000

60.000

60,000

3,000

22,000

35,000

50,000

50,000

50,000

41,000

41,000

41.000

CURRENT PROJECT

Hangingstone

Expansion

Hangingstone Pilot

Muskwa

Germain

Phase 1 CDP

Phase 2

Phase 4

Phase 2

Phase 3

Phase 4

Phase 5

Christina Lake

initial design capacity in 2014.

Phase 1 Pilot

Phase 2A

Phase 2B

Phase 3A

Phase 3B

Phase 3C

rmont

Phase 1

Phase 2

Experimental Pilot

Saleski

IAPAN CANADA OII SANDS LIMITED

expected in 2016, with initial volumes of 18,000 barrels per day.

STATOIL CANADA LTD. Kai Kos Dehseh

South Leismer areas

Phase 1

Statoil and partner PTTEP have entered into a transaction where the KKD asset will be split between the two firms which currently own 60 per cent and 40 per cent, respectively. Statoil will continue as operator and now 100 per cent owner of the Leismer and Corner projects while PTTEP will own 100 per cent of the Thornbury, Hangingstone and

Leismer Demonstration	10,000	2010		SAGD
Corner	40,000	2017		SAGD
Leismer Commercial	10,000	TBD		SAGD
Leismer Expansion	20,000	TBD	Approved	SAGD
Corner Expansion	40,000	TBD	Application	SAGD
Hangingstone	20,000	TBD		SAGD
Leismer Northwest	20,000	TBD	Application	SAGD
Leismer South	20,000	TBD		SAGD
Thornbury	40,000	TBD	Application	SAGD
Thornbury Expansion	20,000	TBD	Application	IN SITU
SUNCOR ENERGY INC.				

Thornbury Expansion	20,000	TBD	Application	IN SITU
SUNCOR ENERGY INC.				
Chard				
Phase 1	40,000	TBD	Announced	In Situ
Meadow Creek				

TBD

40.000

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
Lindbergh (continued)				
Phase 3	20,000	2018	Announced	SAGD
ROYAL DUTCH SHELL PLC Orion				
Shell had previously put up for sale its Orional sale activities.	on asset, but sa	ys it has not rec	eived any offers that ref	lect its value and has
Phase 1	10,000	2007	Operating	SAGD
Phase 2	10,000	TBD	Approved	SAGD
PEACE RIVER REGION — ANDORA ENERGY CORPORATION	IN SITU			
Sawn Lake				
Andora majority owner Pan Orient Energy preparation and construction is underway, Sawn Lake SAGD demonstration project is the second quarter of 2014.	and equipment	for the facility	is ready for installation.	Steam injection at the
Demonstration	1,400	2014	Construction	SAGD
BAYTEX ENERGY CORP. Cliffdale				
A hearing has wrapped up in Peace River rel storage tanks associated with Baytex's cold public on the Alberta Energy Regulator webs	production in the			
Pilot	2,000	2011	Operating	CSS
Harmon Valley Pilot	TBD	2011	Operating	CSS
MURPHY OIL COMPANY LTD.	155	2011	Operating	
Cadotte				
Pilot Seal/Cadotte	TBD	TBD	On Hold	VSD
Murphy Oil is currently running two CSS pilot approval for a third well in the second quarter				
approval for a third well in the second quarter	of 2013, with ste	am injection beg	inning in the third quarter	r of 2013.
approval for a third well in the second quarter Pilot NORTHERN ALBERTA OIL LTD. Sawn Lake Company owner Deep Well Oil & Gas say pair). Remaining 2013 work consists of the ing, along with water source and disposal 2013 with first oil production anticipated i Pilot	of 2013, with ste TBD s drilling has co the construction	TBD mmenced on the on of a steam get is anticipated s	Operating Operating e first of two horizontal eneration facility, water	CSS SAGD wells (one well handling and oil treat-
approval for a third well in the second quarter Pilot NORTHERN ALBERTA OIL LTD. Sawn Lake Company owner Deep Well Oil & Gas say pair). Remaining 2013 work consists of the ing, along with water source and disposal 2013 with first oil production anticipated i	of 2013, with ste TBD s drilling has co the construction well facilities. It n the first quart	TBD mmenced on the proof of a steam get is anticipated stern of 2014.	Operating Operating e first of two horizontal eneration facility, water team operations will co	SAGD wells (one well handling and oil treat-
approval for a third well in the second quarter Pilot NORTHERN ALBERTA OIL LTD. Sawn Lake Company owner Deep Well Oil & Gas say pair). Remaining 2013 work consists of the ing, along with water source and disposal 2013 with first oil production anticipated i Pilot PENN WEST PETROLEUM LTD.	of 2013, with ste TBD s drilling has co the constructi well facilities. It the first quart 700 will divest its oi th. These assets	mmenced on the or of a steam go is anticipated ser of 2014. TBD	Operating Operating e first of two horizontal eneration facility, water team operations will co	SAGD wells (one well handling and oil treat-mmence in December Horizontal CSS
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pproval for a third well in the second quarter Pilot NORTHERN ALBERTA OIL LTD. Sawn Lake Company owner Deep Well Oil & Gas say pair). Remaining 2013 work consists of the ing, along with water source and disposal 2013 with first oil production anticipated i Pilot Penn WEST PETROLEUM LTD. Harmon Valley South a strategy to prioritize light oil development lished in 2010 with an affiliate of China In Pilot Seal Main Penn West has announced that in 2014 it Seal Main	of 2013, with ste TBD s drilling has co the constructi well facilities. It the first quart 700 will divest its oi t. These assets restment Corpo TBD	mmenced on the order of a steam get is anticipated ser of 2014. TBD Lands assets in comprise the Pration. TBD	Operating Operating e first of two horizontal eneration facility, water team operations will co Approved Approved the Peace River region eace River Oil Partnersh	SAGD wells (one well handling and oil treat-mmence in December Horizontal CSS of Alberta as part of hip, which was estab-
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8,400 TBD

CURRENT PROJECT	CAPACITY	START-UP	REGULATORY STATUS	TECHNOLOGY
			STATUS	

CANADIAN NATURAL RESOURCES LIMITED

Horizon

Canadian Natural says that operating performance at Horizon has been strong since the company executed its first major turnaround in May 2013. Horizon SCO production in the third quarter was approximately 112,000 barrels per day. The overall phased expansion to 250,000 barrels per day is 30 per cent physically complete, with the first phase in that expansion, Reliability, 91 per cent physically complete and five per cent under budget.

Phase 1	110,000	2009	Operating	UPG
Reliability - Tranche 2	5,000	2014	Construction	UPG
Phase 2A	10,000	2015	Construction	UPG
Phase 2B	45,000	2016	Construction	UPG
Phase 3	80.000	2017	Construction	UPG

IVANHOE ENERGY INC.

Tamarack

The Alberta Energy Regulator says it will defer decisions on applications for in situ oilsands projects in the new "shallow thermal area" of the Althabasca region until it has developed formal regulatory requirements. Ivanhoe Tamarack is one of five impacted projects.

Phase 1	34,784	2017	Application	UPG
SUNCOR ENERGY INC.				
Base Operations				

Suncor says that production was reduced in September as a result of planned maintenance at the Upgrader 2 vacuum tower and related units, which was successfully completed in October. Suncor says this marks the completion of major planned maintenance activities for the year and sets the foundation for a strong fourth quarter.

U1 and U2	225,000	1967		UPG
Millennium Vacuum Unit	35,000	2005	Operating	UPG
Millennium Coker Unit	97,000	2008	Operating	UPG

SYNCRUDE CANADA LTD.

Mildred Lake/Aurora

Canadian Oil Sands Limited says that Syncrude has reached completion at two of four major capital projects designed to support operations and environmental performance. At the Aurora North site, two of three mine trains have been relocated to enable the placement of consolidated tailings in-pit, and a new composite tailings plant has been constructed.

Base Plant Stage 1 & 2 Debottleneck	250,000	1978		UPG
Stage 3 Expansion (UE-1)	100,000	2006	Operating	UPG
Stage 3 Debottleneck	75,000	TBD	Announced	UPG

SOUTH ATHABASCA REGION — UPGRADER

CNOOC LIMITED

Lon	g Lake

 Phase 1
 58,500
 2009
 Operating
 Uf

ALUE CREATION INC.

Advanced TriStar

The Alberta Energy Regulator says it will defer decisions on applications for in situ oilsands projects in the new "shallow thermal area" of the Athabasca region until it has developed formal regulatory requirements. Advanced TriStar is one of five impacted projects.

TitCh				
ATS-3	25,500	2020	Application	UPG
ATS-2	25,500	2018	Application	UPG
AIS-1	12,750	2016	Application	UPG

itar

Value Creation received regulatory approval for the TriStar project in December 2013.

Pilot	840	TBD	Approved	ι

INDUSTRIAL HEARTLAND REGION — UPGRADER

NORTH WEST UPGRADING INC

Redwater Upgrader

The partners say that construction activity progress continues at the Sturgeon Refinery site including rough grading, deep undergrounds, foundations and preliminary piling. The metal skin has also been installed for the first non-process building. Engineering and procurement activities continue, with awards for major EPC contracts for various process units targeted to be completed by early 2014. Expected capital cost of the project has increased from \$5.7 billion to \$8.5 billion, due to a combination of cost inflation and the inability to fully capture certain cost saving initiatives.

Phase 1	50,000	2017	Construction	UPG
Phase 2	50,000	TBD		UPG
Phase 3	50,000	TBD	Approved	UPG

SHELL ALBIAN SANDS

Scotford Upgrader 1

Minority partner Marathon Oil Corporation says the Athabasca Oil Sands Project has recently shown "outstanding" performance due to robust reliability and realizations, but is expecting significant planned downtime in the fourth quarter.

VALUE CREATION INC.				
Expansion	100,000	2011	Operating	UPG
Commercial	155,000	2003	Operating	UPG

Heartland

Reports are that Value Creation could be up and running within 18 months of project sanction, but funding remains unclear.

Phase 1	46,300	TBD		UPG
Phase 2	46,300	TBD	Approved	UPG
Phase 3	46,300	TBD		UPG

GLOSSARY of oil sands terms

Asphaltenes

The heaviest and most concentrated aromatic hydrocarbon fractions of bitumen.

The traditional measurement for crude oil volumes. One barrel equals 42 U.S. gallons (159 litres). There are 6.29 barrels in one cubic metre of oil.

Bitumen

Naturally occurring, viscous mixture of hydrocarbons that contains high levels of sulphur and nitrogen compounds. In its natural state, it is not recoverable at a commercial rate through a well because it is too thick to flow. Bitumen typically makes up about 10 per cent by weight of oil sand, but saturation varies.

Cogeneration

The simultaneous production of electricity and steam, which is part of the operations of many oil sands projects.

An upgrading/refining process used to convert the heaviest fraction of bitumen into lighter hydrocarbons by rejecting carbon as coke. Coking can be either delayed coking (semi-batch) or fluid coking (continuous).

Condensate

Mixture of extremely light hydrocarbons recoverable from gas reservoirs. Condensate is also referred to as a natural gas liquid, and is used as a diluent to reduce bitumen viscosity for pipeline transportation.

Conventional crude oil

Mixture of mainly pentane and heavier hydrocarbons recoverable at a well from an underground reservoir, and liquid at atmospheric pressure and temperature. Unlike bitumen, it flows through a well without stimulation and through a pipeline without processing or dilution.

Cracking

An upgrading/refining process for converting large, heavy molecules into smaller ones. Cracking processes include fluid cracking and hydrocracking.

Cyclic steam stimulation (CSS)

An in situ production method incorporating cycles of steam injection, steam soaking and oil production. The steam reduces the viscosity of the bitumen and allows it to flow to the production well.

The heaviness of crude oil, indicating the proportion of large, carbon-rich molecules, generally measured in kilograms per cubic metre (kg/m³) or degrees on the American Petroleum Institute (API) gravity scale; in western Canada, oil up to 900 kg/m³ is considered light-to-medium crude—oil above this density is deemed as heavy oil or bitumen.

Bitumen that has been reduced in viscosity through addition of a diluent such as condensate or naphtha.

A light hydrocarbon blended with bitumen to enable pipeline transport. See Condensate.

A process, unique to the oil sands industry, that separates the bitumen from the oil sand using hot water, steam and caustic soda

Froth treatment

The means to recover bitumen from the mixture of water, bitumen and solids "froth" produced in hot-water extraction (in mining-based recovery).

Gasification

A process to partially oxidize any hydrocarbon, typically heavy residues, to a mixture of hydrogen and carbon monoxide. Can be used to produce hydrogen and various energy by-products.

Groundwater

Water accumulations below the Earth's surface that supply fresh water to wells and springs.

Heavy crude oil

Oil with a gravity below 22 degrees API. Heavy crudes must be blended or mixed with condensate to be shipped by pipeline.

Hydrocracking

Refining process for reducing heavy hydrocarbons into lighter fractions, using hydrogen and a catalyst; can also be used in upgrading bitumen.

Hydrotransport

A slurry process that transports water and oil sand through a pipeline to primary separation vessels located in an extraction plant.

Hydrotreater

An upgrading/refining process unit that reduces sulphur and nitrogen levels in crude oil fractions by catalytic addition of hydrogen.

A Latin phrase meaning "in its original place." In situ recovery refers to various drilling-based methods used to recover deeply buried bitumen deposits.

In situ combustion

An enhanced oil recovery method that works by generating combustion gases (primarily CO and CO₂) downhole, which then "push" the oil towards the recovery well.

A legal document from the province of Alberta giving an operator the right to extract bitumen from the oil sand existing within the specified lease area. The land must be reclaimed and returned to the Crown at the end of operations.

Light crude oil

Liquid petroleum with a gravity of 28 degrees API or higher. A high-quality light crude oil might have a gravity of about 40 degrees API. Upgraded crude oils from the oil sands run around 30-33 degrees API (compared to 32-34 for Light Arab and 37-40 for West Texas Intermediate).

Mature fine tailings

A gel-like material resulting from the processing of clay fines contained within the oil sands.

Oil sands

Bitumen-soaked sand deposits located in three geographic regions of Alberta: Athabasca, Cold Lake and Peace River. The Athabasca deposit is the largest, encompassing more than 42,340 square kilometres. Total in-place deposits of bitumen in Alberta are estimated at 1.7 trillion to 2.5 trillion barrels.

Overburden

A layer of sand, gravel and shale between the surface and the underlying oil sand in the mineable oil sands region that must be removed before oil sands can be mined.

Permeability

The capacity of a substance (such as rock) to transmit a fluid, such as crude oil, natural gas or water. The degree of permeability depends on the number, size and shape of the pores and/or fractures in the rock and their interconnections. It is measured by the time it takes a fluid of standard viscosity to move a given distance. The unit of permeability is the Darcy.

Petroleum coke

Solid, black hydrocarbon that is left as a residue after the more valuable hydrocarbons have been removed from the bitumen by heating the bitumen to high temperatures.

Primary production

An in situ recovery method that uses natural reservoir energy (such as gas drive, water drive and gravity drainage) to displace hydrocarbons from the reservoir into the wellbore and up to the surface. Primary production uses an artificial lift system in order to reduce the bottomhole pressure or increase the differential pressure to sustain hydrocarbon recovery, since reservoir pressure decreases with production.

Reclamation

Returning disturbed land to a stable, biologically productive state. Reclaimed property is returned to the province of Alberta at the end of operations.

Steam assisted gravity drainage (SAGD)

An in situ production process using two closely spaced horizontal wells: one for steam injection and the other for production of the bitumen/water emulsion.

Surface mining

Operations to recover oil sands by open-pit mining using trucks and shovels. Less than 20 per cent of Alberta's oil sands resources are located close enough to the surface (within 75 metres) for mining to be economic.

Synthetic crude oil

A manufactured crude oil comprised of naphtha, distillate and gas oil-boiling range material. Can range from highquality, light sweet bottomless crude to heavy, sour blends.

A combination of water, sand, silt and fine clay particles that is a by-product of removing the bitumen from the oil sand through the extraction process.

Tailings settling basin

The primary purpose of the tailings settling basin is to serve as a process vessel, allowing time for tailings water to clarify and silt and clay particles to settle so that the water can be reused in extraction. The settling basin also acts as a thickener, preparing mature fine tails for final reclamation.

Thermal recovery

Any in situ process where heat energy (generally steam) is used to reduce the viscosity of bitumen to facilitate recovery.

Upgrading

The process of converting heavy oil or bitumen into synthetic crude either through the removal of carbon (coking) or the addition of hydrogen (hydroconversion).

Viscosity

The ability of a liquid to flow. The lower the viscosity, the more easily the liquid will flow.

CONTACTS

Oil Sands Producers

- Alberta Oilsands
- **Athabasca Oil Corporation**
- **Baytex Energy**
- **BlackPearl Resources**
- **Brion Energy Corporation**
- **Canadian Natural Resources**
- **Cenovus Energy**
- **Chevron Canada**
- **CNOOC Limited**
- **Connacher Oil and Gas**
- ConocoPhillips Canada
- **Devon Canada**
- **Enerplus Resources Fund**
- E-T Energy
- **Grizzly Oil Sands**
- **Harvest Operations Corp.**
- **Husky Energy**
- Imperial Oil
- **Ivanhoe Energy**
- Japan Canada Oil Sands
- **Koch Exploration Canada**
- **Korea National Oil Corporation**
- **Laricina Energy**
- **Marathon Oil**
- **MEG Energy** Nexen
- **North West Upgrading**
- · Oak Point Energy
- **Occidental Petroleum Corporation**
- **Osum Oil Sands**
- **Pan Orient Energy**
- Paramount Resources Ltd.
- **Pengrowth Energy Corporation**
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- **PTT Exploration and Production**
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Associations/Organizations

- **Alberta Chamber of Resources**
- **Alberta Chambers of Commerce**
- Alberta Energy
- · Alberta Energy Regulator
- **Alberta Environment and Sustainable** Resource Development
- Alberta Innovates
- Alberta Innovation and
- **Advanced Education**
- Alberta's Industrial
- **Heartland Association**
- Building Trades of Alberta
- · Canada's Oil Sands Innovation Alliance
- · Canadian Association of
- **Geophysical Contractors**
- · Canadian Association of **Petroleum Producers**
- · Canadian Heavy Oil Association
- · In Situ Oil Sands Alliance
- · Lakeland Industry & Community
- Association
- Natural Resources
- **Conservation Board**
- · Oil Sands Community Alliance
- · Oil Sands Secretariat
- Petroleum Technology **Alliance Canada**

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