STANDATA variance 23-GCV-01(REV1)

Gas

Stationary gas engines

Date Issued: April 2023

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Purpose

This variance allows compliance monitoring of small engines up to 500 HP (372 kW) by gas safety codes officers (SCO) as an alternative to prescriptive requirements within the CSA B149.3:20 Code for the field approval of fuel-burning appliances and equipment.

Discussion

Industry stakeholders wanted to maintain the existing gas SCO compliance monitoring process at locations where small stationary engines are being used. The requirements for small engines have been relocated from the CSA B149.1:20 Natural gas and propane installation code to the CSA B149.3:20 Code for field approval of fuel-burning appliances and equipment. This aligns engines with other equipment and appliances to ensure prescriptive requirements are appropriately placed within codes to recognize installation/approval requirements.

Regulations support the identification of complex projects for unique applications that may require oversight by the professional of record. If necessary, there is an option to utilize the services of an inspection body or an engineer under the authentication variance, 20-GCV-02(REV2) to inspect and accept the engine components. Installation on a skid or in a sea-container also can include labelling the units as portable if applicable.

This variance recognizes the role of a gas SCO and prescriptive requirements related to the installation of small stationary gas engines intended for temporary or permanent installations at agricultural and oil and gas sites.

A permit is required for the installation, replacement, or relocation of small stationary gas engines and a site inspection is required by a gas SCO when natural gas or propane is used as the fuel supply. Alternatively, accredited corporations must ensure the installation complies with their quality management plan. The site inspection is required to verify code compliance for the installation of the engine, components, fuel source, and fuel connections (piping, tubing, hose). When a stationary gas engine is designed and built to be portable (on a skid or in a sea-container), the same requirements are applied at each location where the unit is installed for use.

Unless stated otherwise, all Code references in this STANDATA are to CSA B149.1:20 Natural gas and propane installation code

Issued by the Provincial Gas Administrator

[Original signed]

Sidney Manning

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Code References

CSA B149.1:20 Natural gas and propane installation code

7.2.4 Non-motive engines and turbines

7.2.4.1

An engine or turbine shall be certified or comply with Clause 17.3 of CSA B149.3:20

Annex N (informative)

Generators, compressors/pressure boosters, engines, and turbines

Note: This informative (non-mandatory) Annex is written in normative (mandatory) language to facilitate adoption where users of the Code or regulatory authority wish to adopt it formally as additional requirements to this Code.

Application

This variance applies to all agricultural and oil and gas sites, including transload locations in the province of Alberta.

Variance

In addition to the prescriptive requirements of CSA B149.1:20 Natural gas and propane installation code, an engine up to 500 HP (372 kW) in size shall:

- 1. be certified, or
- 2. comply with Clause 17.3 of CSA B149.3:20 Code for the field approval of fuel-burning appliances and equipment, or
- 3. comply with Annex N of the CSA B149.1:20 Natural gas and propane installation code (allowing compliance monitoring of small engines by a gas SCO).

This variance expires Feb 1, 2026 and provides approximately equivalent or greater safety performance with respect to persons and property as provided for by the *Safety Codes Act*.

This variance is applicable throughout the Province of Alberta.

