TYPICAL SIGNAGE DRAWINGS

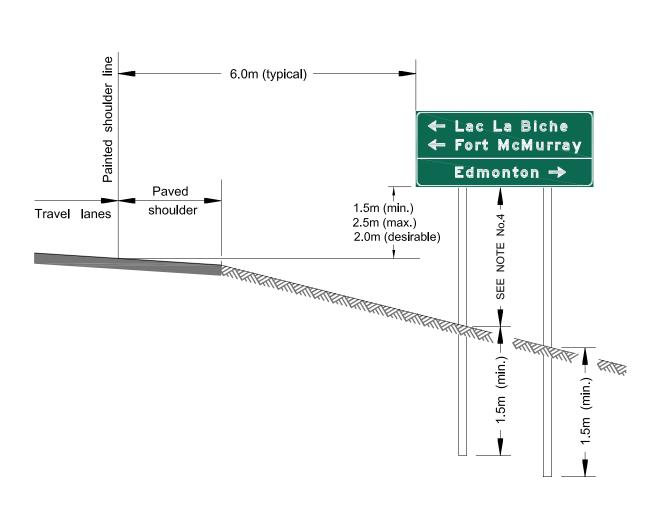
NOTES

- ◆ TCS-A4 series drawings are either new or from the *Highway Guide and Information Sign Manual*.
- TEB series drawings are from the outdated *Traffic Control Standards* manual.
- ◆ TCS-C series (construction signage) drawings are found in the *Traffic Accommodation in Work Zones Manual*.

TCS-A4-300	Typical Rural Sign Installation (Height and Lateral Location) (Superseding TEB 1.70)			
TCS-A4-305	Typical Urban Sign Installation (Height and Lateral Location)			
TCS-A4-310	Breakaway Ground Mounted Signs on I-Beam Posts (Superseding TEB 1.82)			
TCS-A4-315	Breakaway Ground Bases Steel I-Beam Posts (Superseding TEB 1.83)			
TCS-A4-320	Typical Installation of Large Signs (on Wooden Posts) (Superseding TEB 1.72)			
TCS-A4-325	Typical Installation of Large Signs (on Steel I-Beam Posts) (Superseding TEB 1.75)			
TCS-A4-330	Typical Sign Assembly Detail (Superseding TEB 1.71)			
TCS-A4-335A	Sign Assembly for Extruded Aluminum Panels (Superseding TEB 1.95)			
TCS-A4-335B	Typical T-Stiffener Spacing for Extruded Aluminum Panels			
TCS-A4-336A	Sign Assembly Details for Extruded Aluminum Panels on Wood Sign Posts (for Sign Area < 3m ²) (Option 1)			
TCS-A4-336B	Sign Assembly Details for Extruded Aluminum Panels on Wood Sign Posts (for Sign Area < 3m ²) (Option 2)			
TCS-A4-337A	Typical Sign Assembly Detail (Wood Posts) for TCS-A4-336A (New!)			
TCS-A4-337B	Typical Sign Assembly Detail (Wood Posts) for TCS-A4-336B (New!)			
TCS-A4-430A	Typical Signing Distances on Low Speed (70 km/h or Lower) Stop Control Approach (Rural)			
TCS-A4-430B	Typical Signing Distances on Low Speed (70 km/h or Lower) Stop Control Approach (Urban)			
TCS-A4-430C	Typical Signing Distances on High Speed (Higher than 70 km/h) Stop Control Approach			
TCS-A4-430D	Typical Signing Distances on Signal Control Approach			
TCS-A4-430E	Typical Signing Distances on No Control Approach			
TCS-A4-430F	Typical Departure Signing Placement			

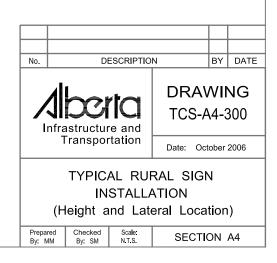
TCS-A4-430G	Typical Signing Distances on High Speed No Control Divided Approach				
TCS-A4-435A	Typical Signing Four Lane Divided Highway – Minor Cross-Over (Farm & Residential Access) (New!)				
TCS-A4-435B	Typical Signing Four Lane Divided Highway – Minor Cross-Over (Commercial Access) (New!)				
TEB 1.01	Junction of Two Offset Secondary Highways				
TEB 1.02	Junction of Primary and Secondary Highways				
TEB 1.03	Junction of Two Offset Primary Highways				
TEB 1.04	Junction of Two Primary Highways				
TEB 1.05	Junction of Two Secondary Highways				
TEB 1.28	Bridge Approaches with Weight and Width Restrictions				
TEB 1.29	Divided Highway Major Crossover with Depressed Median				
TEB 1.30	Crossovers with Raised Median				
TEB 1.31	Second Class Vehicle Inspection Station				
TEB 1.32	Vehicle Inspection Station Scale Site				
TEB 1.33	Class 1 Vehicle Inspection Station				
TEB 1.49	Divided Highway Transitions				
TEB 1.58	Passing and Climbing Lanes				
TEB 1.59	Gravel Pits (Crown and Transportation Pits)				
TEB 1.60	Gravel Pits (Private)				
TEB 1.61	Distances for Sign Location				
TEB 1.62	Truck Inspection Sites				
TEB 1.63	Maintenance Equipment Crossings on Four-Lane Divided Highways				
TEB 1.66	Highways Adjacent to Air Shows				
TEB 1.67	Logging Trucks Turning				
TEB 1.69	Cluster Board Assembly				
TEB 1.70	Sign Installation Height and Lateral Location (Superseded by TCS-A4-300)				
TEB 1.71	Sign Assembly Detail (Superseded by TCS-A4-330)				
TEB 1.72	Hanger Bolt Assembly (Superseded by TCS-A4-320)				
TEB 1.73	Static Vehicle Inspection Sites				
TEB 1.75	Installation of Large Signs on I-Beam Steel Posts (Superseded by TCS-A4-325)				
TEB 1.76	Merging Traffic (Ramp Entrance)				
TEB 1.77	Added Lanes (Lane-Away Ramp Entrance)				

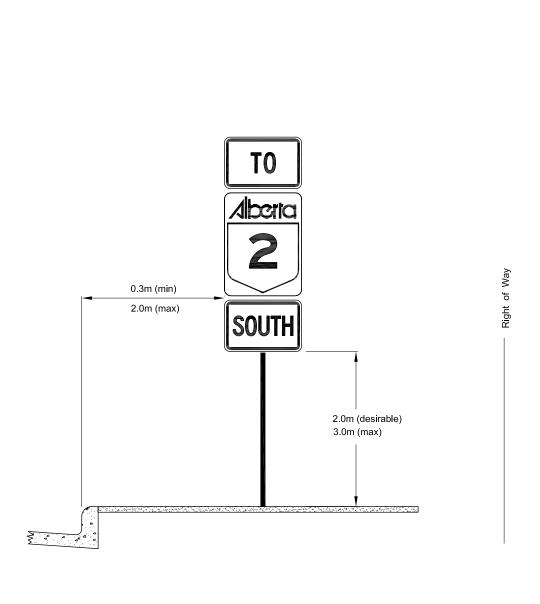
TEB 1.81	Breakaway Wood Post
TEB 1.82	Breakaway Ground Mounted Signs on Steel I-Beam Posts (Superseded by TCS-A4-310)
TEB 1.83	Breakaway Ground Mount – Bases (Superseded by TCS-A4-315)
TEB 1.85	Pedestrian and School Crosswalks
TEB 1.86	School Zones
TEB 1.95	Sign Assembly Detail – Extruded Aluminum (Superseded by TCS-A4-335A)
TEB 1.97	Multi-Service Facility Sign Specifications
TEB 1.98	Facility Sign Location and Specification
TEB 1.99	Rural Addressing – Township and Range Road

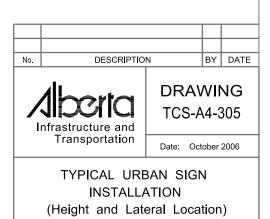


NOTE:

- All signs to be erected perpendicular to the road and tilted 1°-3° from perpendicular unless otherwise indicated.
- 2. Single post signs should also be installed to these specifications.
- 3. This plan shows typical installation only. Offsets may require adjustment for specific situations.
- 4. 2.2m min. for steel breakaway groundmount posts.

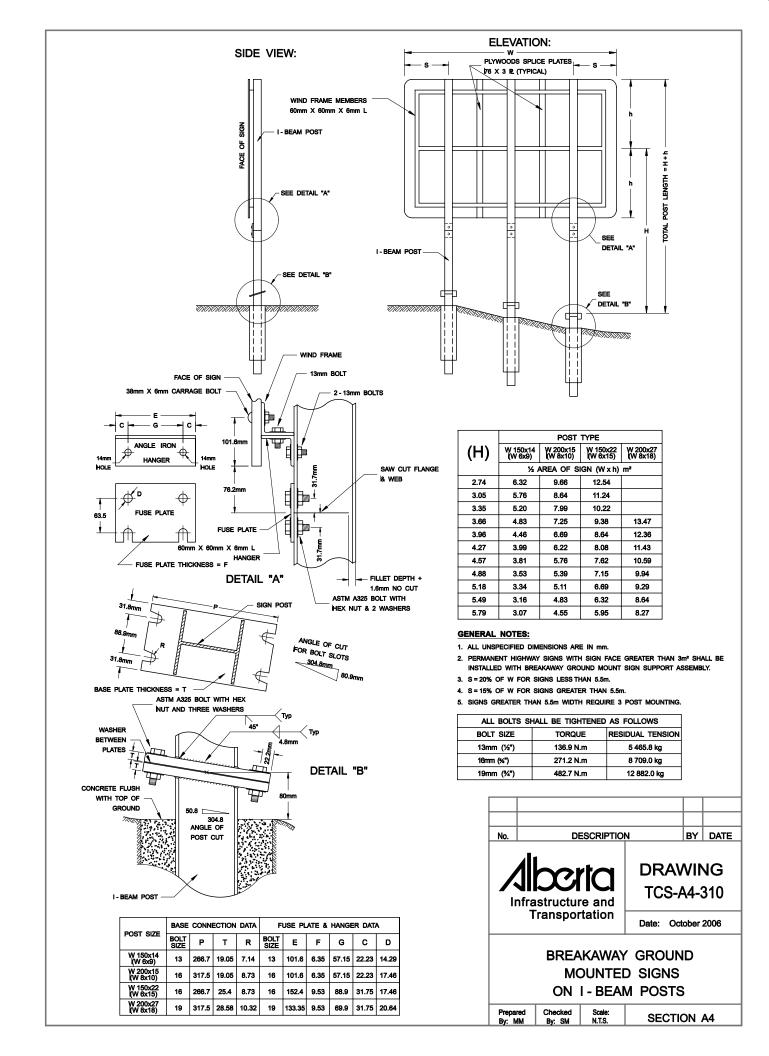


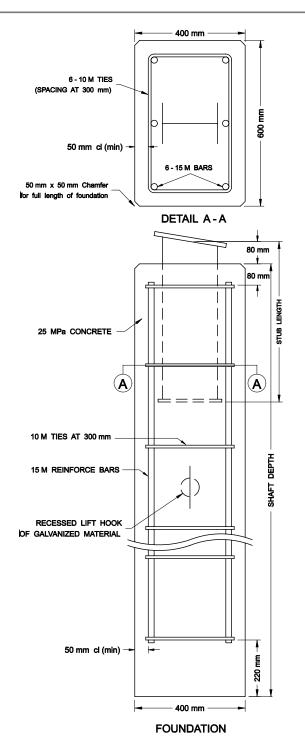




SECTION A4

Prepared By: MM Checked By: SM





GENERAL NOTES:

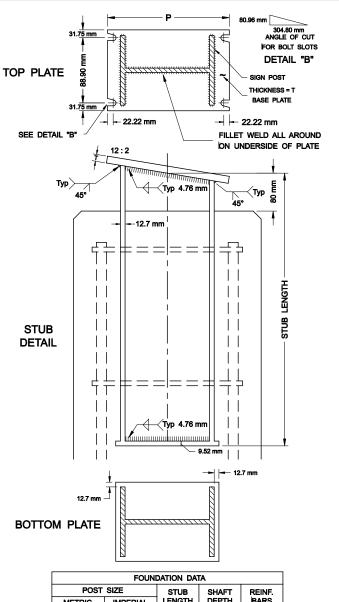
DESIGN

AASHO Specification for Design and Construction of Structural Supports for Highway Signs and National Building Code.

MATERIAL

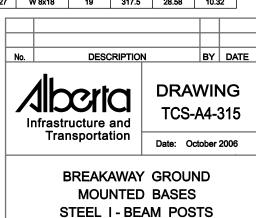
Structural Steel and Plates shall conform to ASTM Specification A36.

- * All steel shall be Blast Cleaned after fabrication in accordance with Specification SSPC - SP - 6 - 63 of the Steel Structural Painting Council.
- * All welds shall Conform to CSA Specification W 59.
- * Fabricators shall be approved by the Canadian Welding Bureau.
- * Fabricator shall submit a weld procedure, listing all parameters for approval.
- * Provide weld all around, on both sides, to avoid a zipper failure and provide a safety factor.
- $\ensuremath{^{\star}}$ Welding to be inspected during fabrication, at random, by a qualified inspector.
- $\mbox{^{*}}$ Stubs shall be galvanized and conform to CSA G164.
- * All footings to have a recessed lift hook.



FOUNDATION DATA				
POST SIZE		STUB	SHAFT	REINF.
METRIC	IMPERIAL	LENGTH	DEPTH	BARS
W150 x 14	W 6x9	600 mm	1800 mm	15 M
W200 x 15	W 8x10	600 mm	1800 mm	15 M
W150 x 22	W 6x15	800 mm	1800 mm	15 M
W200 x 27	W 8x18	800 mm	1800 mm	15 M

BASE CONNECTION DATA					
POST SIZE		BOLT	_	_	
METRIC	IMPERIAL	ISIZE	P	'	R
W150 x 14	W 6x9	13	266.7	19.05	7.14
W200 x 15	W 8x10	16	317.5	19.05	8.73
W150 x 22	W 6x15	16	266.7	25.4	8.73
W200 x 27	W 8x18	19	317.5	28.58	10.32

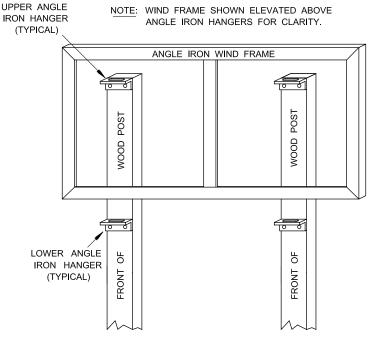


SECTION A4

Prepared By: MM

By: SM

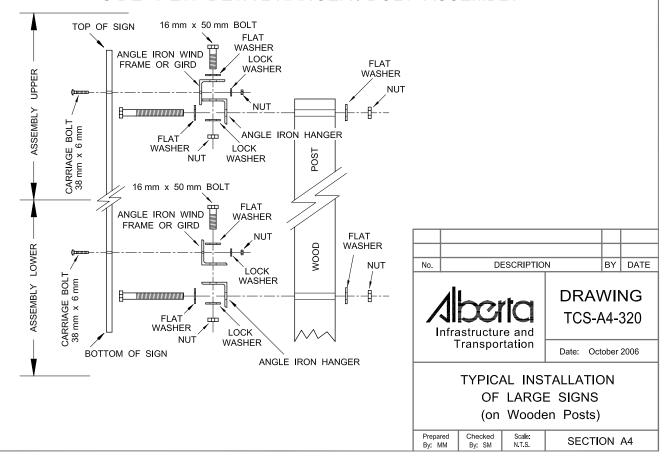
PICTORIAL OF WINDFRAME AND POST STRUCTURE



NOTE:

- 1. Signs with angle iron girds are mounted similar to wind frames.
- 2. Wind frames, girds and hangers to be constructed from $60 \text{ mm } \times 60 \text{ mm } \times 6 \text{ mm}$ angle iron.
- 3. All nuts, washers and bolts to be cadmium plated.

SIDE VIEW DETAIL HANGER / BOLT ASSEMBLY



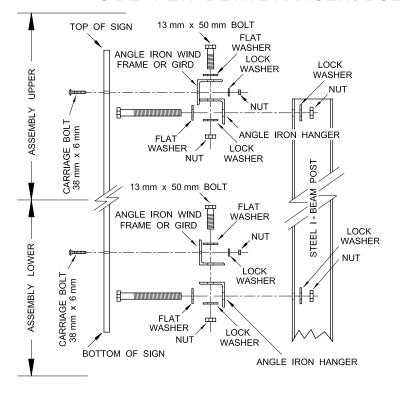
PICTORIAL OF WINDFRAME AND POST STRUCTURE

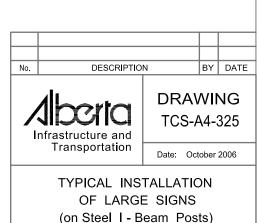
UPPER ANGLE NOTE: WIND FRAME SHOWN ELEVATED ABOVE IRON HANGER ANGLE IRON HANGERS FOR CLARITY. (TYPICAL) ANGLE IRON WIND FRAME POST POST - BEAM - BEAM 3 STEEL STEEL LOWER ANGLE IRON HANGER Р Я (TYPICAL) FRONT FRONT

NOTE:

- 1. Signs with angle iron girds are mounted similar to wind frames.
- 2. Wind frames, girds and hangers to be constructed from 60 mm x 60 mm x 6 mm angle iron.
- 3. All nuts, washers and bolts to be cadmium plated.

SIDE VIEW DETAIL HANGER / BOLT ASSEMBLY

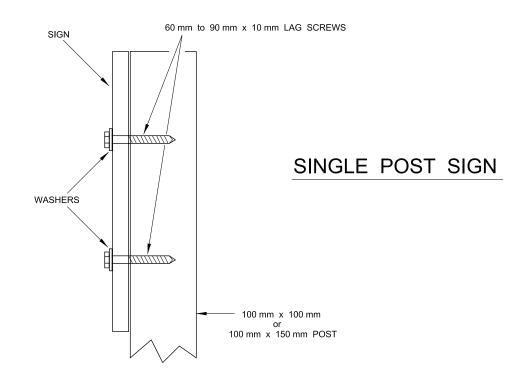


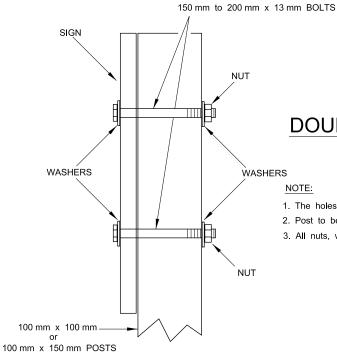


SECTION A4

Prepared By: MM

By: SM

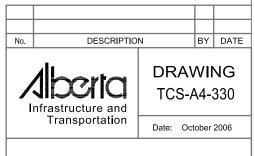




DOUBLE POST SIGN

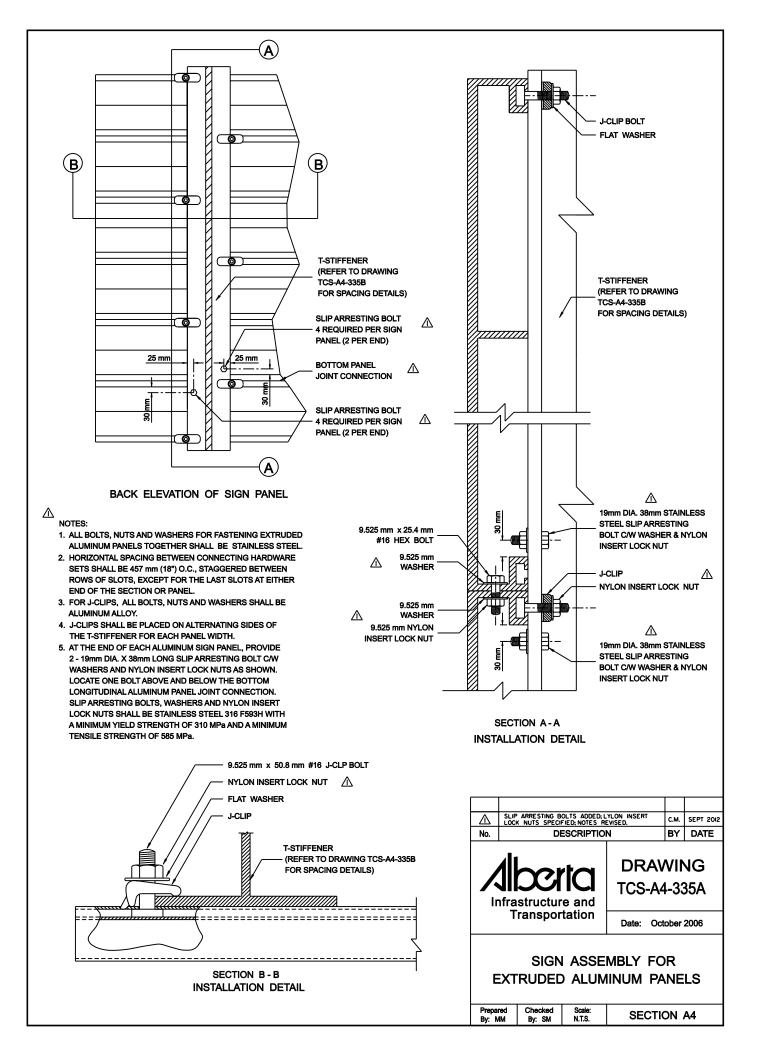
NOTE:

- 1. The holes are pre-drilled in the sign.
- 2. Post to be cut flush with the top of sign and stained.
- 3. All nuts, washers and bolts to be cadmium plated.



TYPICAL SIGN ASSEMBLY DETAIL

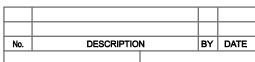
Prepared By: MM	Checked By: SM	Scale: N.T.S.	SECTION A4



TYPICAL SIGN WIDTH	SPACING OF T-STIFFENERS (SEE NOTE 2)	NUMBER OF VERTICALS
7320 mm (24 ft)	610	6
6710 mm (22 ft)	505 - 1425 - 1425 - 1425 - 1425 - 505	5
6100 mm (20 ft)	600 - 1225 - 1225 - 1225 - 600	5
5490 mm (18 ft)	600 - 1430 - 1430 - 600	4
4880 mm (16 ft)	610 1220 1220 610	4
4270 mm (14 ft)	335 1200 1200 335	4
3660 mm (12 ft)	430 1400 1400 430	3
3050 mm (10 ft)	325 1200 325	3
2440 mm (8 ft)	T-STIFFENER (TYPICAL) 800 - 800 SIGN OUTLINE (TYPICAL)	2

NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
- 2. T-STIFFENER SPACING FOR WIDER SIGNS WILL BE NOTED IN SPECIAL PROVISIONS.
- 3. T-STIFFENERS SHALL BE PLACED IN SUCH A WAY THAT THEY ARE SYMMETRICAL ABOUT THE VERTICAL CENTRELINE OF THE SIGN.



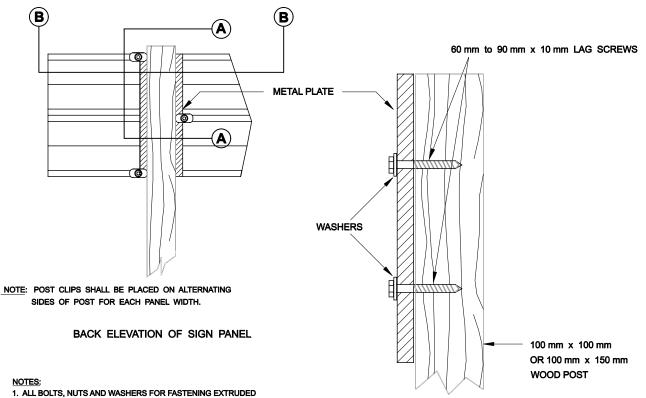


DRAWING TCS-A4-335B

Date: October 2006

TYPICAL T-STIFFENER SPACING
FOR
EXTRUDED ALUMINUM PANELS

Prepared	Checked	Scale:	SECTION A4
By: SL	By: RC	N.T.S.	

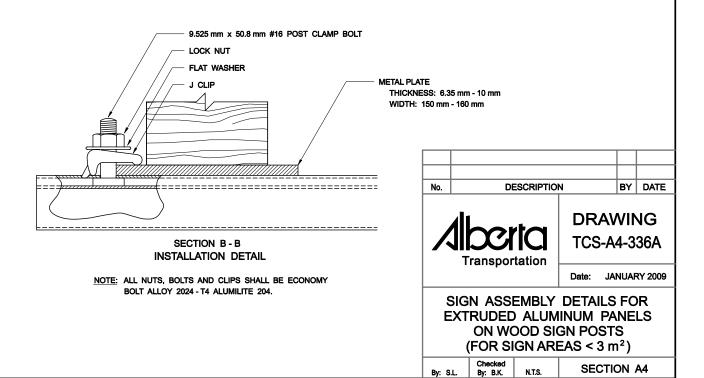


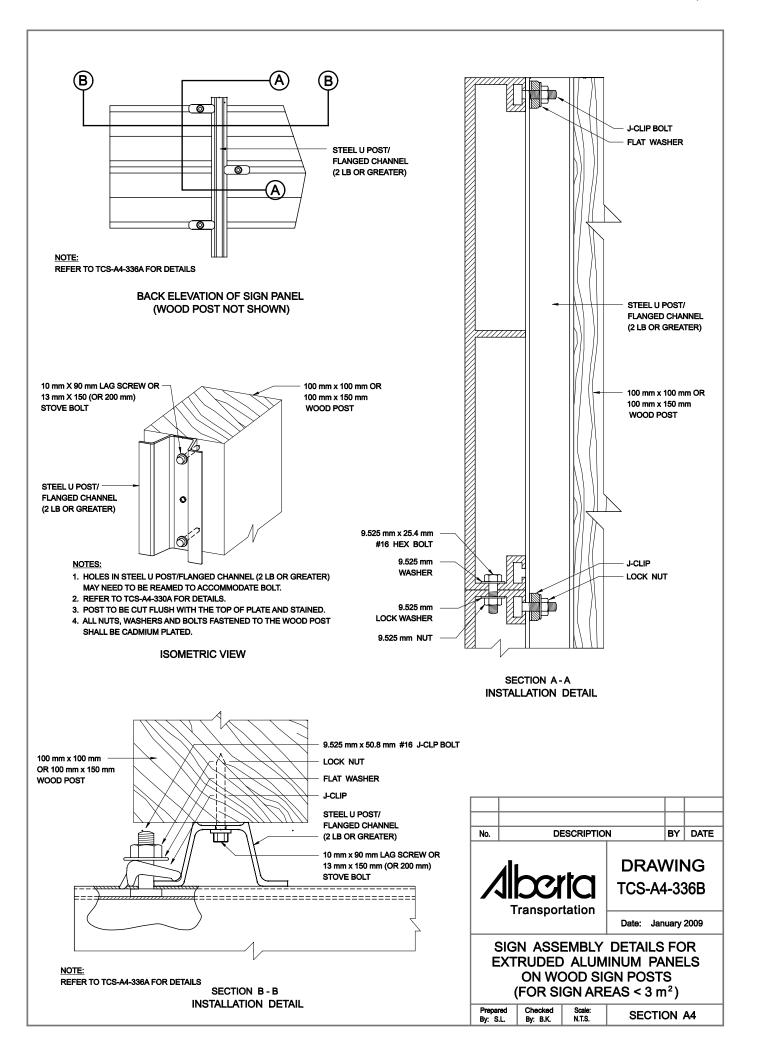
- ALL BOLTS, NUTS AND WASHERS FOR FASTENING EXTRUDED ALUMINUM PANELS TOGETHER SHALL BE STAINLESS STEEL.
- 2. THE STAINLESS STEEL NUT AND WASHERS OF THE CONNECTING HARDWARE SET MAY BE SUBSTITUTED WITH A STAINLESS STEEL LOCK NUT AND 2 STAINLESS STEEL WASHERS, ONE ON EACH OF THE NUT AND THE HEAD SIDE OF THE BOLT.
- HORIZONTAL SPACING BETWEEN CONNECTING HARDWARE SETS SHALL BE 457 mm (18") O.C., STAGGERED BETWEEN ROWS OF SLOTS, EXCEPT FOR THE LAST SLOTS AT EITHER END OF THE SECTION OR PANEL.
- 4. FOR J-CLIPS, ALL BOLTS, NUTS AND WASHERS SHALL BE ALUMINUM ALLOY.
- 5. J-CLIPS SHALL BE PLACED ON ALTERNATING SIDES OF THE METAL PLATE FOR EACH PANEL WIDTH.

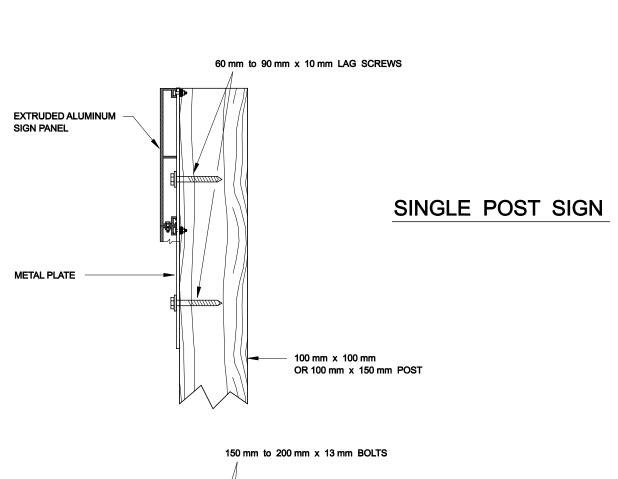
SECTION A-A INSTALLATION DETAIL (EXTRUDED ALUMNUM PANELS NOT SHOWN)

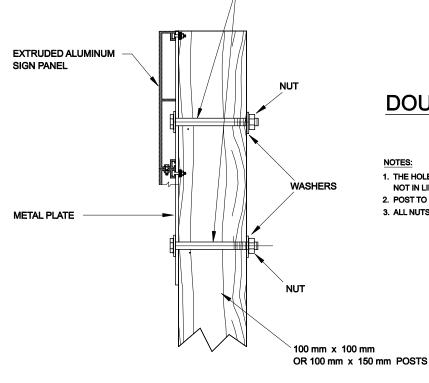
NOTES:

- THE HOLES NEED TO BE PRE-DRILLED IN THE PLATE AND NOT IN LINE WITH EXTRUDED PANEL CONTACT POINTS.
- 2. POST TO BE CUT FLUSH WITH THE TOP OF PLATE AND STAINED.
- 3. ALL NUTS, WASHERS AND BOLTS TO BE CADMIUM PLATED.



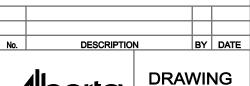






DOUBLE POST SIGN

- 1. THE HOLES NEED TO BE PRE-DRILLED IN THE PLATE AND NOT IN LINE WITH EXTRUDED PANEL CONTACT POINTS.
- 2. POST TO BE CUT FLUSH WITH THE TOP OF PLATE AND STAINED.
- 3. ALL NUTS, WASHERS AND BOLTS TO BE CADMIUM PLATED.



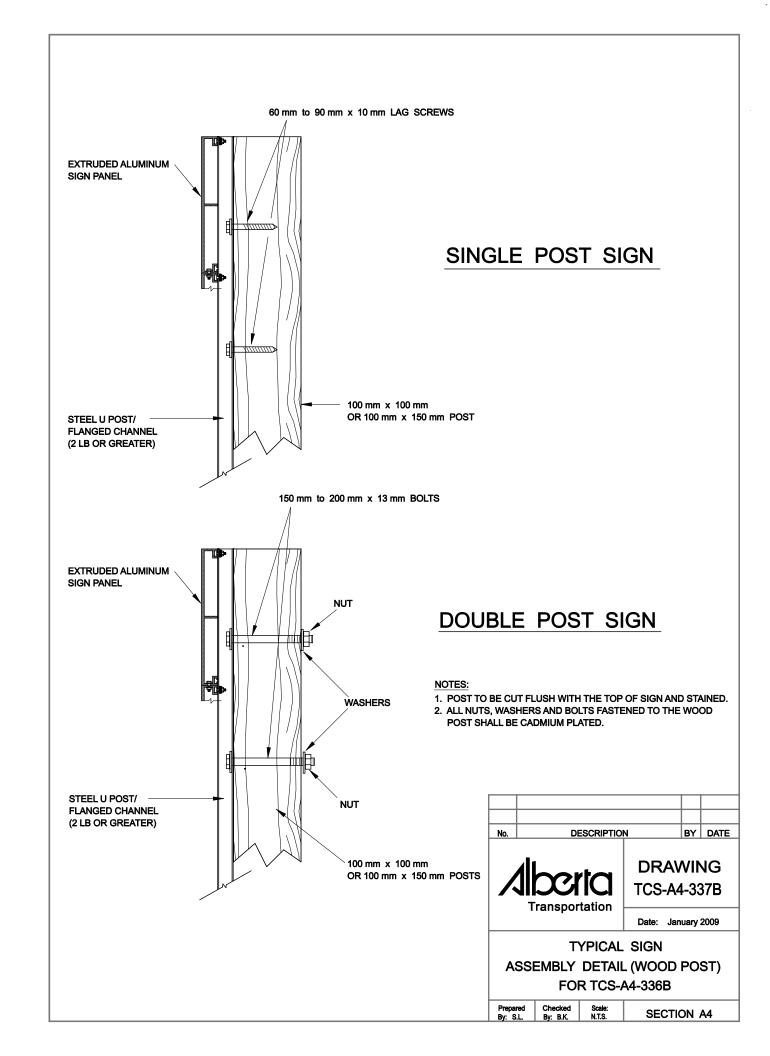
Transportation

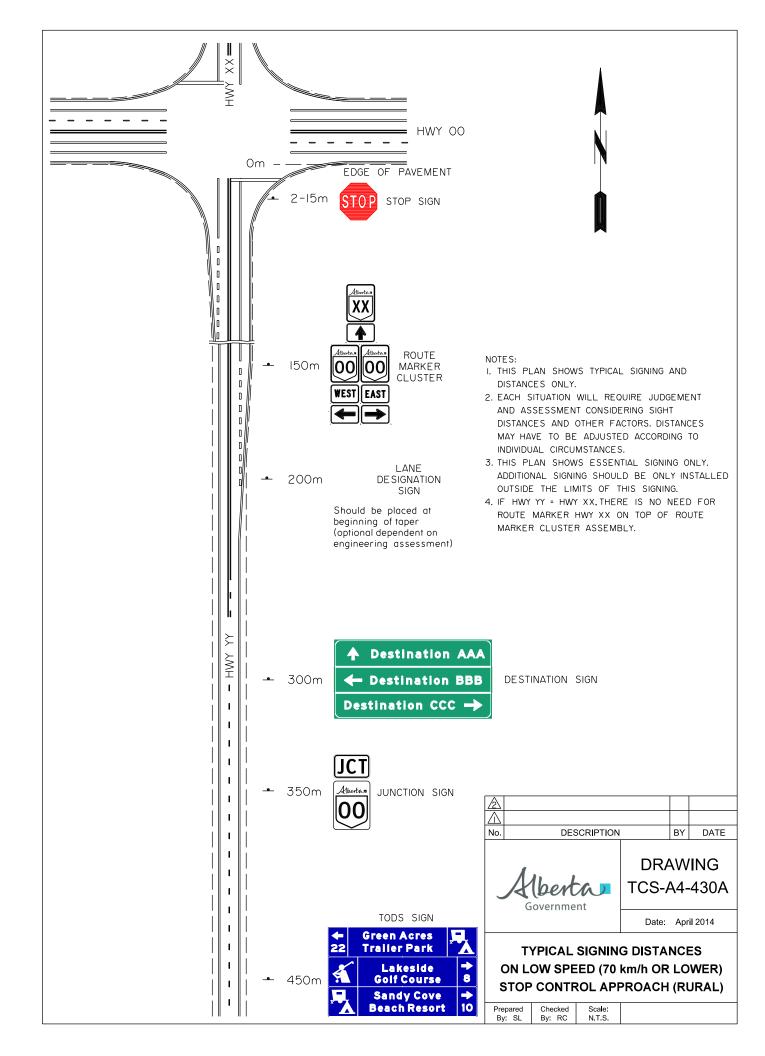
TCS-A4-337A

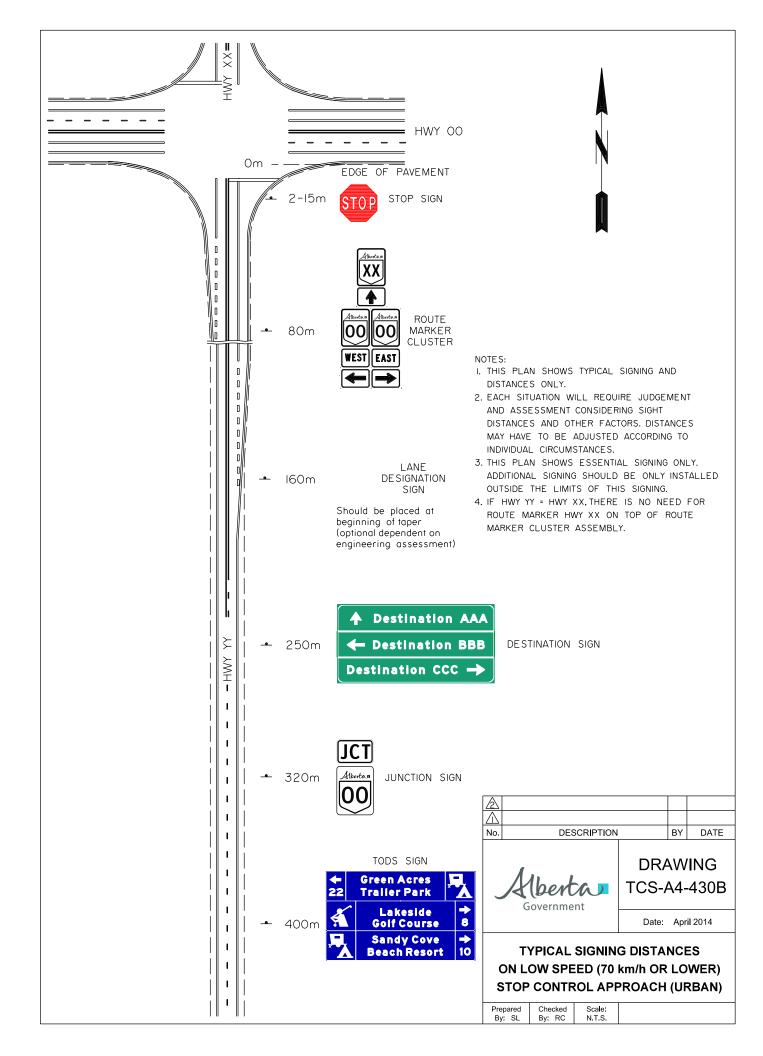
Date: January 2009

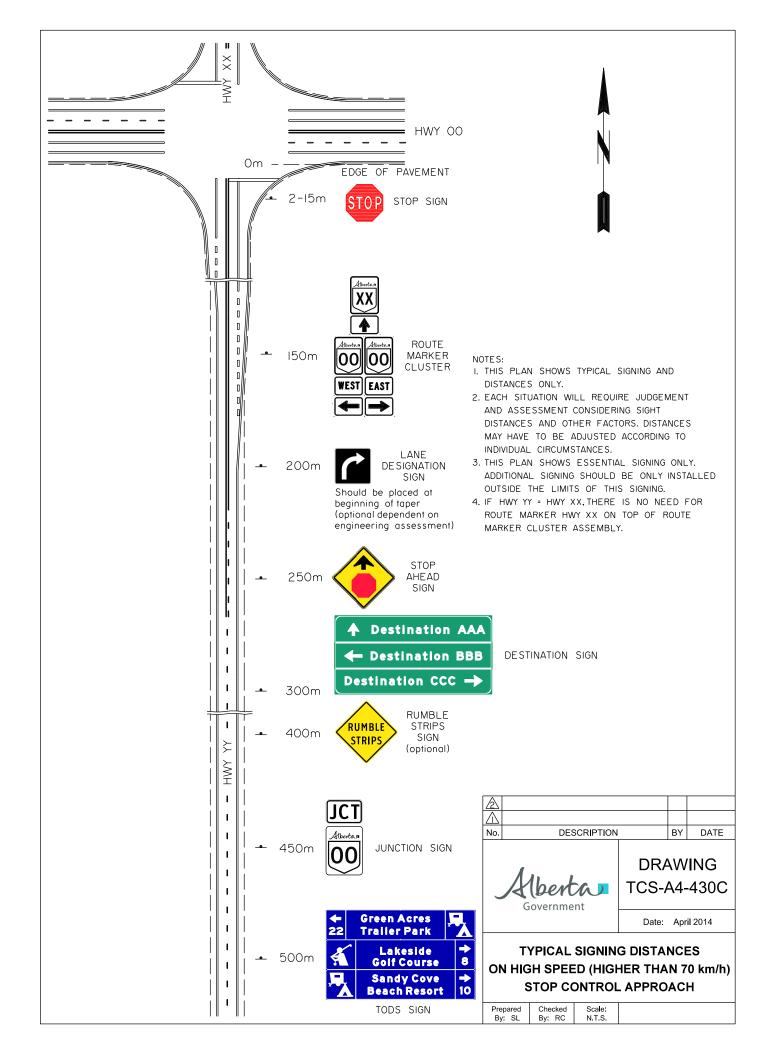
TYPICAL SIGN ASSEMBLY DETAIL (WOOD POST) FOR TCS-A4-336A

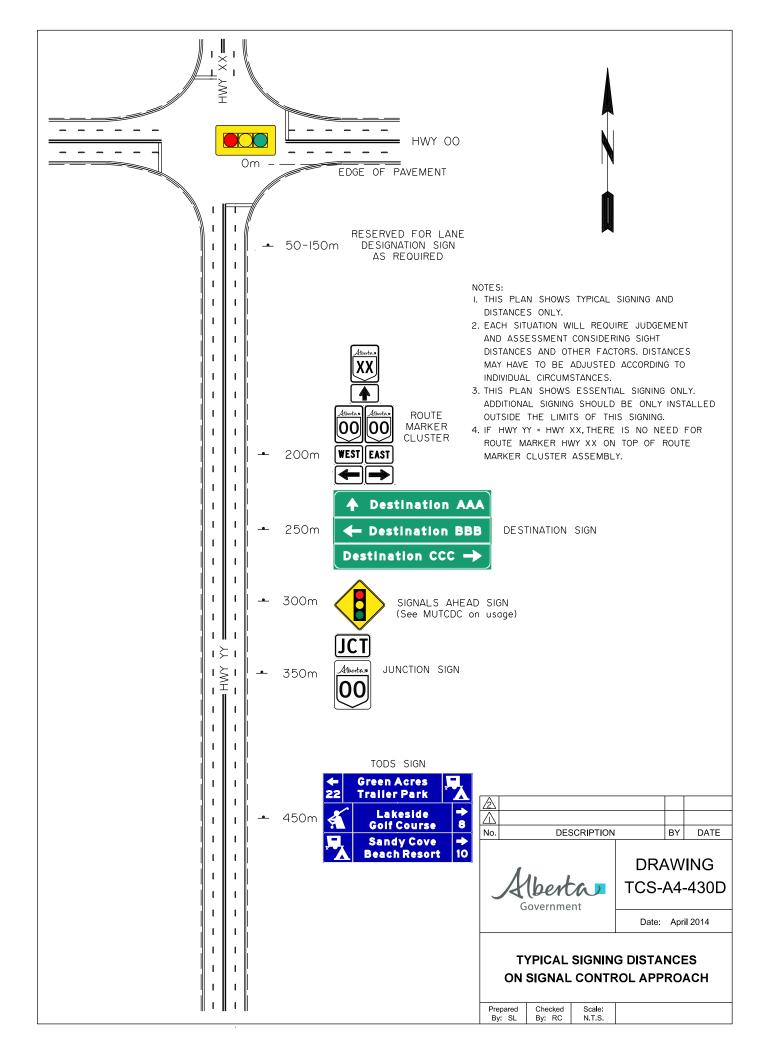
Checked By: B.K. SECTION A4

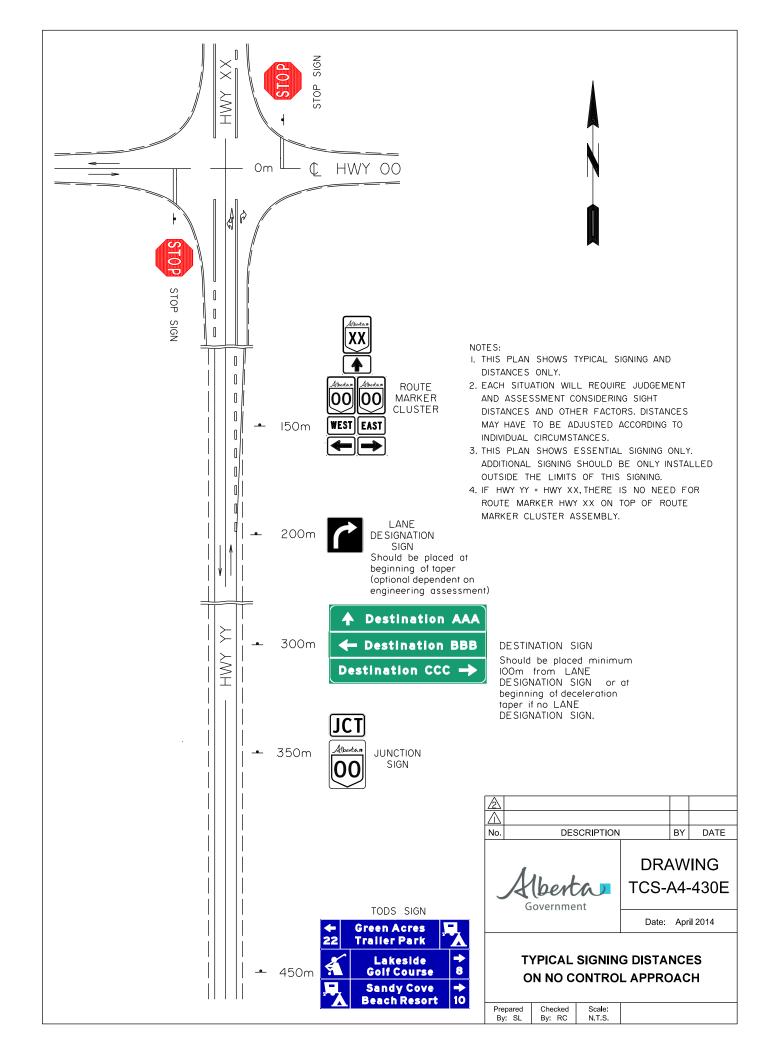


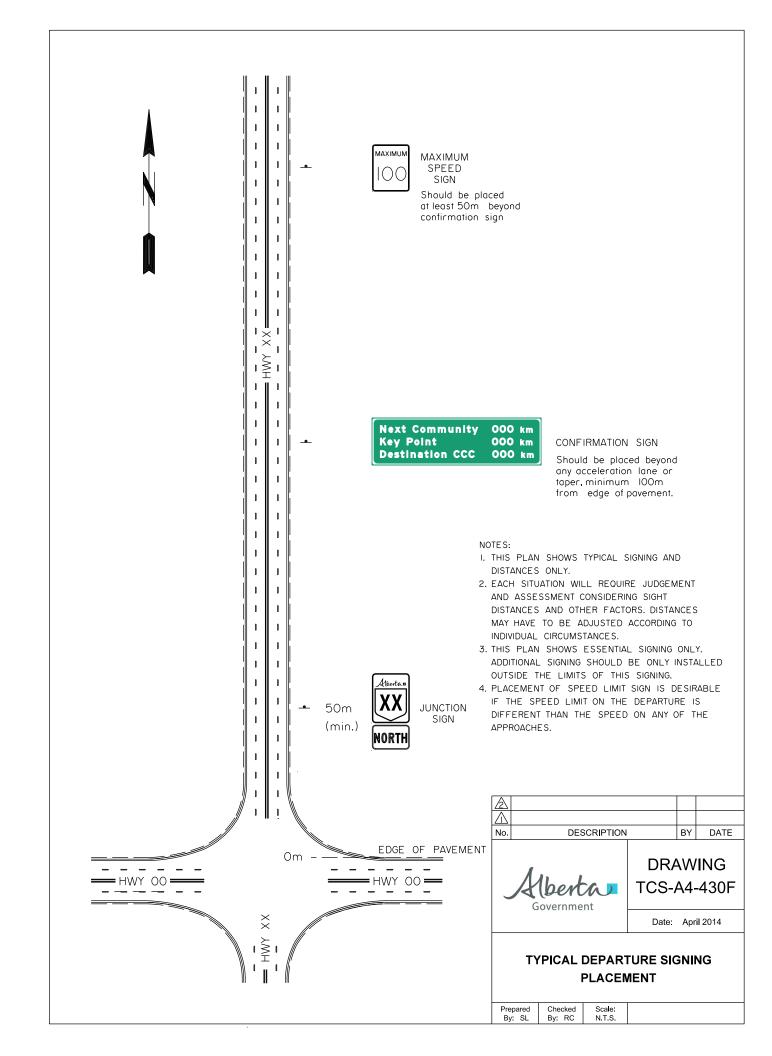


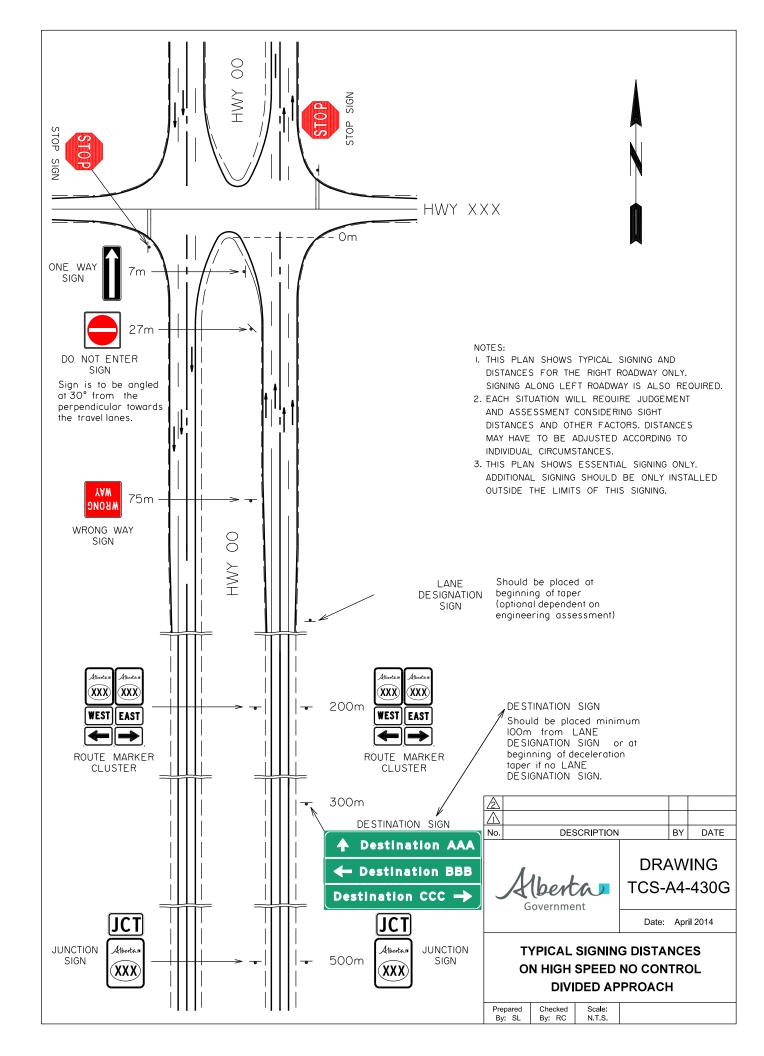


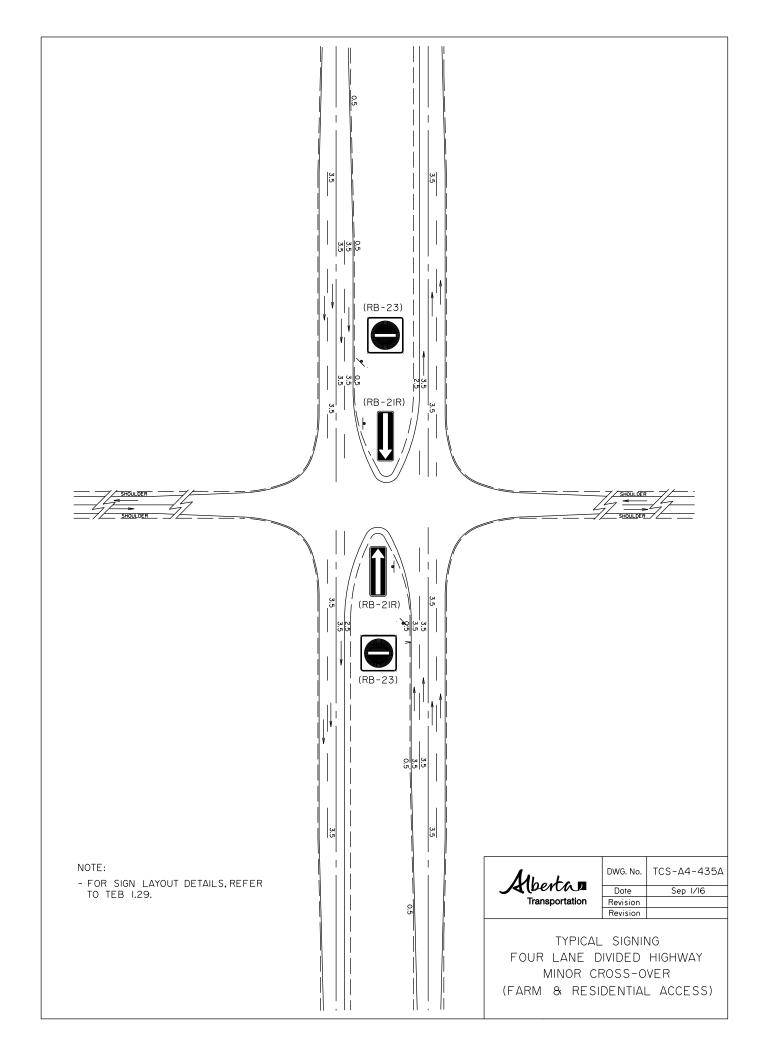


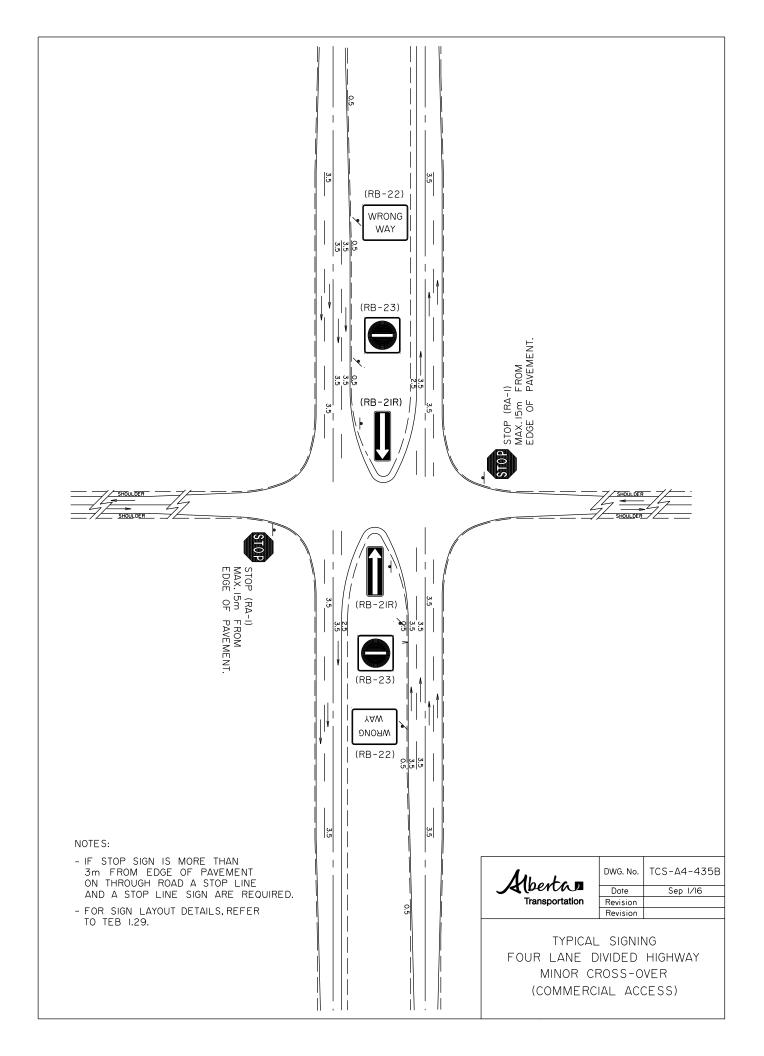


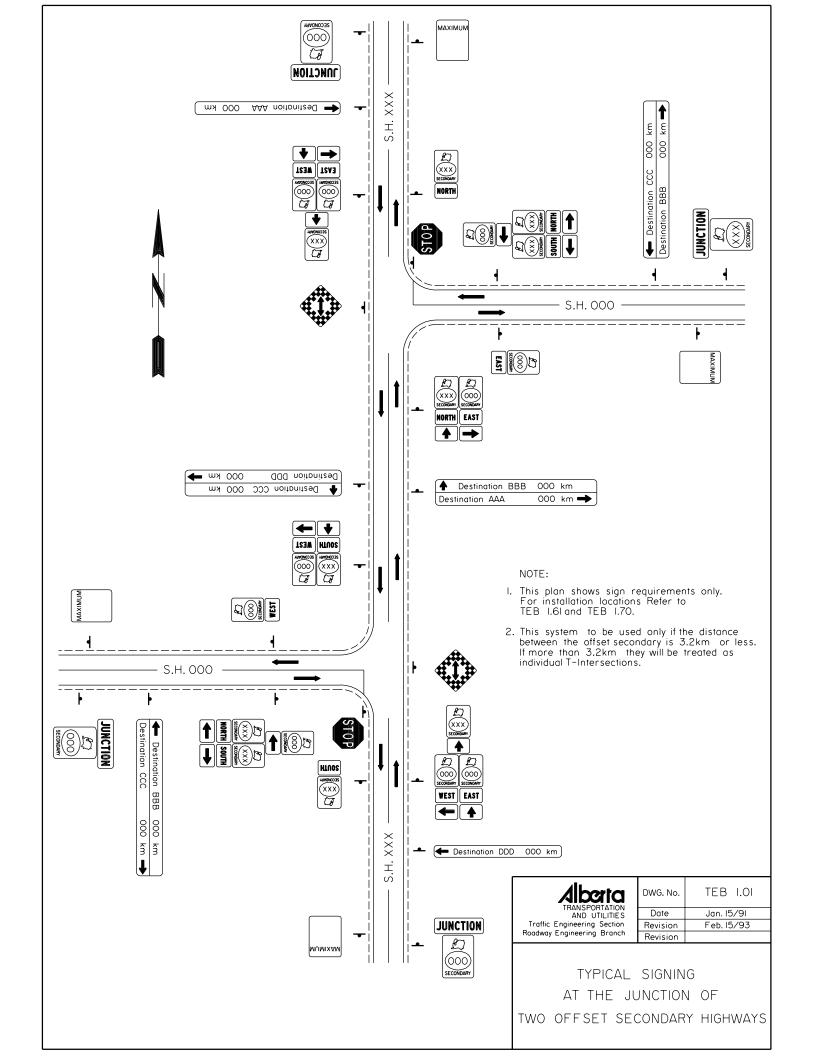


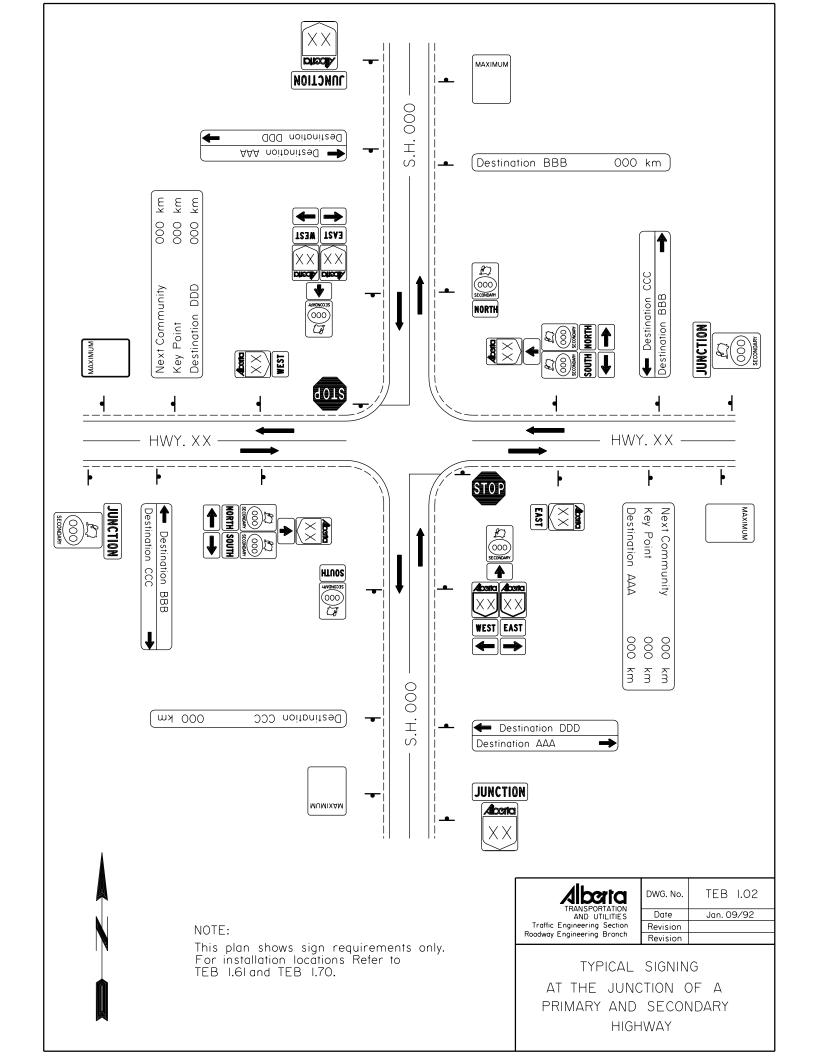


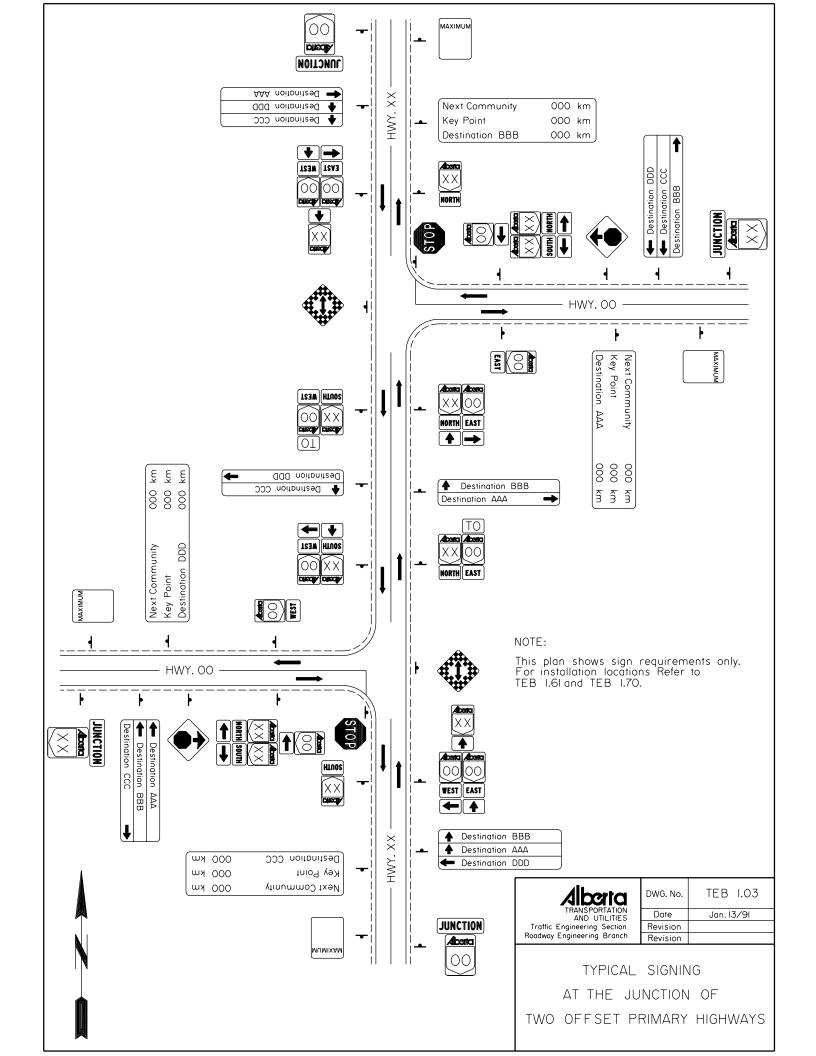


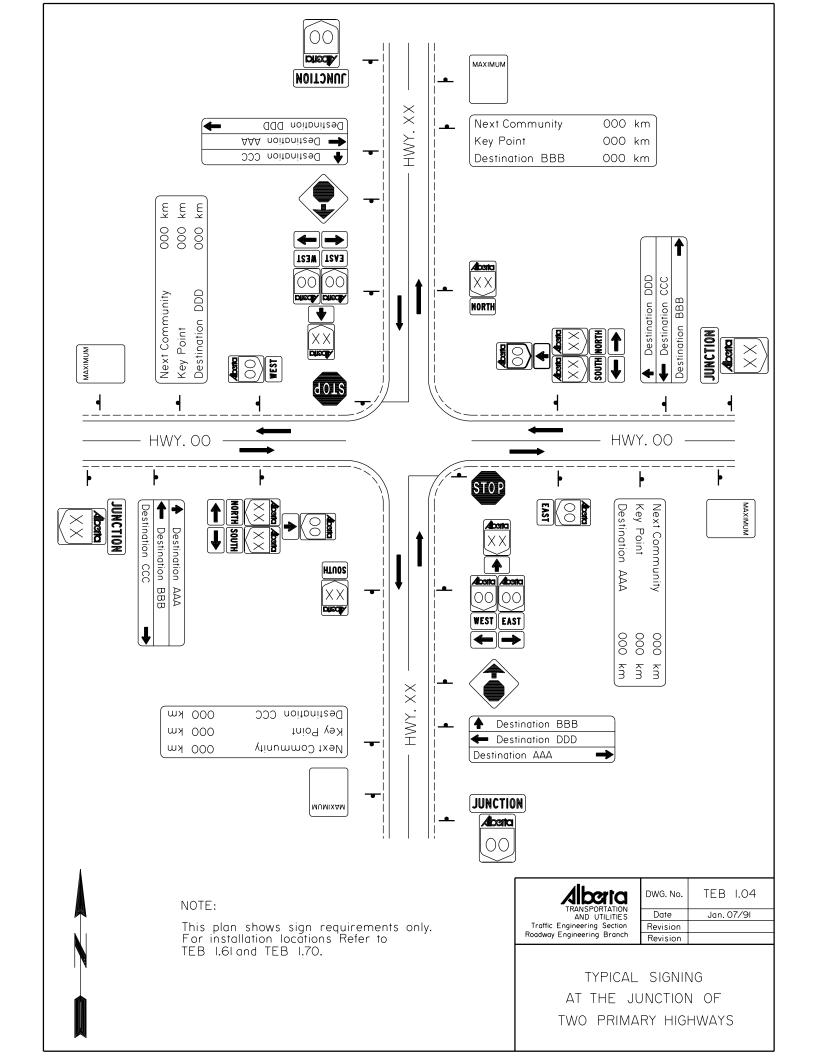


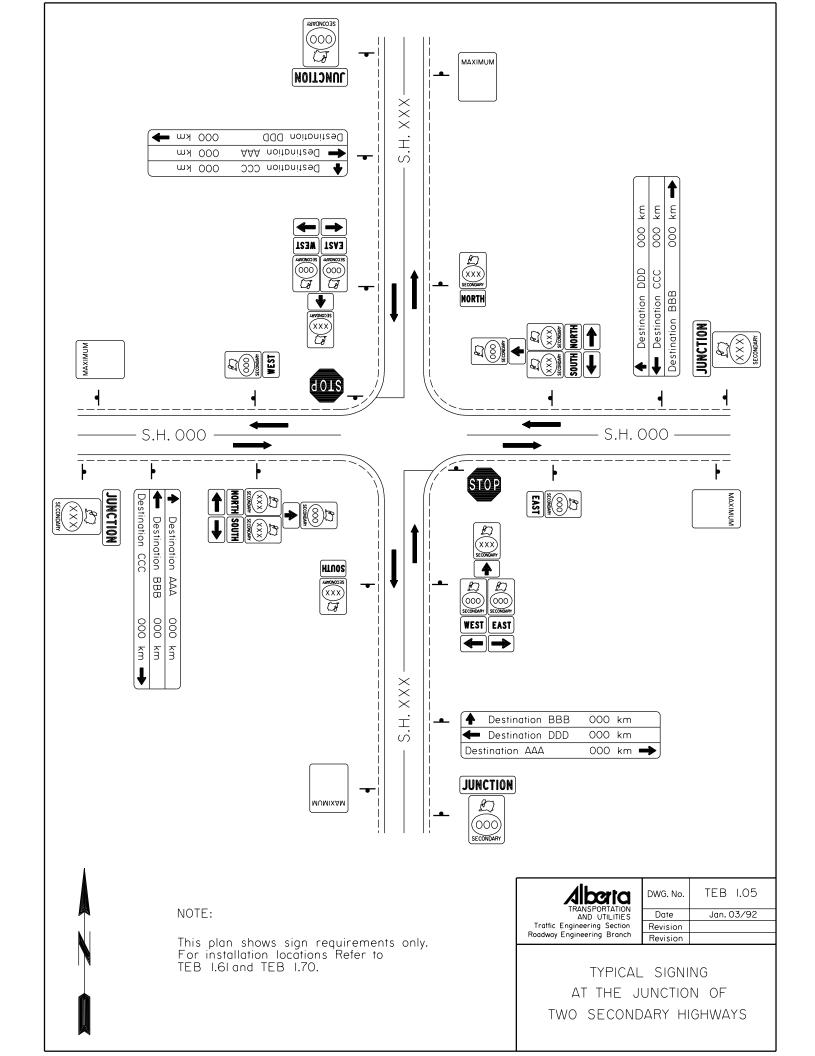


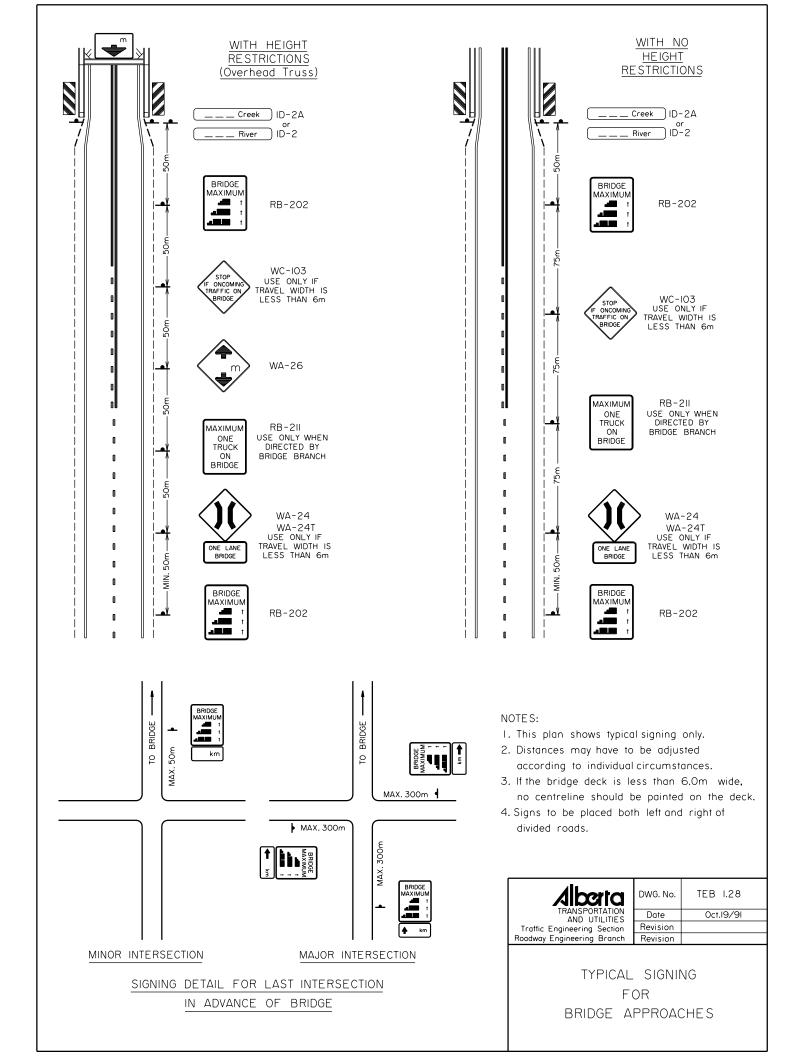


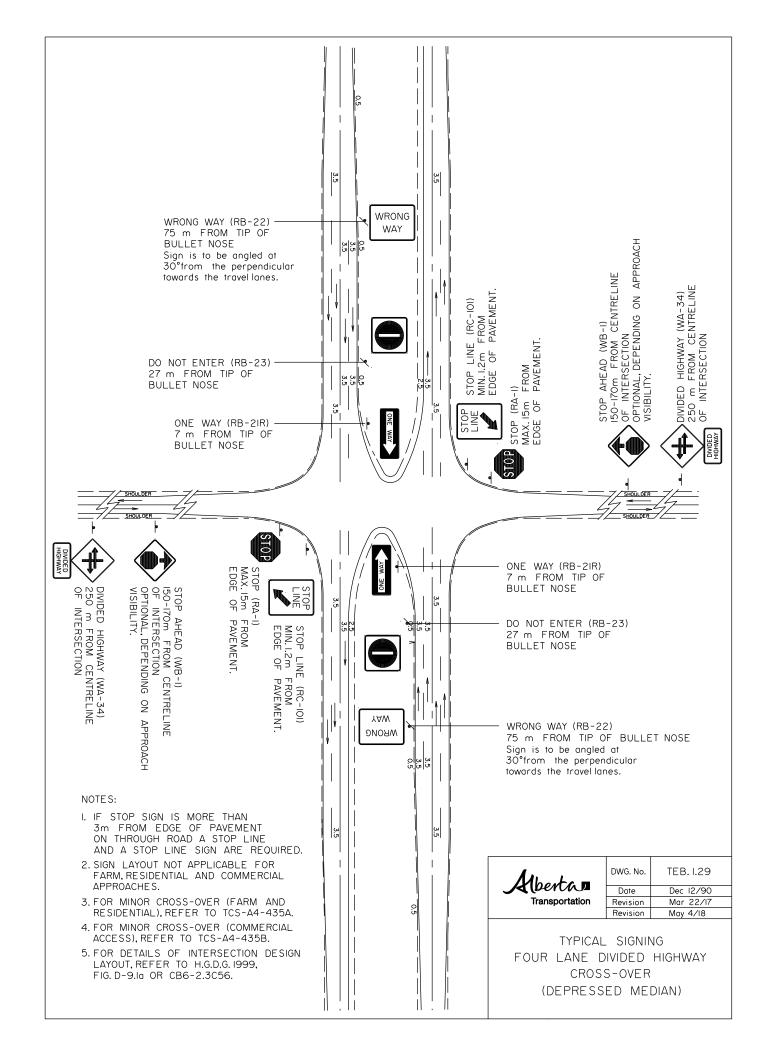


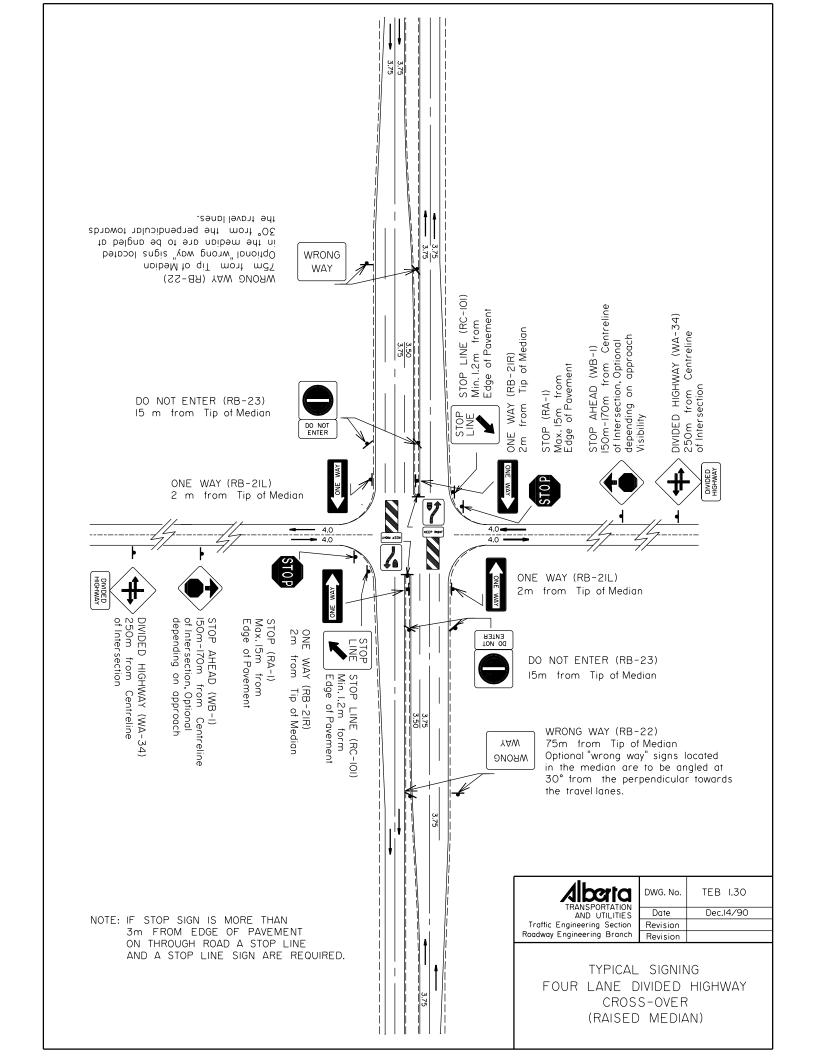


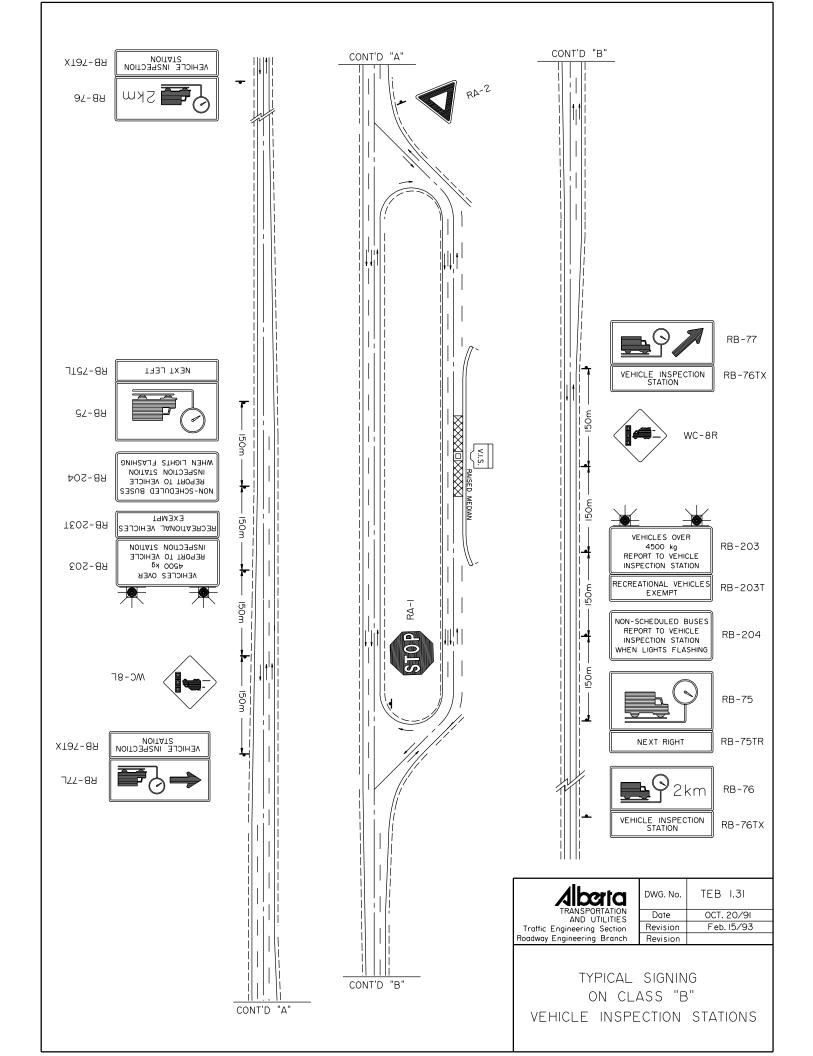


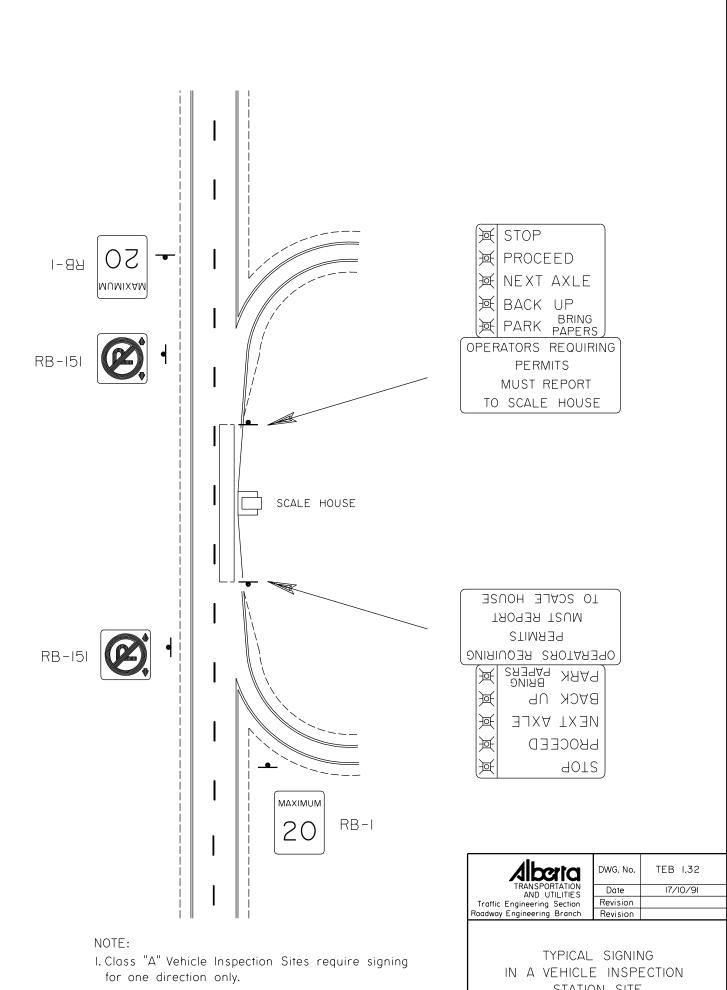




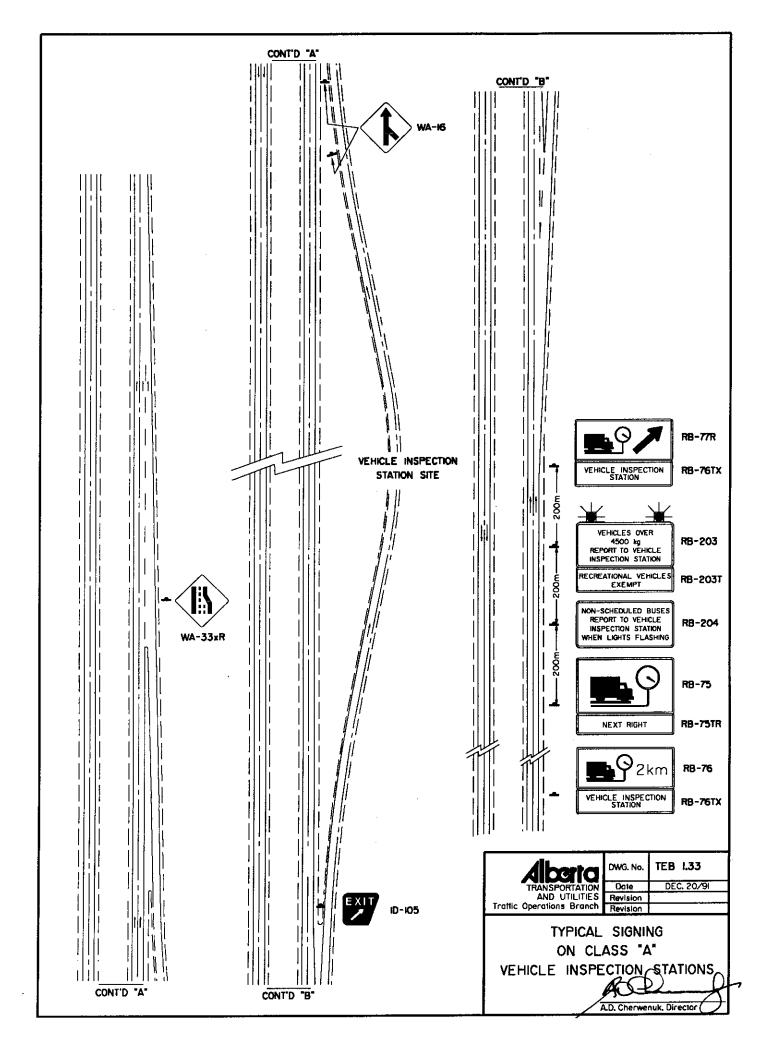


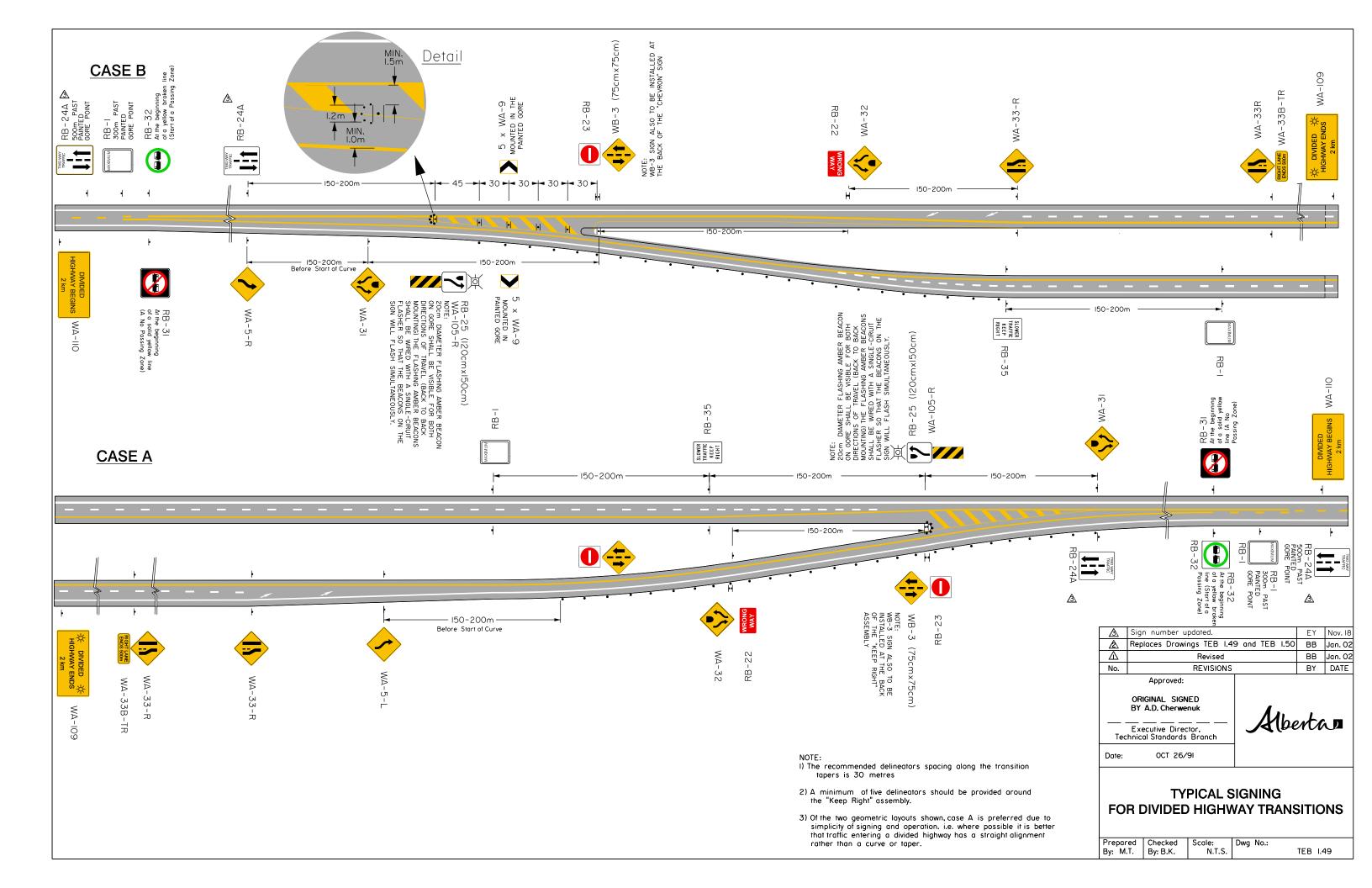


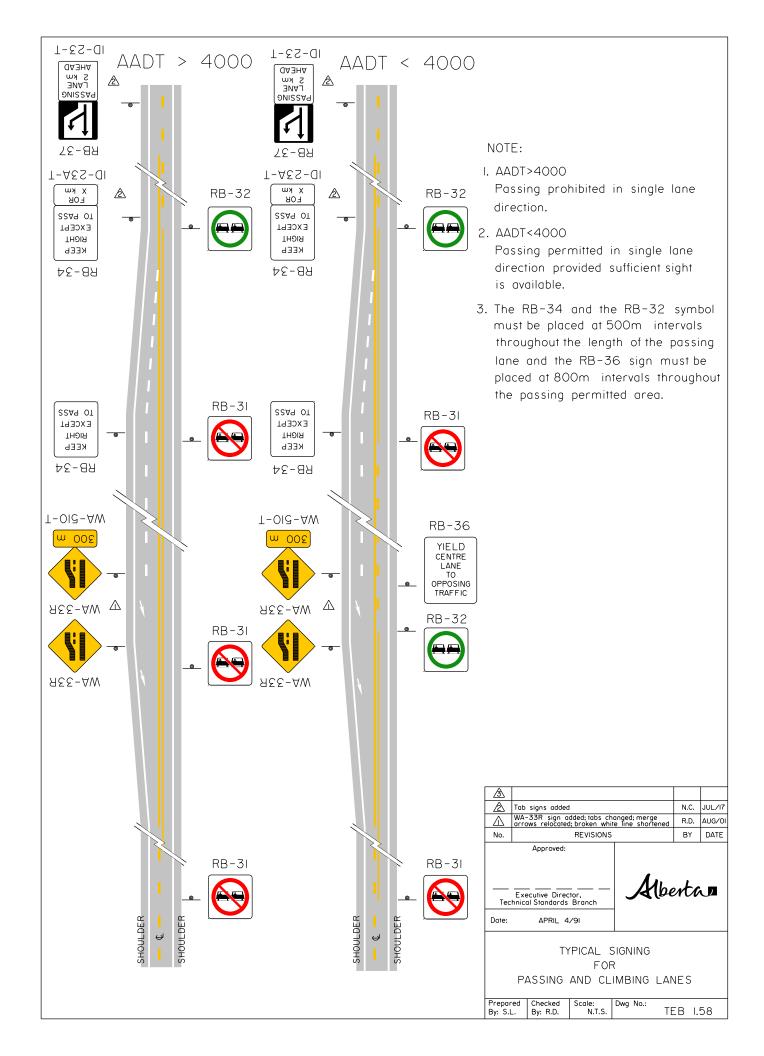


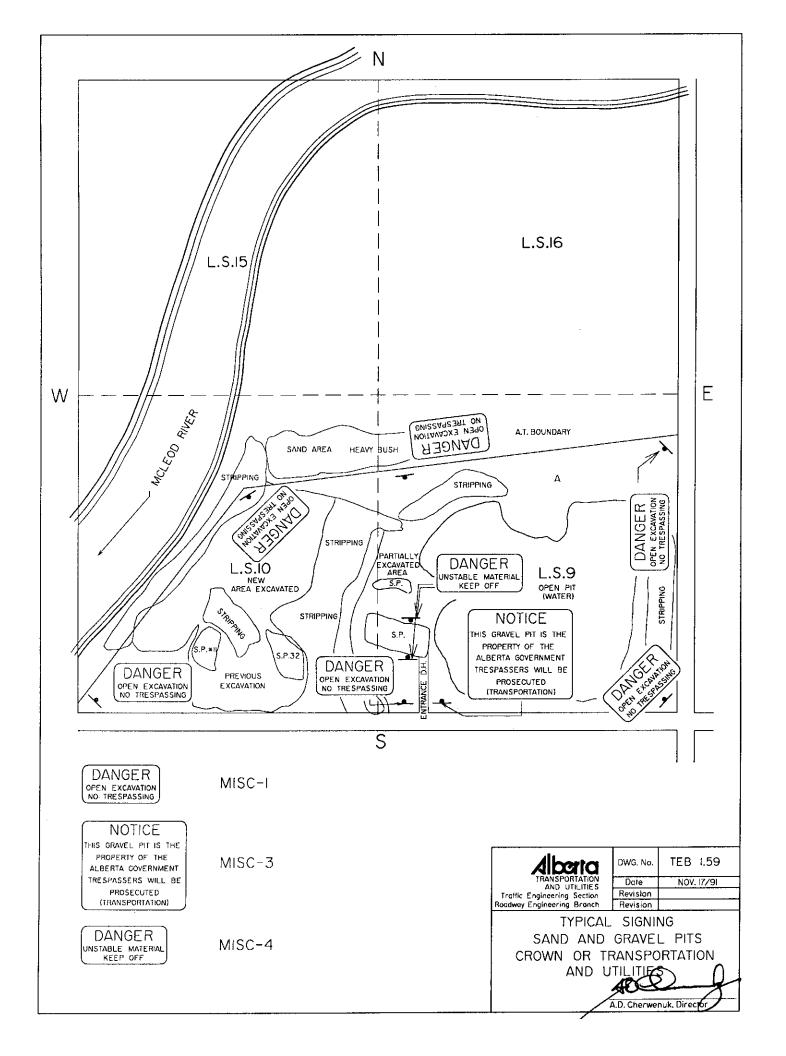


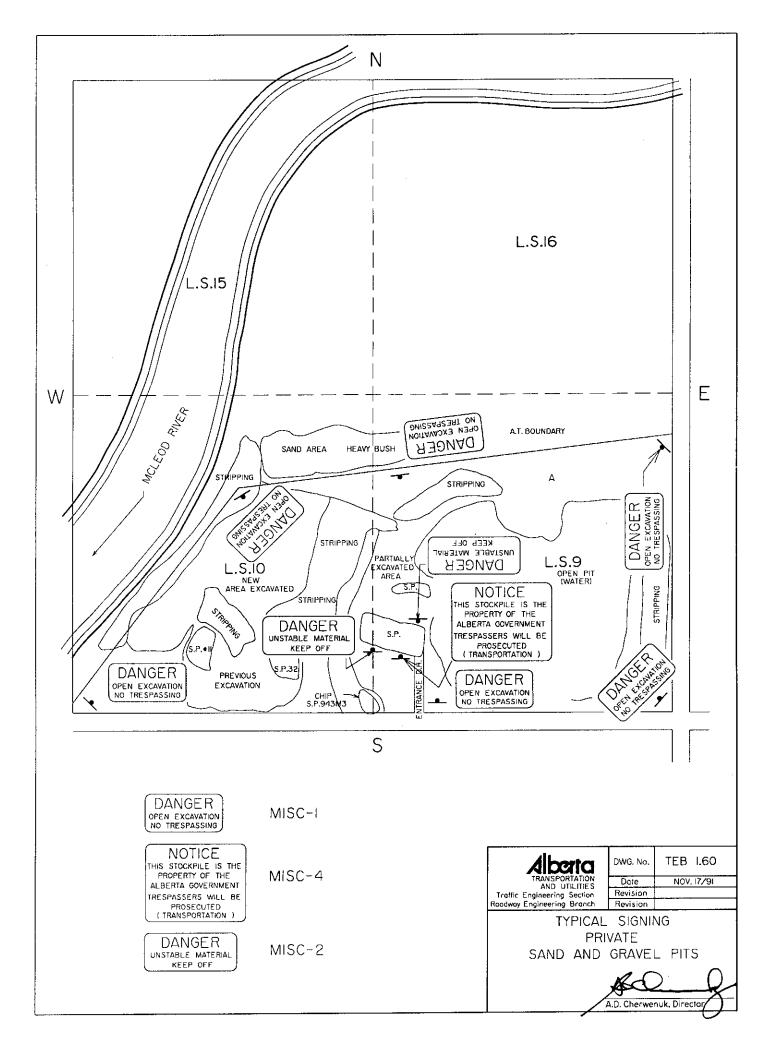
STATION SITE











DANGER OPEN EXCAVATION NO TRESPASSING

150 mm / 75 mm C SERIES LETTERING

SECTION R	EFERENCE		
DIMENSIONS (cm)		90 X 60	
ENLARGEMENT FACTOR		6 X	
COLOUR			
BACKGROUND	BACKGROUND BORDER MESSAGE ·/ SYMBOL		
WHITE	BLACK	RED / BLACK	T,



NOTICE

THIS STOCK PILE IS THE PROPERTY OF THE ALBERTA GOVERNMENT TRESPASSERS WILL BE PROSECUTED



LETTERING: 75 mm D SERIES
50 mm C SERIES

SECTION REFERENCE				
DIMENSIONS (cm)		75 X 75		
ENLARGEMENT FACTOR		6 X		
	COL	OUR		
BACKGROUND	BORDER	MESSAGE / SYMBOL		
WHITE	BLACK	RED / BLACK		



NOTICE

THIS GRAVEL PIT IS THE PROPERTY OF THE ALBERTA GOVERNMENT TRESPASSERS WILL BE PROSECUTED

TRANSPORTATION

LETTERING: 75 mm D SERIES

50 mm C SERIES

25 mm D SERIES

SECTION REFERENCE		·	
DIMENSIONS (cm)		75 X 75	
ENLARGEMENT FACTOR		6 X	
COLOUR			
BACKGROUND BORDER		MESSAGE ·/ SYMBOL	
WHITE	BLACK	RED / BLACK	

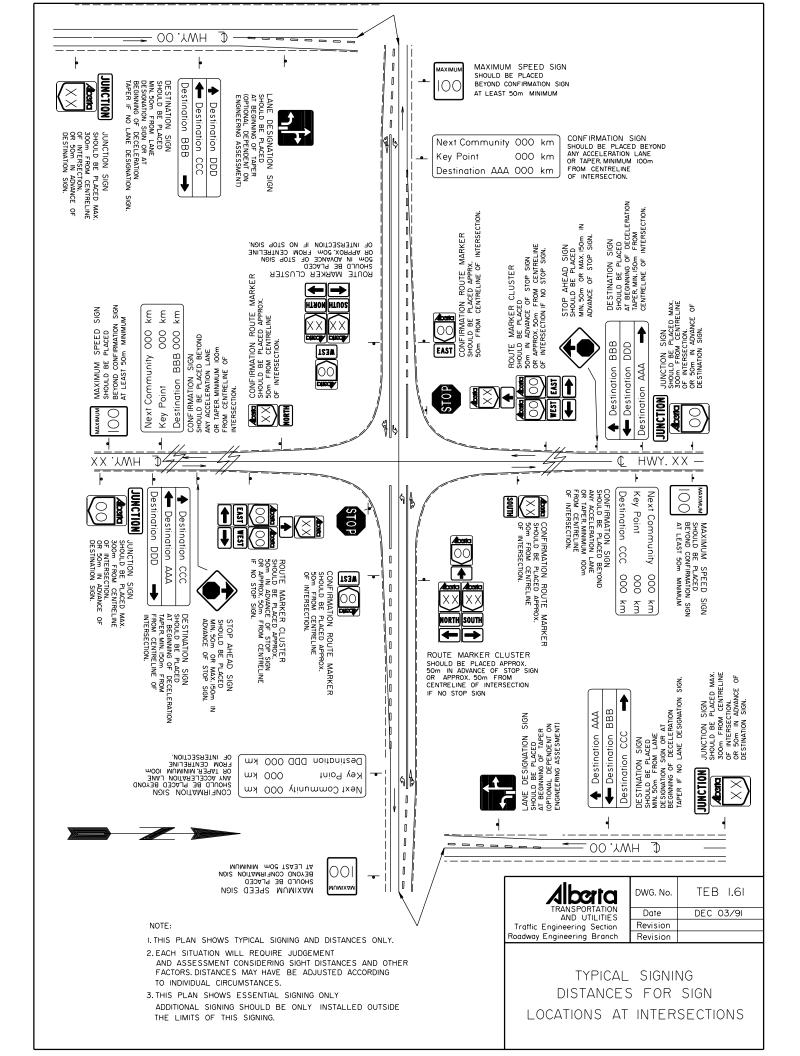


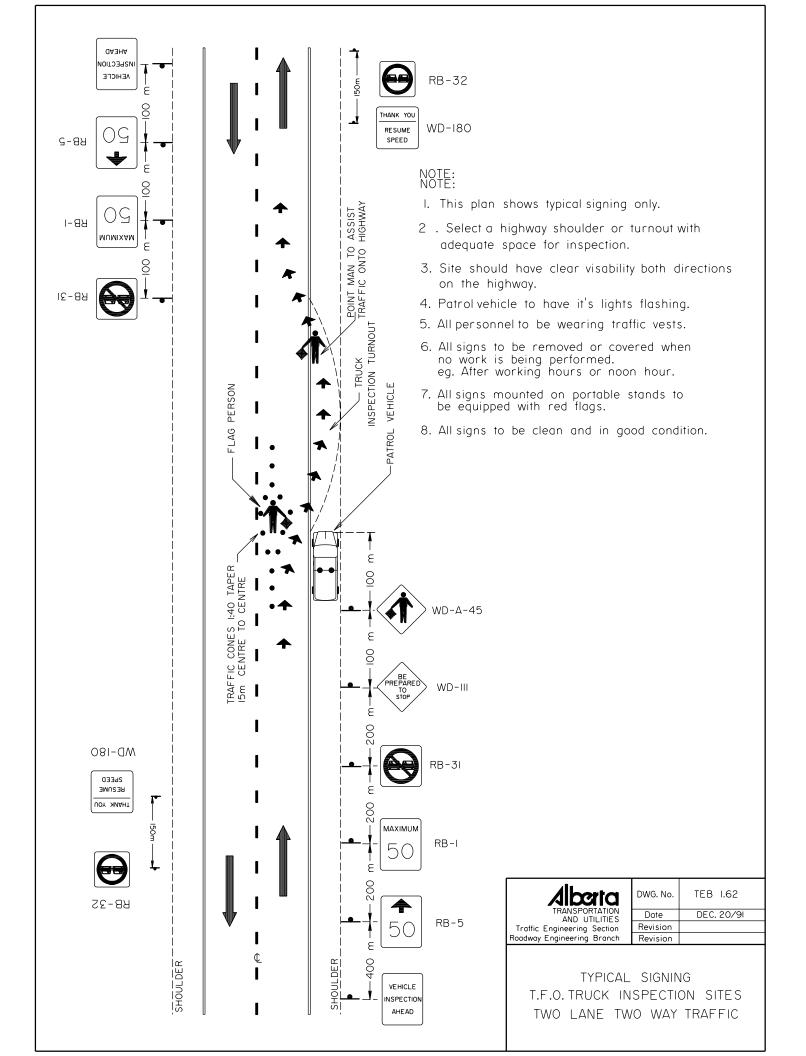
DANGER UNSTABLE MATERIAL KEEP OFF

150 mm / 75 mm C SERIES LETTERING

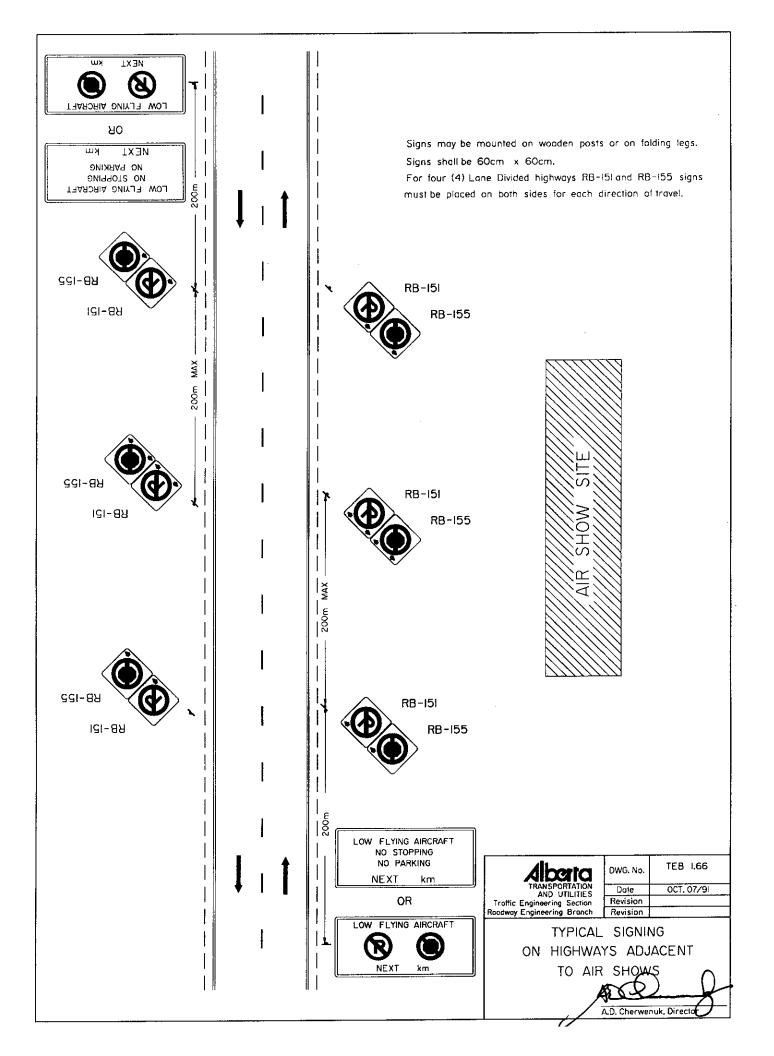
SECTION REFERENCE			
DIMENSIONS (cm)		90 X 60	
ENLARGEMENT FACTOR		6 X	
	COL	OUR	
BACKGROUND BORDER		MESSAGE / SYMBOL	
WHITE	BLACK	RED / BLACK	

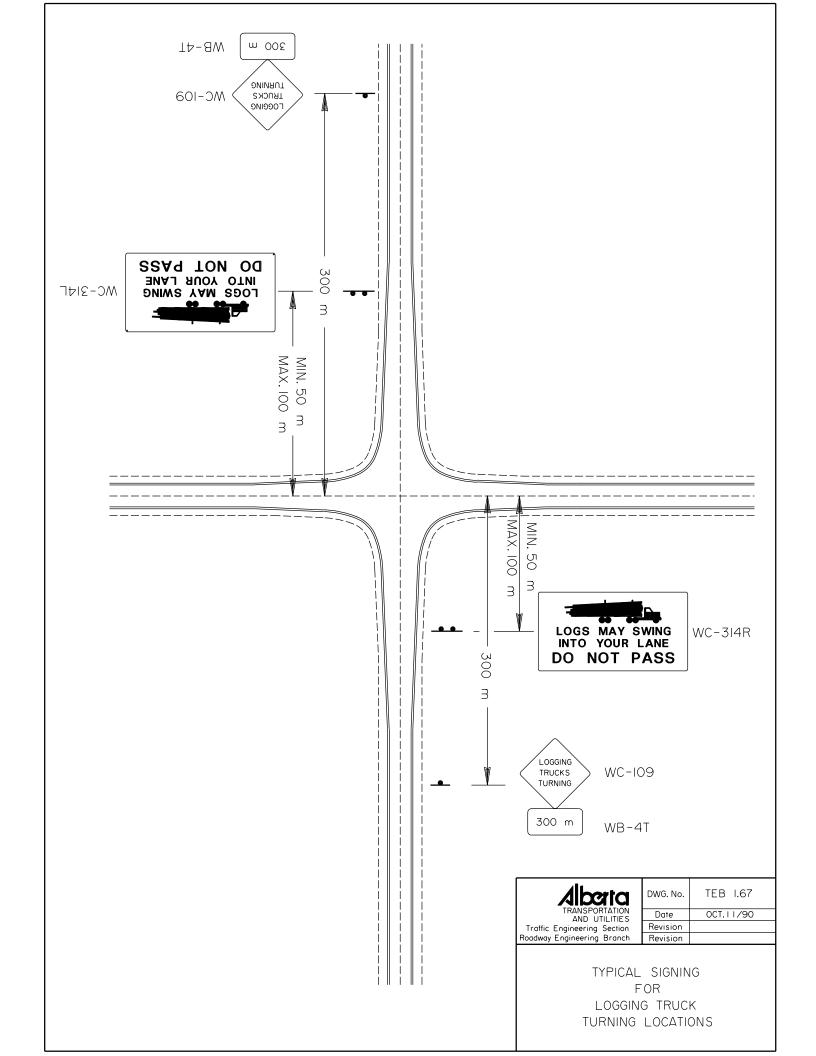


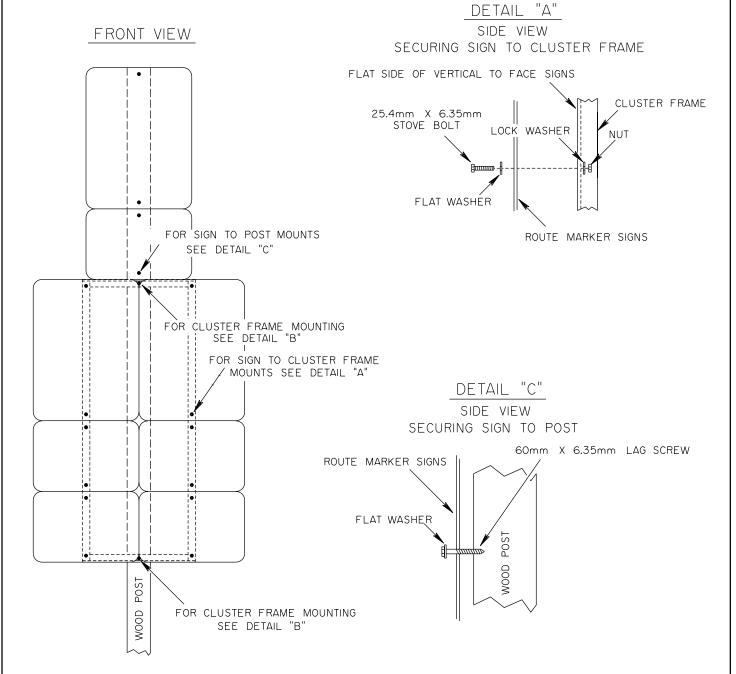




CROSSOVER WIDTH UNDER 5m SOLID WHITE LINE -EDGE OF PAVEMENT EDGE OF PAVEMENT EDGE OF PAVEMENT SOLID YELLOW LINE BROKEN WHITE LINE EDGE OF PAVEMENT EDGE OF PAVEMENT EDGE OF PAVEMENT RB-23 SOLID WHITE LINE -EXCEPT HIGHWAY MAINTENANCE VEHICLES RB-I6A-T CROSSOVER WIDTH OVER 5m SOLID WHITE LINE -EDGE OF PAVEMENT EDGE OF PAVEMENT EDGE OF PAVEMENT SOLID YELLOW LINE BROKEN WHITE LINE EDGE OF PAVEMENT EDGE OF PAVEMENT EDGE OF PAVEMENT RB-23 SOLID WHITE LINE -EXCEPT HIGHWAY DWG. No. TEB 1.63 Government MAINTENANCE of Alberta ■ VEHICLES Date NOV.II/9I Revision MAR.15/10 Transportation RB-I6A-T Revision TYPICAL SIGNING & PAVEMENT MARKINGS HIGHWAY MAINTENANCE EQUIPMENT CROSSING FOUR-LANE DIVIDED







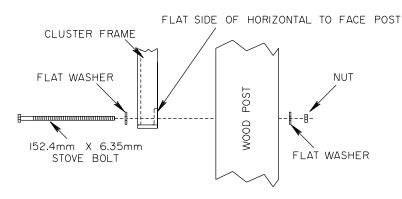
NOTE:

- I. The holes are predrilled in the sign.
- 2. Signs to be mounted flush with the top of post.
- 3. All nuts, washers and bolts to be cadmium plated.

DETAIL "B"

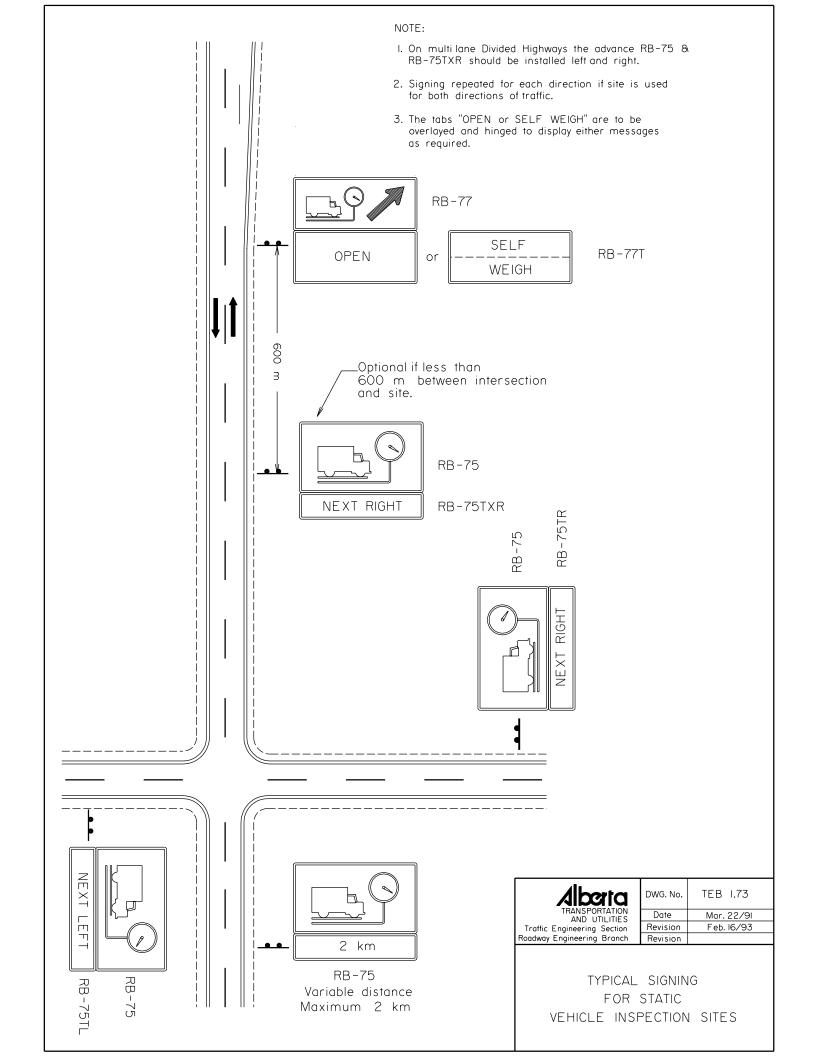
SIDE VIEW

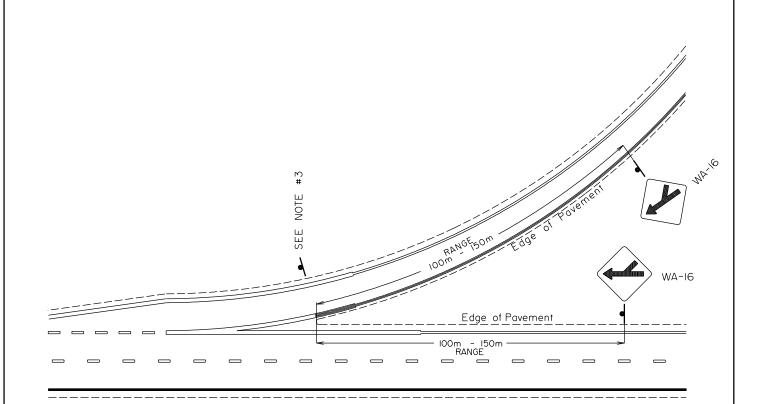
SECURING CLUSTER FRAME TO POST



TRANSPORTATION AND UTILITIES Traffic Engineering Section	DWG. No.	TEB 1.69
	Date	JULY 08/9I
	Revision	
Roadway Engineering Branch	Revision	

TYPICAL
ROUTE MARKER
CLUSTER BOARD ASSEMBLY





NOTE:

The Merge sign when placed in advance of a point where two roadways converge and where no movement conflicts occur, shall indicate to the road user that merging movements may be encountered. WHEN USED, THE SIGN SHALL BE ERECTED ON THE SIDE OF THE ROADWAY ON WHICH MERGING TRAFFIC WILL BE ENCOUNTERED and in such a position as not to obstruct the driver's view of those vehicles about to merge.

A Merge sign may be warranted under the following conditions:

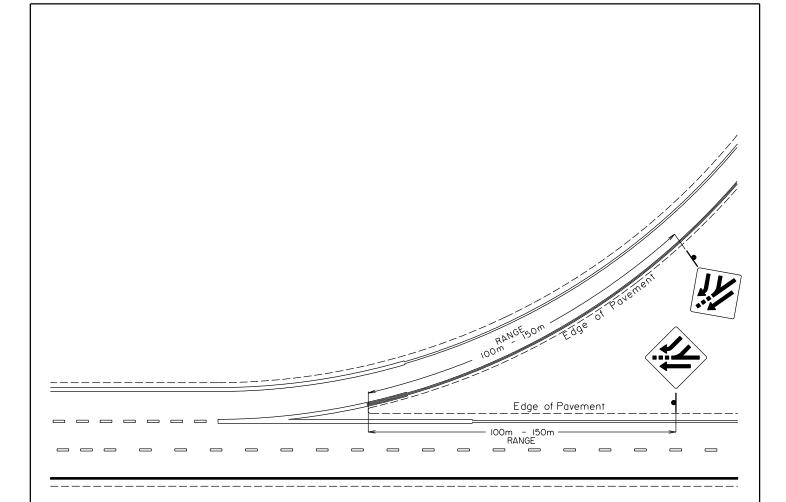
- $\ensuremath{\mathsf{I}}.$ Where the merging traffic condition is not obvious to the road user.
- 2. Where the length of the taper exceeds the value in the following table.

DESIGN SPEED FOR THROUGH HIGHWAY (km/h)	THE LENGTH OF TAPER (m)
50	50
60	60
70	65
80	70
90	80
100	85
110	90
120	95
130	100
140	110

- 3. Where the length of taper is less than these warrants, a Stop or Yield sign may be erected on the minor roadway.
- 4. Where grades exceed 2% or where there are very high traffic volumes additional taper length may be required to warrant using Merge signs.

	DWG. No.	TEB 1.76
TRANSPORTATION AND UTILITIES	Date	Sept II/9I
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL SIGNING FOR MERGING TRAFFIC



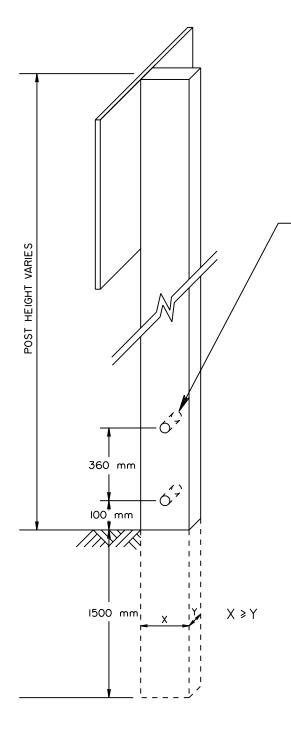
NOTE:

An Added Lane sign is intended for use in advance of a point where two roadways converge and merging movements are not required. This sign should be erected in advance of the point of convergence. A sign should be placed on each roadway on the side of the roadway on which the other roadway converges.



TRANSPORTATION AND UTILLITIES Traffic Engineering Section	DWG. No.	TEB 1.77
	Date	Sept II/9I
	Revision	
Roadway Engineering Branch	Revision	

TYPICAL SIGNING
FOR
ADDED LANES



2-38 mm DIA. HOLES TREATED WITH AN APPROVED WOOD PRESERVATIVE.

FILL EACH HOLE WITH A SINGLE PIECE OF CLOSED CELL INSULATION FLUSH WITH FACE OF POST (E.G., EXPANDING STYROFOAM). THE HOLES DO NOT NEED TO BE FILLED IF PRE-TREATED AT THE PLANT OR MILL SITE.

THE ORIENTATION OF THE POSTS FOR THE SIGN MOUNTING SHALL BE IN ACCORDANCE WITH X AND Y AS SHOWN.

HOLES ARE TO BE DRILLED PERPENDICULAR TO THE DIRECTION OF TRAFFIC FLOW.

DIRECTION OF TRAFFIC FLOW



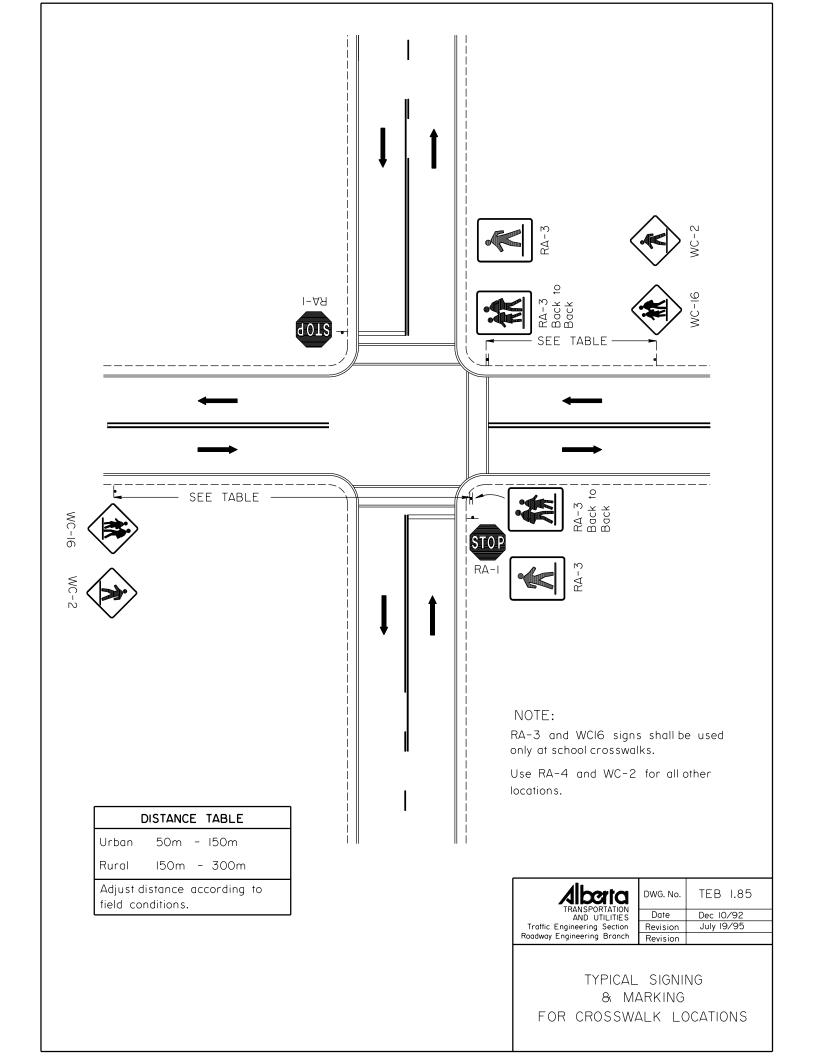
NOTE:

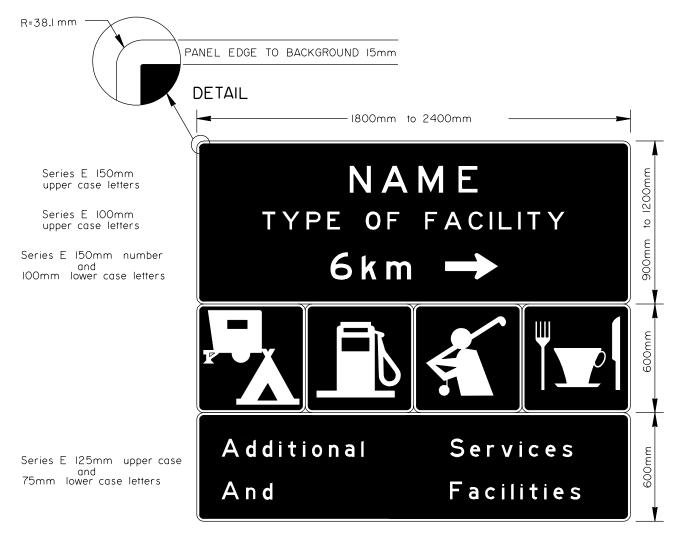
THE BREAKAWAY FEATURE FOR WOOD POSTS WITH CROSS-SECTIONAL DIMENSIONS GREATER THAN 100 mm X 100 mm IS <u>REQUIRED</u> FOR POSTS LOCATED WITHIN THE CLEAR ZONE AND <u>DESIRABLE</u> FOR POSTS LOCATED OUTSIDE THE CLEAR ZONE (WITHIN HIGHWAY RIGHT-OF-WAY).



DWG. No.	TEB I.8I
Date	JUNE 13/08
Revision	
Revision	

TYPICAL
BREAKAWAY WOOD POST





NOTE: This sign may be used for the following type of facility; campgrounds, golf courses, ski resorts and recreation areas.

BACKING MATERIAL:

Sign grade backing material (ie 19mm high density plywood, aluminum panels or extruded aluminum.)

SIGN FACE:

Must be reflective to show same color by night as by day. Level I reflective material preferred.

LETTERING:

Series type highway font, in series E sizes as shown. C or D series may be used where names are too long to fit on the panel.

Note: The Standard Alphabet for Highway Signs is available from the Federal Highway Administration (CHTO-20) Washington D.C. 20590.

SYMBOLS:

Shall be as shown in the Uniform Traffic Control Standards Manual or as determined by Alberta Transportation and Utilities. A maximum of four symbols shall be allowed.

WORD PHRASES:

A maximum of four messages may be displayed on the lower panel. $\,$

SIZES:

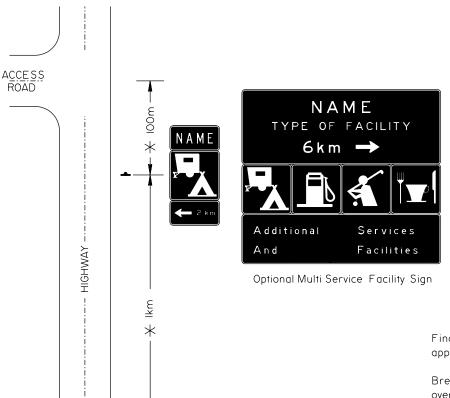
Horizontal dimensions are determined by the number of symbols. 1800mm for 3 symbols, 2400mm for 4 symbols. Vertical dimensions of top panel are determined by the number of lines of text. 900mm for 3 lines, 1200mm for 4 lines.

COLOURS:

All messages shall be white, background shall be brown and all symbols shall be white on brown.

Alberta	DWG. No.	TEB-I.97
AND UTILITIES	Date	FEB.28/95
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL MULTI SERVICE
FACILITY SIGN
CONSTRUCTION DETAILS



GENERAL NOTES

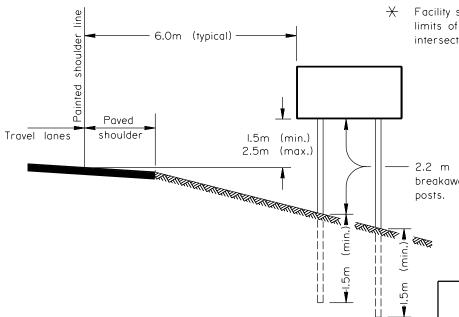
Final installation location & details must be approved by A.T. & U.

Breakaway features are required on all signs over $3m^2$. Smaller signs shall be mounted on 100 x 100mm wood posts or equivalent.

Breakaway features must be designed by an engineer and approved by A.T. & U.

All signs are to be installed $90\$ degrees to the road.

Adjustments to the dimensions may be required for specific situations as approved by A.T. $\& \ \ \mbox{U}.$

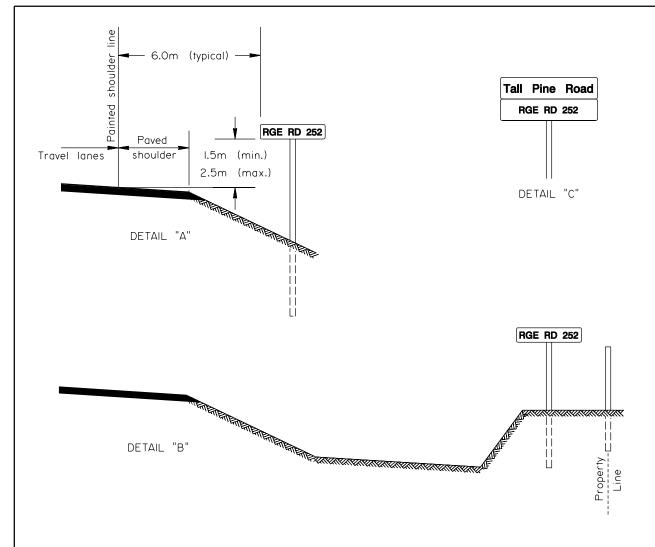


Facility signs shall be mounted outside the limits of regular guide signing at major intersections.

2.2 m min. for steel breakaway groundmount posts

Alberta	DWG. No.	TEB-I.98
AND UTILITIES	Date	MAR.3/95
Traffic Engineering Section	Revision	
Roadway Engineering Branch	Revision	

TYPICAL
FACILITY SIGN
LOCATION & INSTALLATION



BACKING MATERIAL:

Sign grade backing material (ie 19mm high density plywood, aluminum panels or extruded aluminum.)

SIGN FACE:

Must be reflective to show the same color by night as by day. Level I reflective material must be used when signs are installed on the shoulder and is preferred for all locations.

LETTERING:

Minimum I50mm series "C" highway font for use on signs installed on the shoulder.

COLOUR:

Green background with white messages shall be used when signs are mounted as shown in DETAIL "A".

Blue or green background may be used when the signs are mounted at the property line as shown in DETAIL 'B'.

Rural Addressing Signs may be mounted on the shoulder of the highway when they conform to these guidelines:

- I. Where the road is already named the rural address sign may be mounted on the same post directly below the existing sign as shown in DETAIL "C" or it may replace the road name sign.
- 2. Where there is no existing signing the signs may be mounted as shown in DETAIL "A" or in DETAIL "B".
- 3. If blue signs already exist at the property line green signs may be mounted on the shoulder of the highway but the existing blue signs must be removed.
- 4. Where there is existing signing for a numbered highway a rural address sign may be mounted 50m in advance of the route marker cluster.

TRANSPORTATION AND UTILITIES Traffic Engineering Section	DWG. No.	TEB-I.99
	Date	MAR.30/95
	Revision	
Roadway Engineering Branch	Revision	

RURAL ADDRESS SIGNS
TOWNSHIP & RANGE ROADS